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DS GASOLINE ILLUSTRATED PARTS LIST



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1014475
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WARNING

This manual to be used for identification and ordering of service parts only. Be sure to read and use the maintenance and service manual for any repair.

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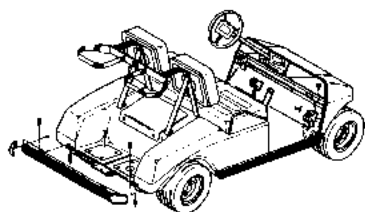
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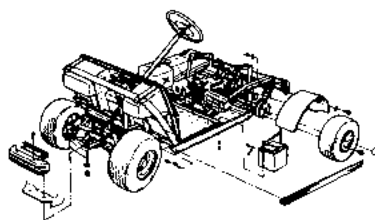


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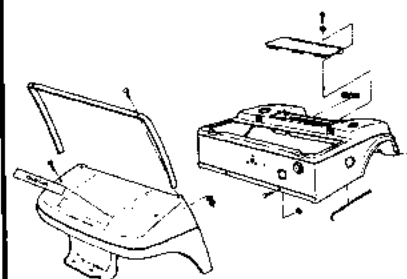
DS GASOLINE CLUB CAR



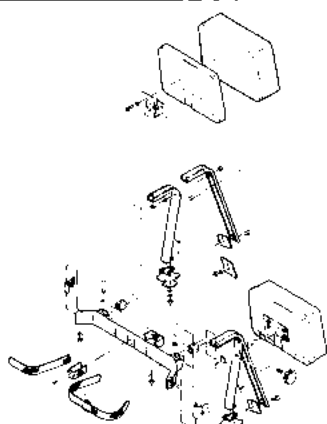
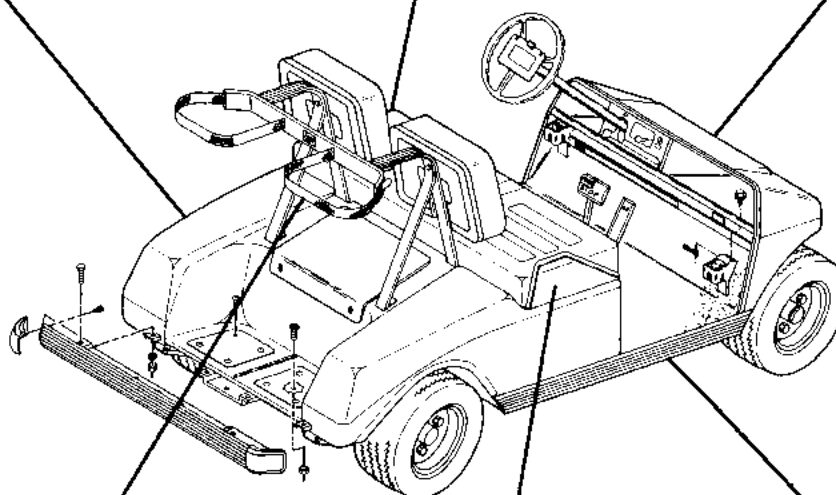
FINAL ASS'Y, GAS CAR
FIGURE 1-1 (SHEET 1 OF 2)
PAGE 1-2



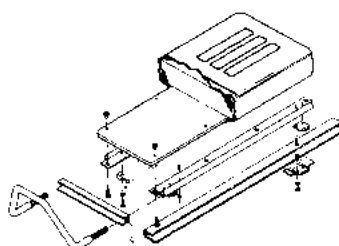
FINAL ASS'Y, GAS CAR
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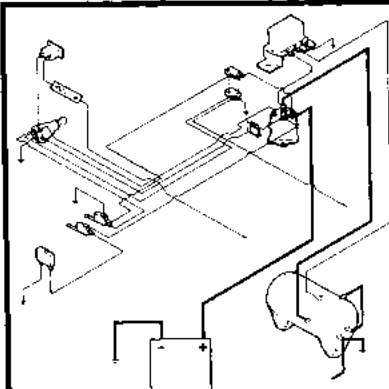
BODY ASS'Y, COVERS
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SEAT BACK & BAG HOOP ASS'Y
FIGURE 1-3
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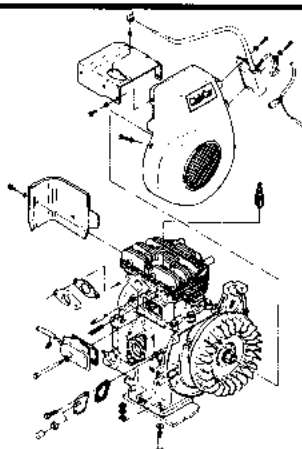
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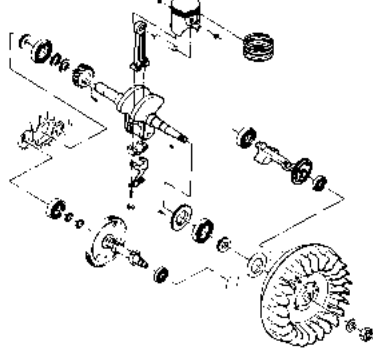
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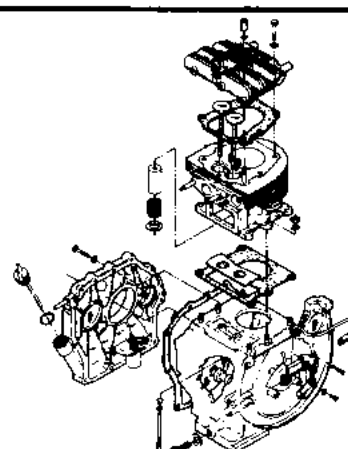




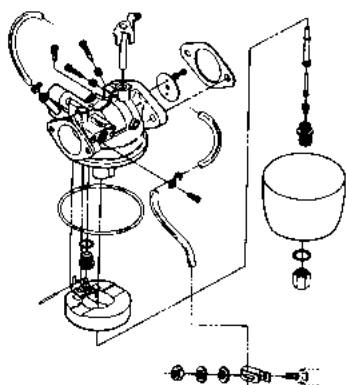
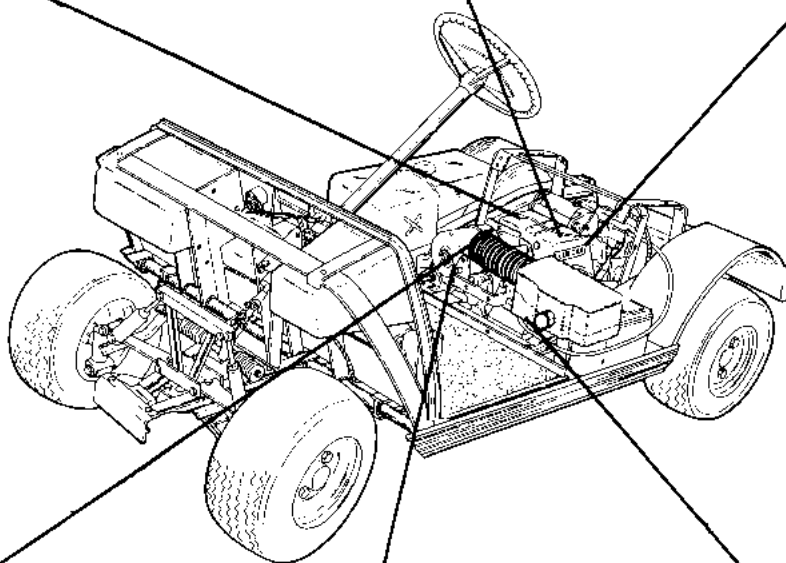
FINAL ASS'Y, ENGINE
FIGURE 2-1
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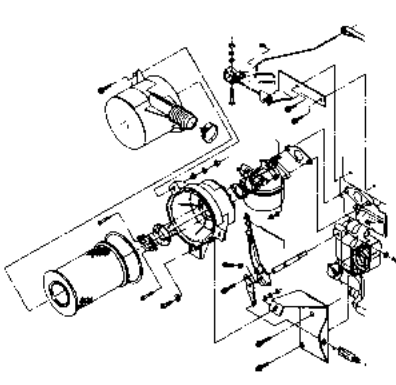
FINAL ASS'Y, ENGINE
FIGURE 2-1
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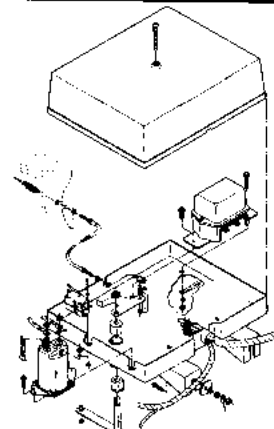
FINAL ASS'Y, ENGINE
FIGURE 2-1
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CARBURETOR ASS'Y
FIGURE 2-6
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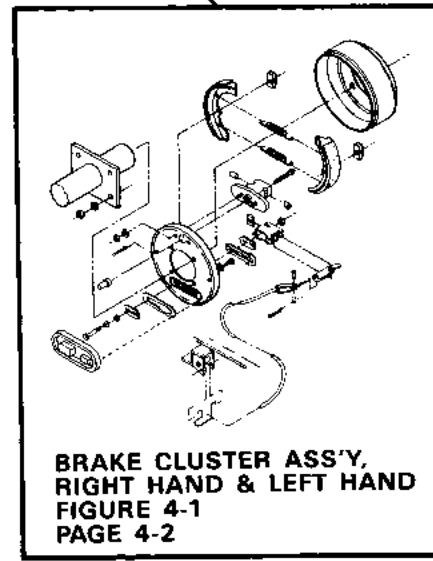
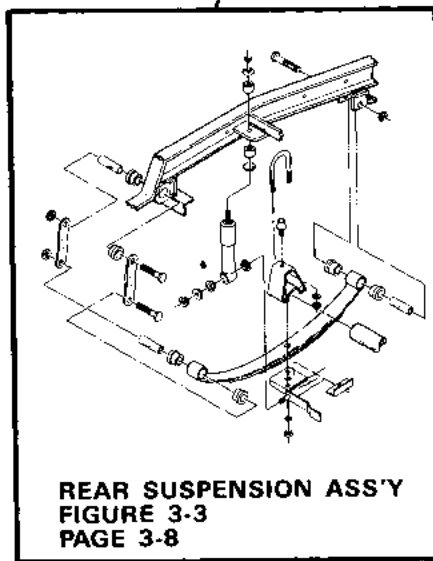
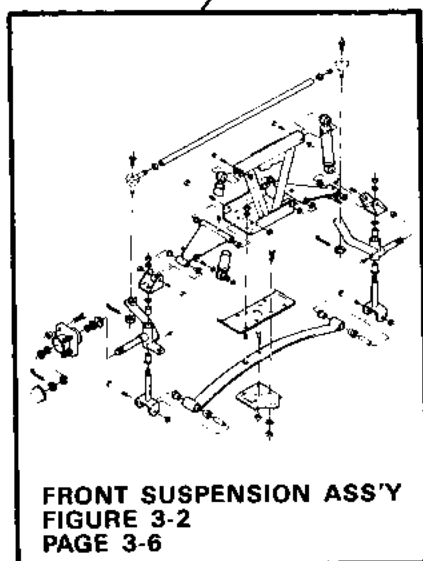
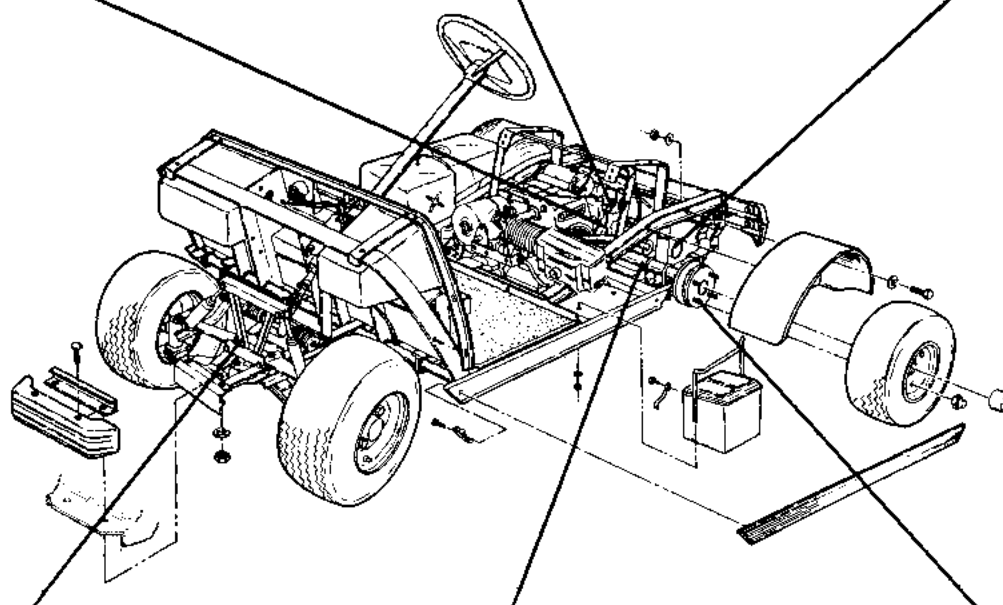
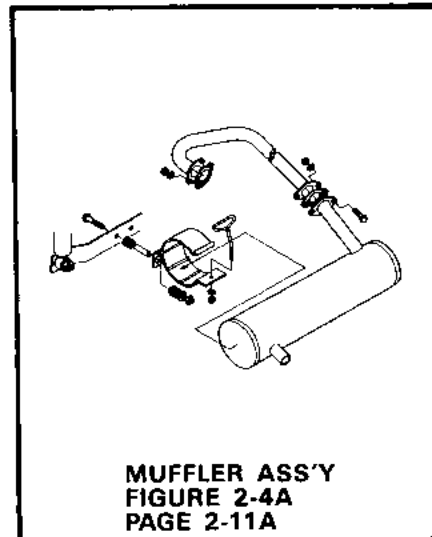
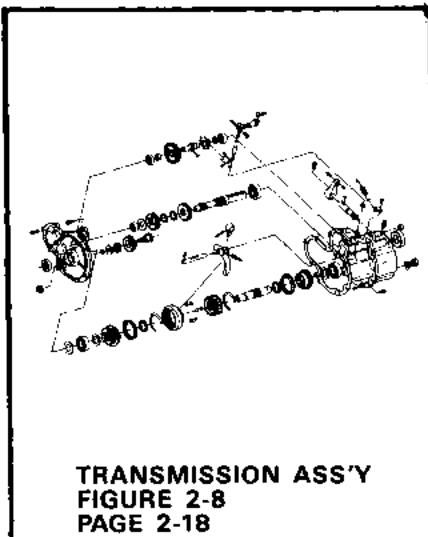
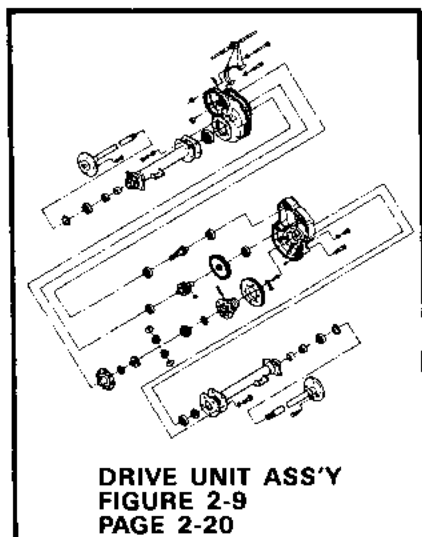


**AIR CLEANER WITH
CARBURETOR AND LINKAGE**
FIGURE 2-5
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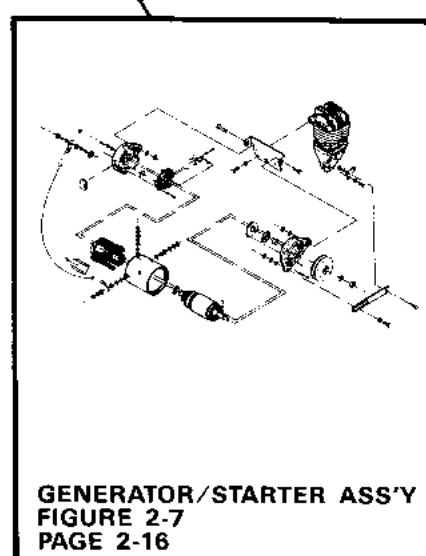
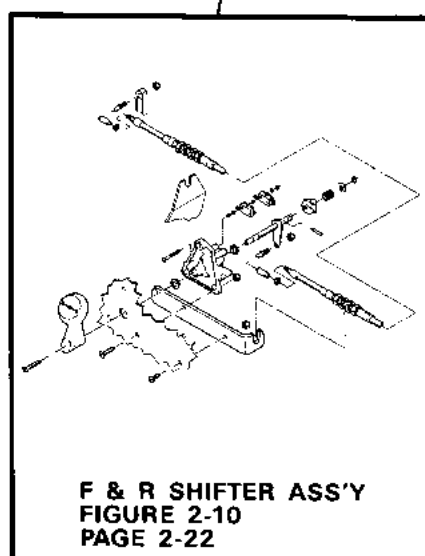
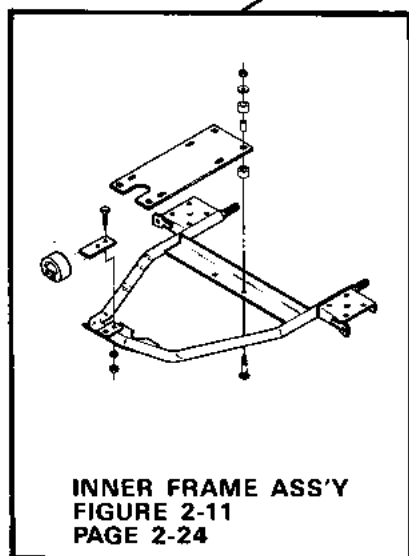
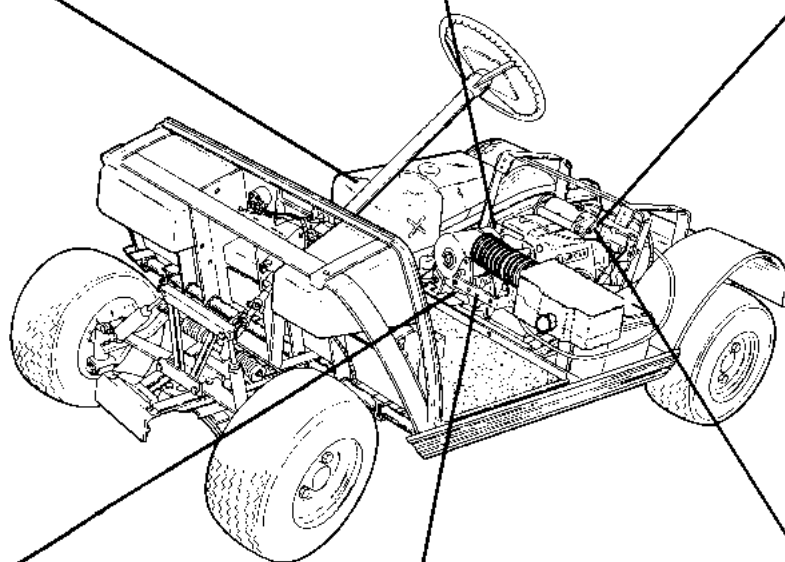
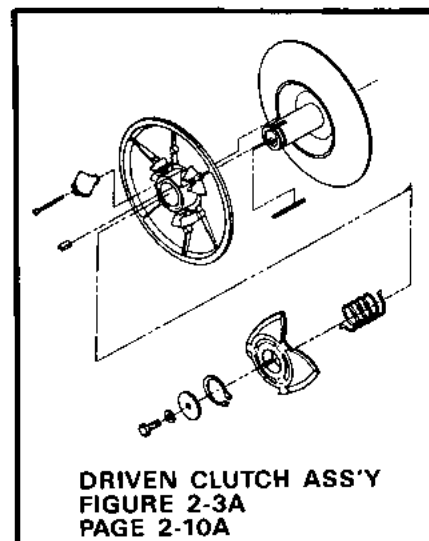
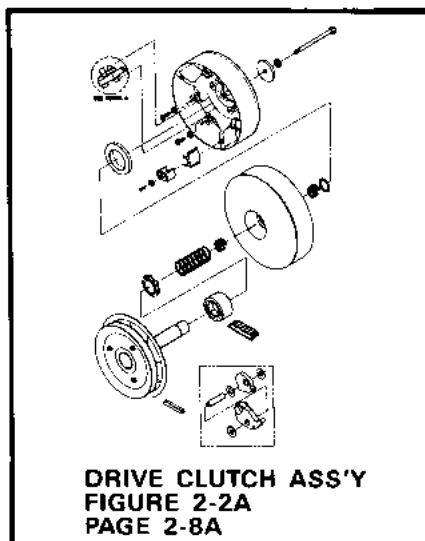
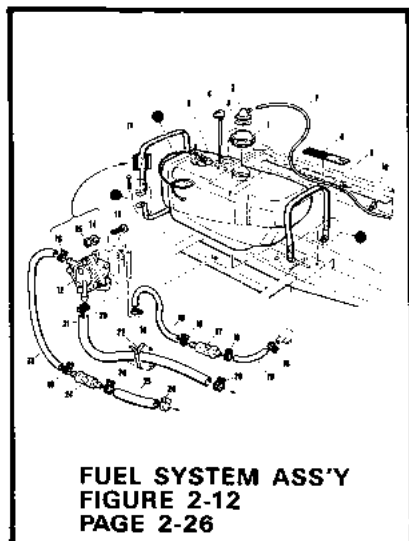
**ELECTRICAL COMPONENT
BOX ASSEMBLY**
FIGURE 5-2
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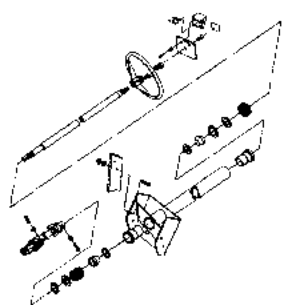


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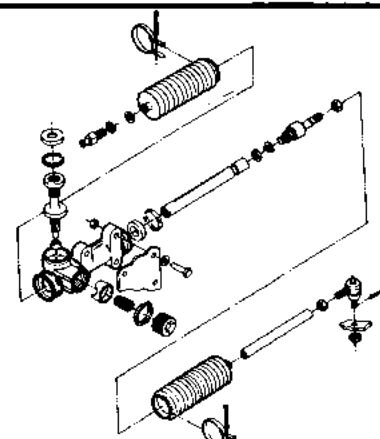




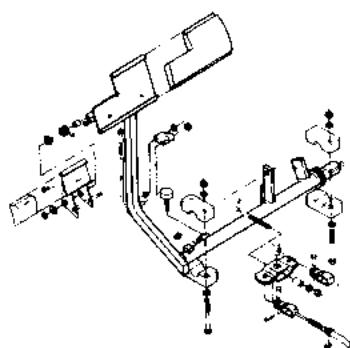
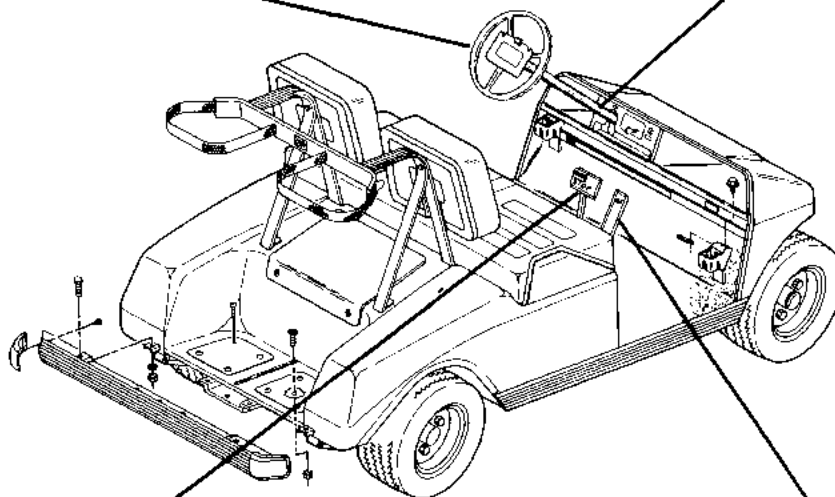
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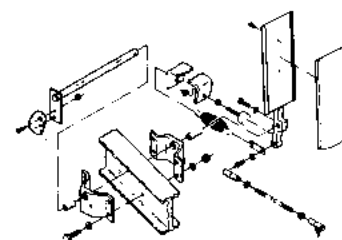
STEERING COLUMN ASS'Y
FIGURE 3-1A
PAGE 3-2A



STEERING ASSEMBLY
FIGURE 3-1
PAGE 3-4



**BRAKE PEDAL AND
CABLE ASSEMBLY**
FIGURE 4-2
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ACCELERATOR PEDAL ASS'Y
FIGURE 4-3
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Manual No. 1014475

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Section I

BODY AND TRIM GROUP

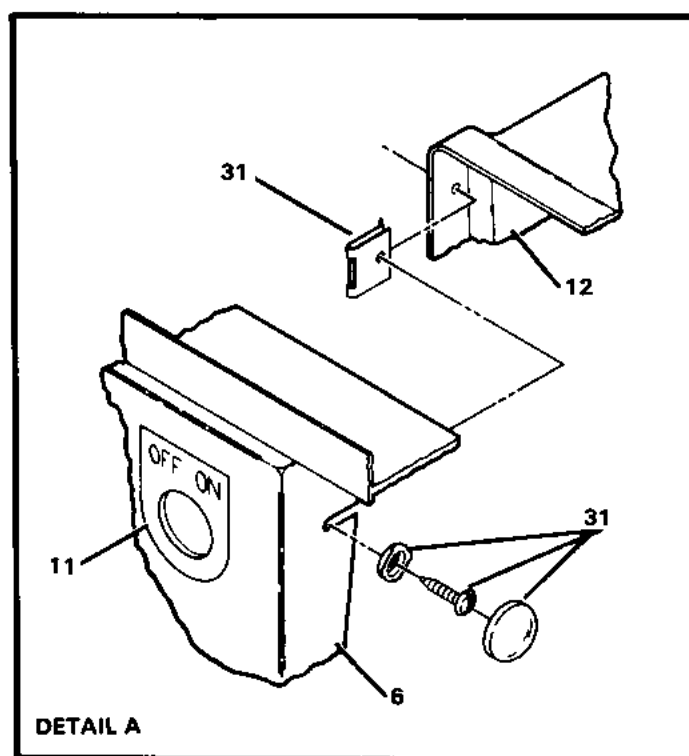
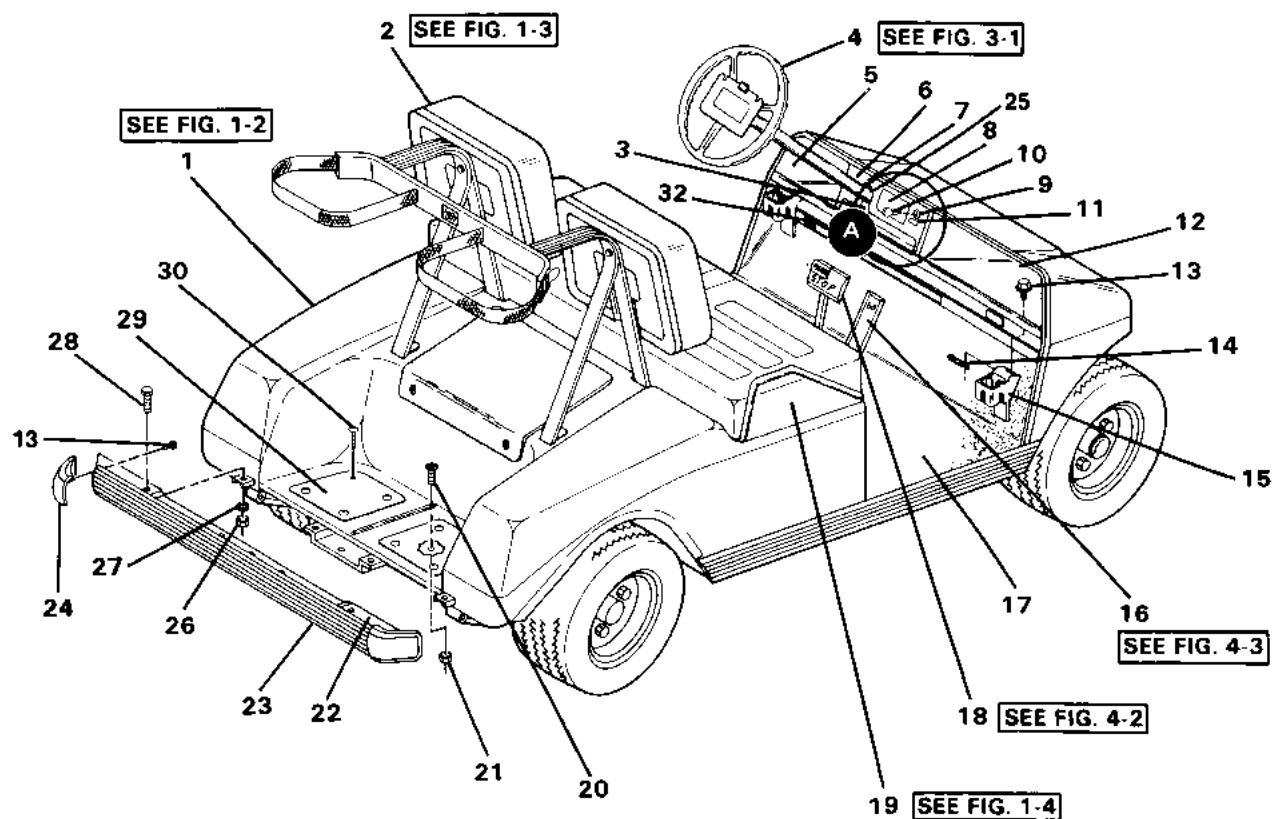


FIGURE 1-1. FINAL ASSEMBLY, GAS CAR. SHEET 1 OF 2. SEE LIST 1-1.

FINAL ASSEMBLY, GAS CAR

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1 -	NO #	1	FINAL ASSEMBLY, GAS CAR			
- 1	NO #	1	FOR ILLUSTRATION, SEE FIGURE 1-1			
- 2	NO #	1	BODY ASSEMBLY, COVERS, FRONT AND REAR			
- 3	1012499	1	FOR DETAIL BREAKDOWN, SEE FIGURE 1-2			
- 4	NO #	1	SEAT BACK AND BAG HOOP ASSEMBLY			
- 5	1013980	1	FOR DETAIL BREAKDOWN, SEE FIGURE 1-3			
- 6	1013344	1	STEERING COLUMN BOOT			
- 7	1016630	1	STEERING ASSEMBLY			
- 8	1013390	1	FOR DETAIL BREAKDOWN, SEE FIGURE 3-1			
- 9	1012415	1	DASH COMPONENT, LEFT (TAN)			
- 10	1012505	PAIR	DASH COMPONENT, LEFT (BLACK)			
- 11	1012530	1	CENTER DASH PANEL WITH OIL LIGHT OPENING (TAN)			
- 12	1013977	1	CENTER DASH PANEL WITH OIL LIGHT OPENING (BLACK)			
- 13	1013340	1	OIL LIGHT			
- 14	1016630	1	DECAL, GOLF ETIQUETTE			
- 15	1013421	1	SWITCH, KEY			
- 16	1013422	2	INCLUDES ITEM 10			
- 17	NO #	1	KEY			
- 18	1013979	1	DECAL, ON/OFF			
- 19	1013343	1	DASH COMPONENT, RIGHT (TAN)			
- 20	1010545	6	DASH COMPONENT, RIGHT (BLACK)			
- 21	1013421	2	SCREW - 1/4"-14 X 3/4" HEX WASHER HEAD			
- 22	1013422	2	TWIN SPEED NUT 1/4-20			
- 23	NO #	1	CUP HOLDER			
- 24	1015032	1	INCLUDES ITEMS 13 AND 14			
- 25	NO #	1	ACCELERATOR PEDAL ASSEMBLY			
- 26	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 4-3			
- 27	NO #	1	MAT, FLOOR			
- 28	NO #	1	BRAKE PEDAL AND CABLE ASSEMBLY			
- 29	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 4-2			
- 30	8251	2	SEAT BOTTOM AND ARMREST ASSEMBLY			
- 31	8233	2	FOR DETAIL BREAKDOWN, SEE FIGURE 1-4			
- 32	1013901	1	SCREW, PHILLIPS TRUSS HEAD, 1/4-20			
- 33	1013900	1	LOCKNUT, NYLON, 1/4-20			
- 34	1013901	1	REAR BUMPER ASSEMBLY			
- 35	1013900	1	INCLUDES ITEMS 23 THRU 28			
- 36	1011086	2	GUARD, REAR BUMPER			
- 37	1014738	1	BUMPER END CAPS			
- 38	7473	4	BACK UP STRIP			
- 39	1241	4	LOCKNUT, 5/16-28 UNC			
- 40	1014826	4	FLATWASHER, 5/16			
- 41	1014392	2	BOLT, CARRIAGE, 5/16-18 UNC X 1"			
- 42	1010434	8	MAT, BAG WELL			
- 43	1013986	2	FASTENER, PLASTIC BARREL			
- 44	1014645	2	SNAP WASHER KIT (BROWN)			
- 45	1014883	1	SNAP WASHER KIT (BLACK)			
- 46	1016335	2	DASH WARNING DECAL			
- 47	1016335	2	POP RIVET 1/4" X 3/4" (END CAP MOUNT)			

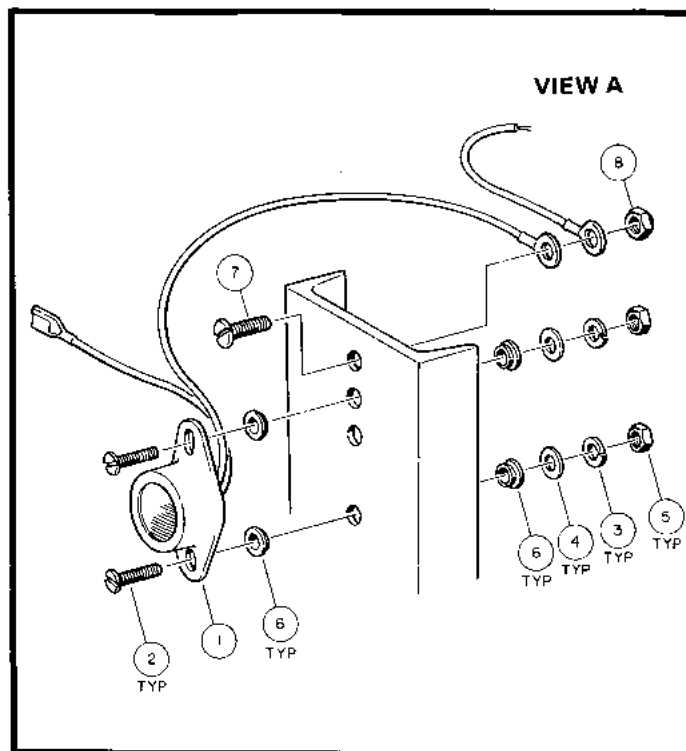
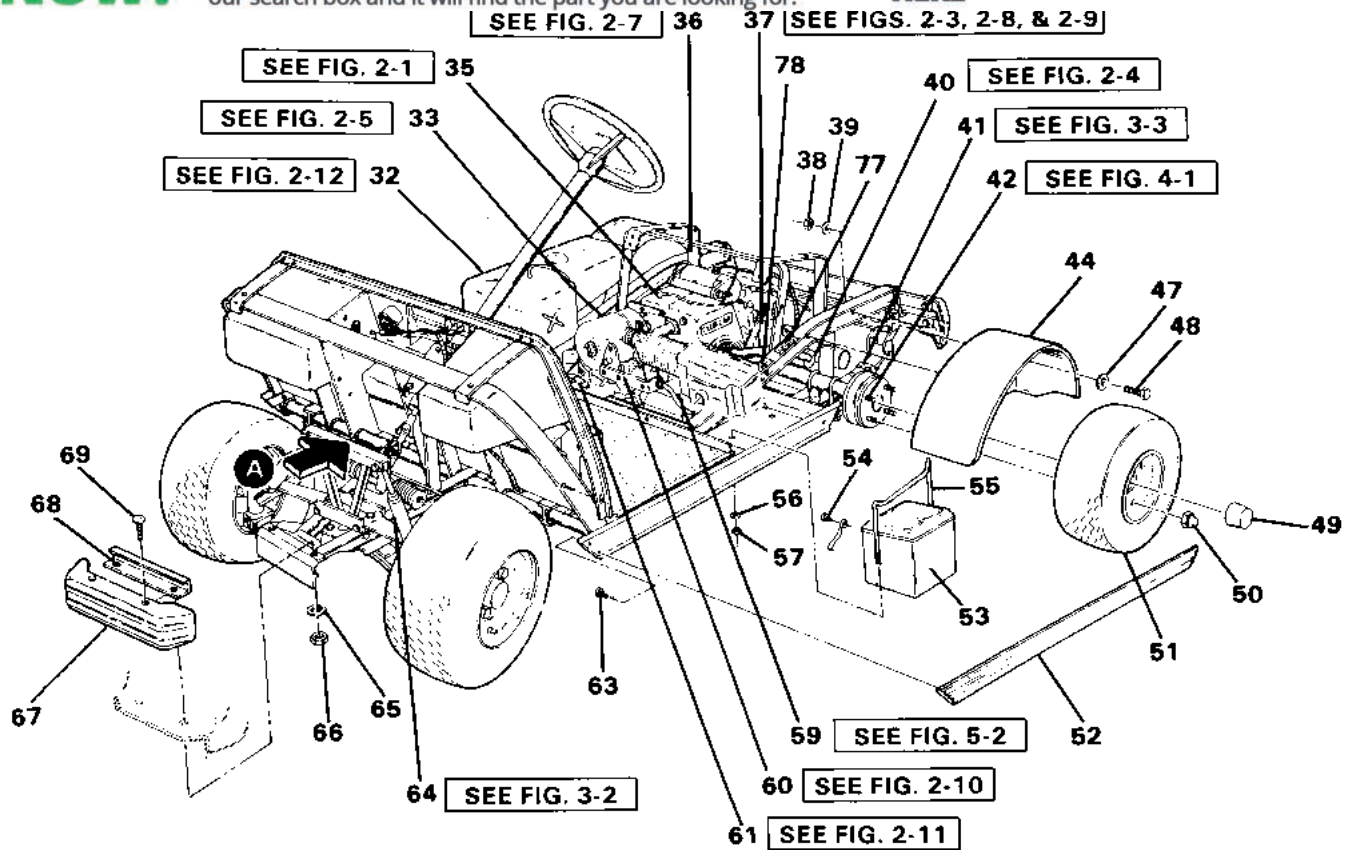


FIGURE 1-1. FINAL ASSEMBLY, GAS CAR. SHEET 2 OF 2. SEE LIST 1-1.

FINAL ASSEMBLY, GAS CAR

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
- 32	NO #	1	FUEL SYSTEM ASSEMBLY			
- 33	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 2-12			
- 35	NO #	1	AIR CLEANER WITH CARBURETOR AND LINKAGE			
- 36	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 2-5			
- 37	NO #	1	ENGINE, FINAL ASSEMBLY			
- 38	1028	6	FOR DETAIL BREAKDOWN, SEE FIGURE 2-1			
- 39	451	6	GENERATOR/STARTER			
- 40	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 2-7			
- 41	NO #	1	TRANSMISSION, DRIVEN CLUTCH AND DRIVE UNIT			
- 42	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURES 2-3, 2-8, AND 2-9			
- 43	1028	6	NUT, 1/4-20 HEX			
- 44	451	6	LOCKWASHER, 1/4"			
- 45	NO #	1	MUFFLER ASSEMBLY			
- 46	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 2-4			
- 47	NO #	1	REAR SUSPENSION ASSEMBLY			
- 48	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 3-3			
- 49	NO #	1	BRAKE CLUSTER			
- 50	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 4-1			
- 51	1013103	2	FENDER, INNER			
- 52	332	6	FLATWASHER, 1/4"			
- 53	304	6	BOLT, 1/4-20x1" HEX			
- 54	1012186	2	SEAL, DUST			
- 55	1010984	16	NUT, LUG 1/2-20			
- 56	1015705-01	4	TIRE AND WHEEL ASSEMBLY, BEIGE (STANDARD RIB)			
- 57	1015705-02	4	TIRE AND WHEEL ASSEMBLY, BEIGE (POWER RIB)			
- 58	1015705-03	4	TIRE AND WHEEL ASSEMBLY, BEIGE (TERRA TRACTION)			
- 59	1015705-04	4	TIRE AND WHEEL ASSEMBLY, BEIGE (WHITE WALL TERRAGARD)			
- 60	1015705-05	4	TIRE AND WHEEL ASSEMBLY, BEIGE (TERRAGARD)			
- 61	1013983	2	BUMPER, SIDE GUARD			
- 62	1012328	1	BATTERY, 12V			
- 63	1012404	2	BOLT, 3/8-16x3/8" HEX			
- 64	1013882	1	HOLD DOWN, BATTERY			
- 65	1011931	2	FLATWASHER, 1/4"			
- 66	8233	2	LOCKNUT, 1/4-20 NYLON			
- 67	NO #	1	ELECTRICAL COMPONENT BOX ASSEMBLY			
- 68	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 5-2			
- 69	NO #	1	F & R SHIFTER ASSEMBLY			
- 70	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 2-10			
- 71	NO #	1	INNER FRAME ASSEMBLY			
- 72	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 2-11			
- 73	1012047	8	SCREW, #8-32 SELF TAPPING			
- 74	NO #	1	FRONT SUSPENSION ASSEMBLY			
- 75	NO #	1	FOR DETAIL BREAKDOWN, SEE FIGURE 3-2			
- 76	7174	2	LOCKWASHER, 5/16"			
- 77	1242	2	NUT, 5/16-18 HEX			
- 78	1011977	1	BUMPER			
- 79	1012204	1	BUMPER PLATE			
- 80	1010435	2	CARRIAGE BOLT, 5/16"			
- 81	8056	2	SCREW, #4-40 X 3/4" ROUND HEAD MACHINE SCREW			
- 82	1015558	1	BUZZER, 12V REVERSE			
- 83	8058	4	LOCKWASHER, #4 HELICAL SPRING			
- 84	8057	2	NUT, #4-40 HEX NUT			
- 85	1012431	4	FLATWASHER, #4			
- 86	1013394	1	FRAME GROUND WARNING DECAL			
- 87	1013417	1	BATTERY DANGER LABEL			
- 88	1015707	1	WHEEL RIM (BEIGE) - SERVICE PARTS			
- 89	1014771	1	WHEEL RIM (WHITE) - SERVICE PARTS			
- 90	1016141	4	#4 NYLON SHOULDER WASHER			
- 91	1015720	1	#6-32 X 1/2" PAN HEAD MACHINE SCREW			
- 92	1011229	1	#6-32 "K" LOCKNUT			



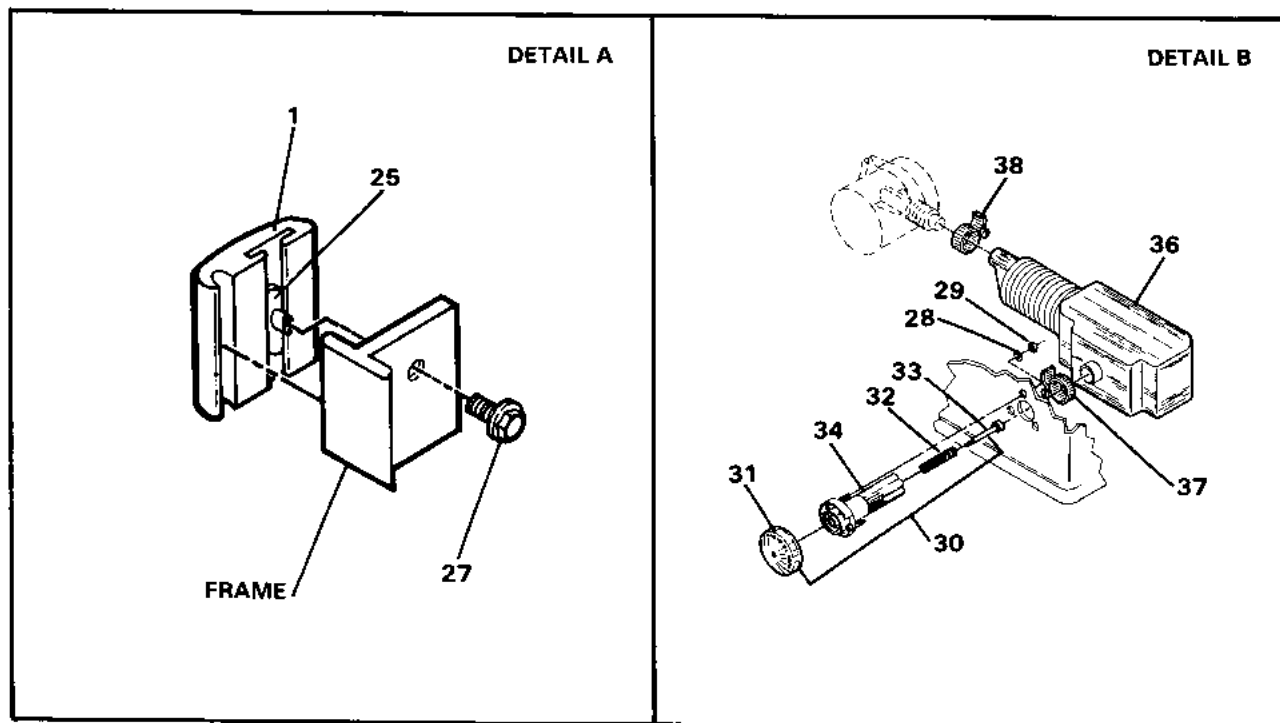
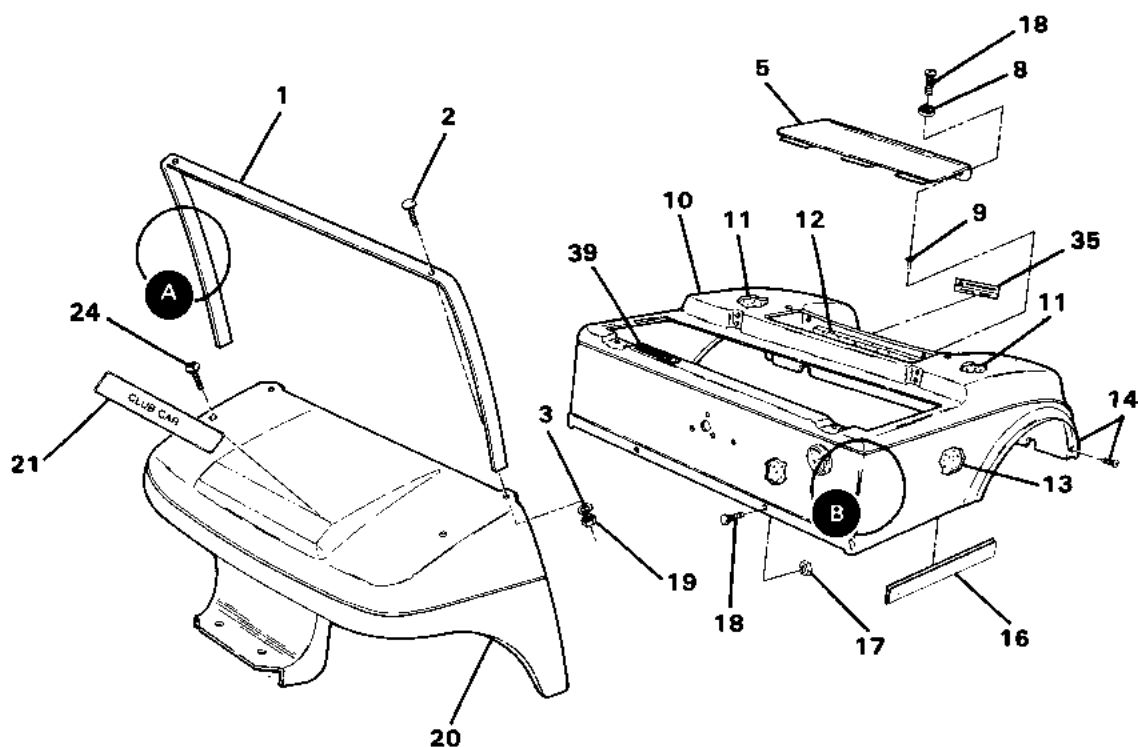


FIGURE 1-2. BODY ASSEMBLY, COVERS - FRONT AND REAR. SEE LIST 1-2.

BODY ASSEMBLY, COVERS — FRONT AND REAR

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
2 -	NO #	1	BODY ASSEMBLY, COVERS — FRONT AND REAR FOR ILLUSTRATION, SEE FIGURE 1-2			
- 1	1011014	1	COWL TRIM			
- 2	1010435	2	CARRIAGE BOLT, 5/16-18 UNC-2A			
- 3	1241	2	5/16 FLATWASHER			
- 5	1013140	1	ACCESS PANEL			
- 5	1013032	1	ACCESS PANEL (BLACK)			
- 8	1012581	2	NYLON CUP WASHER			
- 9	1015525	2	1/4-20 BLIND NUT			
- 10	1012782-01	1	BODY ASSEMBLY (BEIGE) INCLUDES ITEMS 11, 12, AND 13			
- 10	1012782-02	1	BODY ASSEMBLY (WHITE) INCLUDES ITEMS 11, 12, AND 13			
- 10	1012782-03	1	BODY ASSEMBLY (NON STANDARD) INCLUDES ITEMS 11, 12, AND 13			
- 10	1012782-04	1	BODY ASSEMBLY (GRAY) INCLUDES ITEMS 11, 12, AND 13			
- 10	1013054-01	1	BODY ASSEMBLY WITH TAILLIGHT OPENING (BEIGE) INCLUDES ITEMS 11, 12, AND 13			
- 10	1013054-02	1	BODY ASSEMBLY WITH TAILLIGHT OPENING (WHITE) INCLUDES ITEMS 11, 12, AND 13			
- 10	1013054-03	1	BODY ASSEMBLY WITH TAILLIGHT OPENING (NON STANDARD) INCLUDES ITEMS 11, 12, AND 13			
- 10	1013054-04	1	BODY ASSEMBLY WITH TAILLIGHT OPENING (GRAY) INCLUDES ITEMS 11, 12, AND 13			
- 11	1015420	2	SOUND INSULATION			
- 12	1015423	1	SOUND INSULATION			
- 13	1015419	1	SOUND INSULATION			
- 14	1013350	1	FENDER TRIM KIT, BEIGE			
- 14	1013351	1	FENDER TRIM KIT, BLACK			
- 16	1011306	2	VINYL TRIM			
- 17	8233	2	LOCKNUT, 1/4-20 NYLON			
- 18	8251	4	SCREW, 1/4-20 x 1.00 PHILLIPS HEAD			
- 19	7473	2	LOCKNUT, 5/16-18 UNC-2B			
- 20	1015123-01	1	COWL (BEIGE)			
- 20	1015123-02	1	COWL (WHITE)			
- 20	1015123-03	1	COWL (NON STANDARD)			
- 20	1015123-04	1	COWL (GRAY)			
- 20	1016225-01	1	COWL WITH HEADLIGHT OPENING (BEIGE)			
- 20	1016225-02	1	COWL WITH HEADLIGHT OPENING (WHITE)			
- 20	1016225-03	1	COWL WITH HEADLIGHT OPENING (NON STANDARD)			
- 20	1016225-04	1	COWL WITH HEADLIGHT OPENING (GRAY)			
- 21	1014198	1	NAME PLATE KIT			
- 24	7251	2	SCREW, 5/16-18 X 1.00 PHILLIPS HEAD TRUSS			
- 25	1011394	1	SLAB BASE "T" NUT PACKAGE (4 PIECES)			
- 27	1011017	6	FLANGE LOCK SCREW			
- 28	183	3	FLATWASHER, #10 PLAIN			
- 29	1013061	3	LOCKNUT, #10-32 NYLON			
- 30	1012638	1	CHOKE ASSEMBLY INCLUDES ITEMS 31, 32, 33, AND 34			
- 31	1012629	1	CHOKE COVER			
- 32	1012633	1	CHOKE COMPRESSION SPRING			
- 33	1012634	1	CHOKE SHOULDER SCREW			
- 34	1012630	1	CHOKE BASE			
- 35	1013392	1	WARNING: MOVING PARTS DECAL			
- 36	1013733	1	AIR INTAKE EXPANSION CHAMBER			
- 37	1012349	1	HOSE CLAMP, 2-3/4"			
- 38	1012348	1	AIR INTAKE HOSE CLAMP, 2"			
- 39	1013395	1	GASOLINE TANK DANGER LABEL			

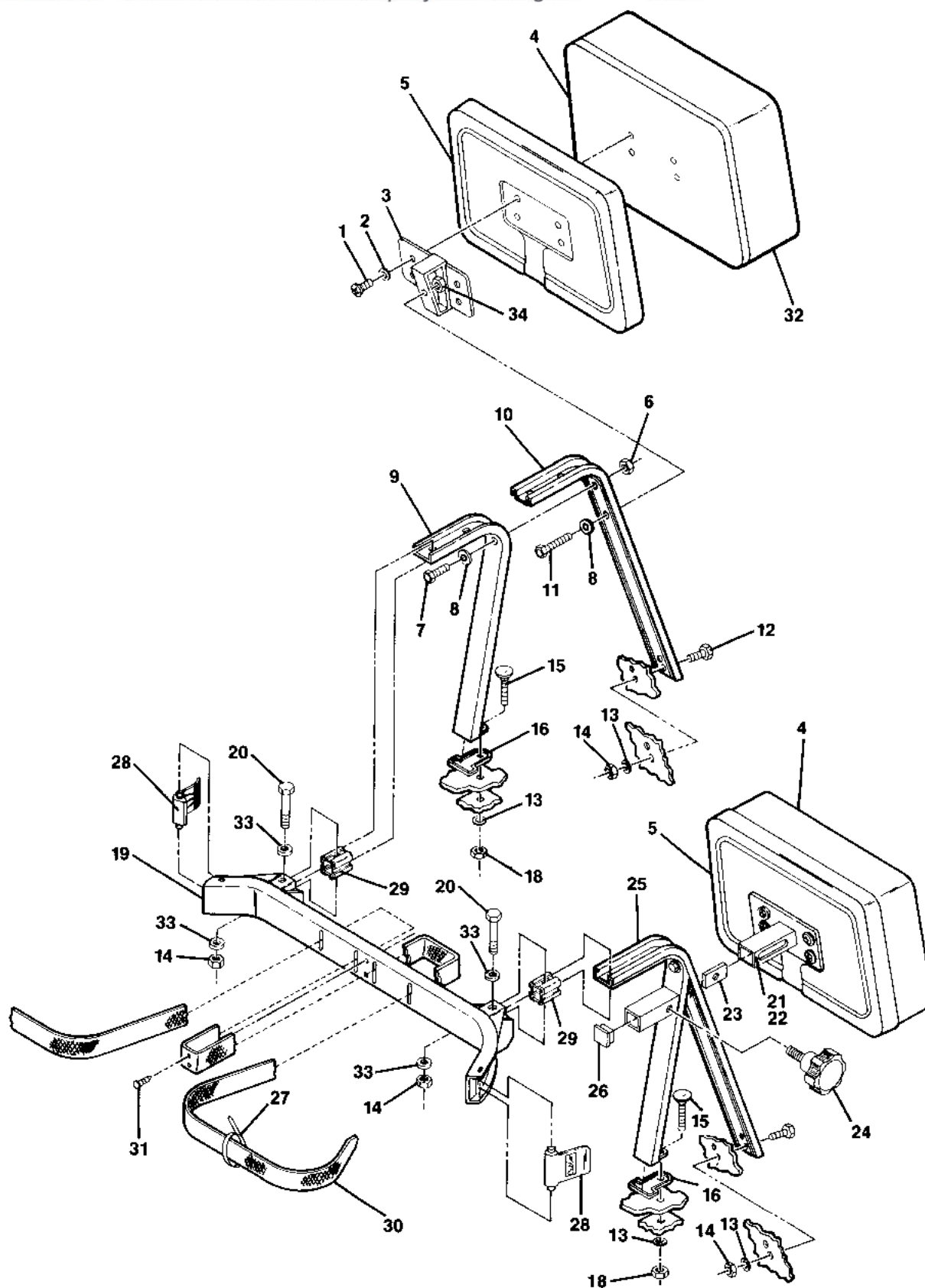


FIGURE 1-3. SEAT BACK AND BAG HOOP ASSEMBLY. SEE LIST 1-3.

SEAT BACK AND BAG HOOP ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
3 -	NO #	1	BAG HOOP AND SEAT BACK ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 1-3			
- 1	8248	8	SCREW, 1/4-20 x 3/4"			
- 2	8304	8	LOCKWASHER, 1/4" INTERNAL TOOTH			
- 3	1011716	2	PLATE MOUNTING ASSEMBLY			
- 4	1015651-01	2	SEAT BACK ASSEMBLY — THICK BUNN (BUFF WITH TAN CAP) INCLUDES ITEM 5			
- 4	1015651-02	2	SEAT BACK ASSEMBLY — THICK BUNN (WHITE WITH BLACK CAP) INCLUDES ITEM 5			
- 4	1015651-03	2	SEAT BACK ASSEMBLY — THICK BUNN (NON-STANDARD WITH BLACK CAP) INCLUDES ITEM 5			
- 4	1015651-04	2	SEAT BACK ASSEMBLY — THICK BUNN (WHITE WITH BEIGE CAP) INCLUDES ITEM 5			
- 5	1011231	2	CAP, SEAT BACK (BEIGE)			
- 5	1013938	2	CAP, SEAT BACK (TAN)			
- 5	1013335	2	CAP, SEAT BACK (BLACK)			
- 6	8233	2	LOCKNUT, 1/4-20 NYLON			
- 7	7847	2	BOLT, HEX HEAD, 1/4-20 x 3/4"			
- 8	332	6	FLATWASHER, 1/4"			
- 9	1011710	2	KNEE BRACE WELD ASSEMBLY			
- 10	1011708	2	MAIN SEAT BACK SUPPORT			
- 11	1015521	2	BOLT, HEX HEAD, 1/4-20 x 7/8"			
- 12	1218	4	BOLT, HEX HEAD, 5/16-18 x 1-1/4"			
- 13	1241	6	FLATWASHER, 5/16"			
- 14	7473	8	LOCKNUT, 5/16-18 NYLON			
- 15	7818	2	BOLT, 5/16-18 x 1-1/2" CARRIAGE			
- 16	1011706	2	MOUNTING PAD			
- 18	1242	2	NUT, HEX, 5/16-18			
- 19	1013935	1	BAG HOOP ASSEMBLY INCLUDES ITEMS 28, 30 AND 31			
- 20	8935	2	BOLT, HEX HEAD, 5/16-18 x 2-1/4"			
- 21	1011794	A/R	ADJUSTABLE SEAT BACK KIT (OPTION) INCLUDES ITEMS 22-26			
- 22	1011752	2	MOUNTING PLATE WELD ASSEMBLY			
- 23	1010322	2	SEAT ADJUSTER LOCK			
- 24	1011761	2	SEAT ADJUSTER KNOB			
- 25	NO #	2	ADJUSTABLE SEAT BACK WELD ASSEMBLY (SEE ITEM 21)			
- 26	1011760	2	TUBE PLUG			
- 27	8639	1	TIE WRAP			
- 28	1013754	2	BUCKLE			
- 29	1013884	2	SPACER, BAG HOOP			
- 30	1010413	1	BELT STRAP ASSEMBLY			
- 31	1010434	2	PLASTIC BARRELS (BLACK)			
- 32	1015626-01	A/R	VINYL COVER - SEAT BACK (BUFF)			
- 32	1015626-02	A/R	VINYL COVER - SEAT BACK (WHITE)			
- 32	1015626-03	A/R	VINYL COVER - SEAT BACK (NON-STANDARD)			
- 33	1011697	4	FLATWASHER, 5/16"			
- 34	1015661	2	1/4-20 FLANGE LOCKNUTS			





SEAT BOTTOM AND ARMREST ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
4 -	NO #	1	SEAT BOTTOM AND ARMREST ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 1-4
- 1	1015648-04	1	SEAT BOTTOM ASSEMBLY (BUFF)
- 1	1015648-05	1	SEAT BOTTOM ASSEMBLY (WHITE)
- 1	1015648-06	1	SEAT BOTTOM ASSEMBLY (NON STANDARD)
- 2	1015625	2	BRACKET, SEAT SUPPORT
- 3	1011652	2	PLATE, SEAT HINGE
- 4	1012657	1	GASKET, SEAT (LONG)
- 5	1011451	9	SCREW, #12 TYPE AB
- 6	304	8	BOLT, 1/4-20 HEX
- 7	1011786	1	LEFT ARMREST ASSEMBLY
- 9	1012656	2	GASKET, SEAT (SHORT)
- 10	183	5	WASHER, #10 FLAT
- 11	1012597	1	BUMPER, SEAT
- 12	1012327	4	RIVET, 3/16 MATING
- 13	8251	4	SCREW, 1/4-20 PHILLIPS HEAD
- 14	1012412	2	PLATE, BODY HINGE
- 15	332	4	WASHER, 1/4 FLAT
- 16	8233	4	NUT, 1/4-20 NYLON LOCK
- 17	1011780	1	RIGHT ARMREST ASSEMBLY
- 19	1015627-01	A/R	VINYL COVER - SEAT BOTTOM (BUFF)
- 19	1015627-02	A/R	VINYL COVER - SEAT BOTTOM (WHITE)
- 19	1015627-03	A/R	VINYL COVER - SEAT BOTTOM (NON STANDARD)
- 20	1015670	1	ARMREST SEAT BOTTOM ASSEMBLY KIT INCLUDES ITEMS 2, 12, 7 AND 17

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Section II

POWER TRAIN GROUP

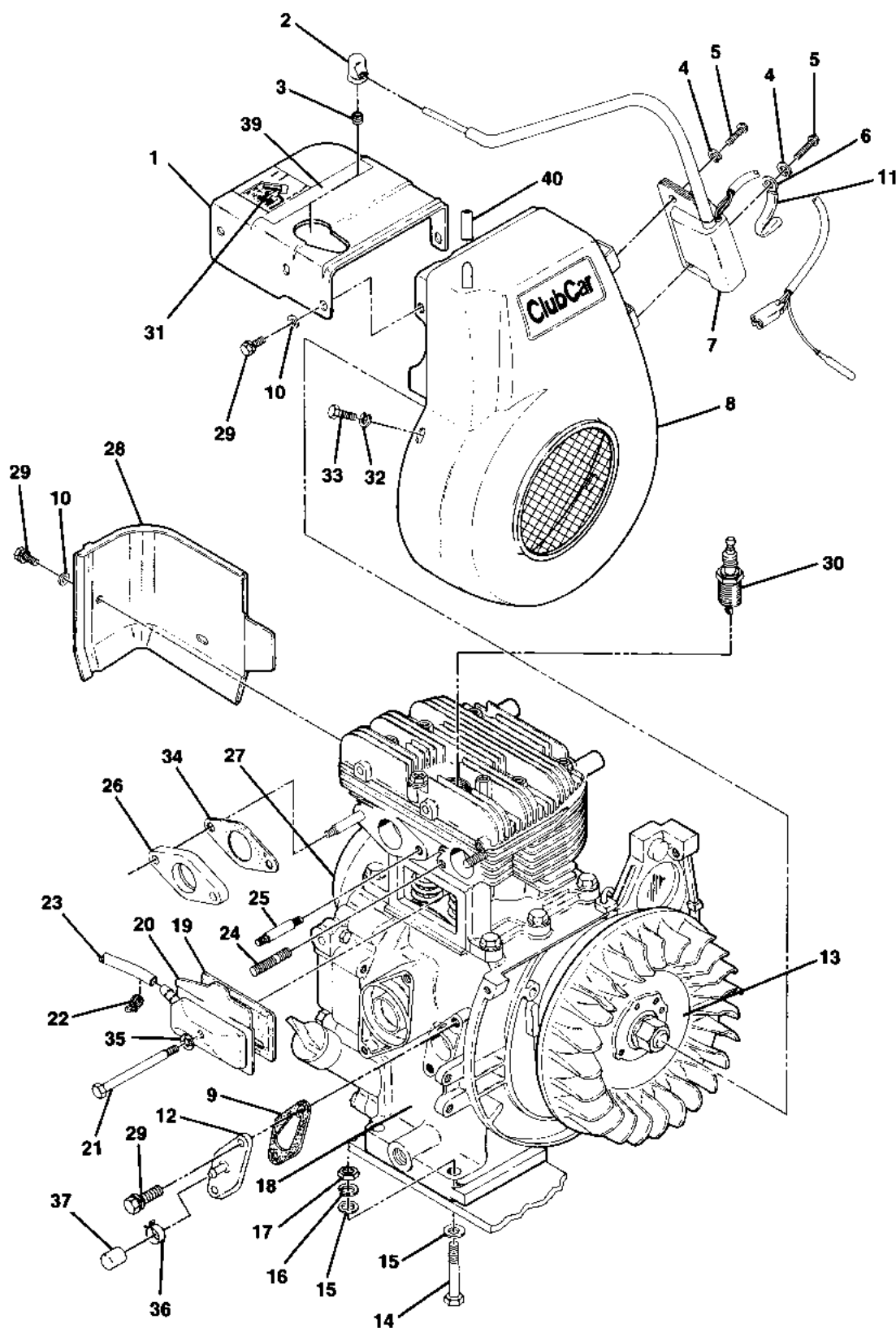
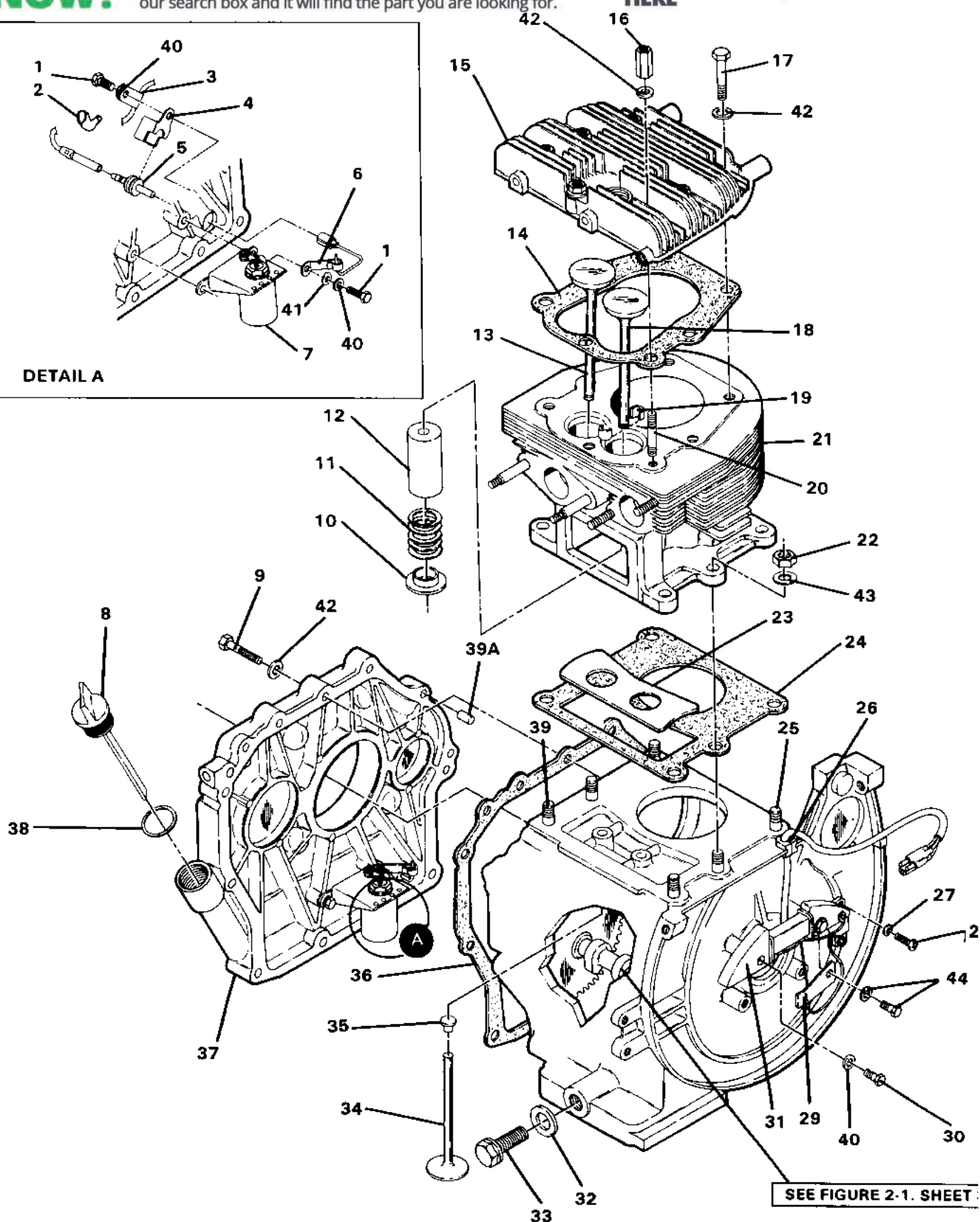
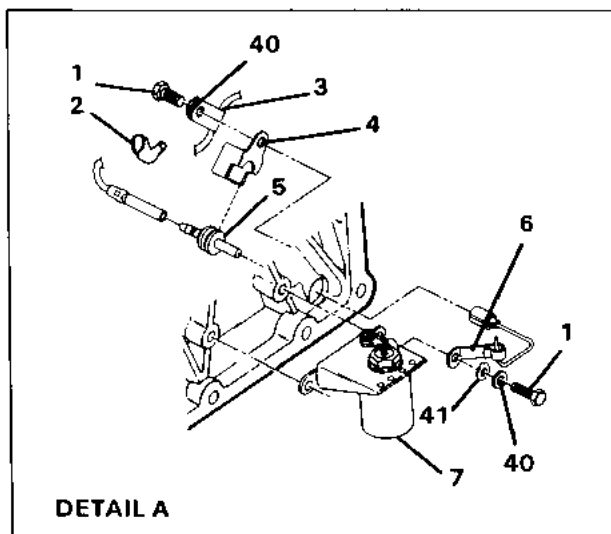


FIGURE 2-1. FINAL ASSEMBLY, ENGINE. SEE LIST 2-1.

FINAL ASSEMBLY, ENGINE

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1 -	1013747	1	FINAL ASSEMBLY, ENGINE/WITH CARBURETOR FOR ILLUSTRATION, SEE FIGURE 2-1			
- 1	1013954	1	SHROUD			
- 2	1012845	1	CAP, PLUG			
- 3	1012844	1	SPRING			
- 4	451	6	LOCKWASHER, 1/4			
- 5	1015930	1	M6 X 25MM PAN HEAD SCREW			
- 6	1012843	1	CLAMP			
- 7	1015925	1	IGNITION COIL			
- 8	1014533	1	HOUSING FAN			
- 9	1013952	1	GASKET			
- 10	332	5	FLATWASHER, 1/4			
- 11	1012945	1	TUBE, WIRE CLAMP			
- 12	1013953	1	COVER, PUMP			
- 13	1012866	1	FLYWHEEL			
- 14	8861	4	BOLT, 3/8-16 X 1-3/4			
- 15	1011990	8	FLATWASHER, 3/8			
- 16	357	4	LOCKWASHER, 3/8			
- 17	706	4	NUT, HEX, 3/8-16			
- 18	1013988	1	CRANKCASE ASSEMBLY KIT INCLUDES ITEMS 9, 12, 18, 29, 36, 37			
- 19	1012846	1	GASKET			
- 20	1012847	1	COVER, INSPECTION			
- 21	1012853	1	BOLT, 6 X 70			
- 22	1012849	1	CLIP			
- 23	1012848	1	TUBE, RUBBER			
- 24	1012889	2	STUD, 8 X 33			
- 25	1012890	2	STUD, 6 X 38			
- 26	1012887	1	INSULATOR			
- 27	NO #	1	DRIVE CLUTCH FOR DETAIL BREAKDOWN, SEE FIGURE 2-2			
- 28	1012841	1	COVER, CYLINDER			
- 29	1012529	7	BOLT WITH LOCKWASHER, 6 X 12			
- 30	1012522	1	PLUG, SPARK			
- 31	1012577	1	DECAL, ENGINE OIL			
- 32	7174	4	LOCKWASHER, 5/16			
- 33	1012891	4	BOLT, 8 X 16			
- 34	1012509	1	GASKET			
- 35	1012852	1	GASKET			
- 36	1013746	1	CLAMP HOSE			
- 37	1013818	1	SLEEVE CAP			
- 38	1012537	1	ENGINE DECAL			
- 39	1012577	1	DECAL, ENGINE OIL			
- 40	1014532	1	TUBE, CLAMP			
- 41	1015929	1	M6 X 20MM PAN HEAD SCREW (NOT SHOWN)			
- 42	1015923	1	IGNITION RPM LIMITER (NOT SHOWN)			
- 43	1015933	1	RPM LIMITER IGNITION KIT (NOT SHOWN) INCLUDES ITEMS 5, 7, 41 AND 42			





SEE FIGURE 2-1. SHEET

FIGURE 2-1. FINAL ASSEMBLY, ENGINE. SEE LIST 2-1.

FINAL ASSEMBLY, ENGINE

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
1 -	NO #		FINAL ASSEMBLY, ENGINE
			FOR ILLUSTRATION, SEE FIGURE 2-1.
- 1	1012909	3	BOLT, 6 X 14
- 2	1012945	2	TUBING
- 3	1012981	1	CLAMP
- 4	1012939	1	HOLDER
- 5	1012938	1	CONNECTOR, CORD
- 6	1012941	1	CLAMP
- 7	1012984	1	OIL SENDING UNIT
- 8	1012523	1	GAUGE, OIL
- 9	1012895	9	BOLT, 8 X 38
- 10	1012864	2	SEAT, SPRING
- 11	1012525	2	SPRING, VALVE
- 12	1012983	1	GUIDE, EXHAUST VALVE
- 13	1012513	1	VALVE, INLET
- 14	1012511	1	GASKET, HEAD
- 15	1013963	1	HEAD, CYLINDER
- 16	1012857	1	NUT, LONG
- 17	1012899	6	BOLT, 8 X 45
- 18	1012514	1	VALVE, EXHAUST
- 19	1012863	2	COLLET, VALVE
- 20	1012926	1	STUD
- 21	1012512	1	CYLINDER ASSEMBLY
- 22	1012708	6	NUT, 10MM
- 23	1012858	1	PLATE, BREATHER
- 24	1012518	1	GASKET, CYLINDER
- 25	1012985	5	STUD
- 26	1012854	1	GROMMET
- 27	1012986	2	LOCKWASHER, M4
- 28	1012898	2	SCREW, 4 X 14
- 29	1012855	1	CLAMP
- 30	1012897	1	BOLT, 6 X 30
- 31	1012521	1	COIL EXCITING
- 32	1012861	1	GASKET
- 33	1012860	1	PLUG, MAIN DRAIN
- 34	1012865	2	TAPPET
- 35	1012947	A/R	CAP, TAPPET t = 2.7MM
- 35	1012948	A/R	CAP, TAPPET t = 2.9MM
- 35	1012949	A/R	CAP, TAPPET t = 3.15MM
- 35	1012950	A/R	CAP, TAPPET t = 3.4MM
- 35	1012951	A/R	CAP, TAPPET t = 3.65MM
- 36	1012519	1	GASKET
- 37	1012894	1	SIDE BASE
- 38	1012862	1	O-RING
- 39	1012927	1	STUD
- 39A	1012896	2	PIN, DOWEL
- 40	451	6	LOCKWASHER, 1/4
- 41	332	2	FLATWASHER, 1/4
- 42	1241	9	FLATWASHER, 5/16
- 43	1011990	6	FLATWASHER, 3/8
- 44	1012529	1	BOLT WITH LOCKWASHER, 6 X 12



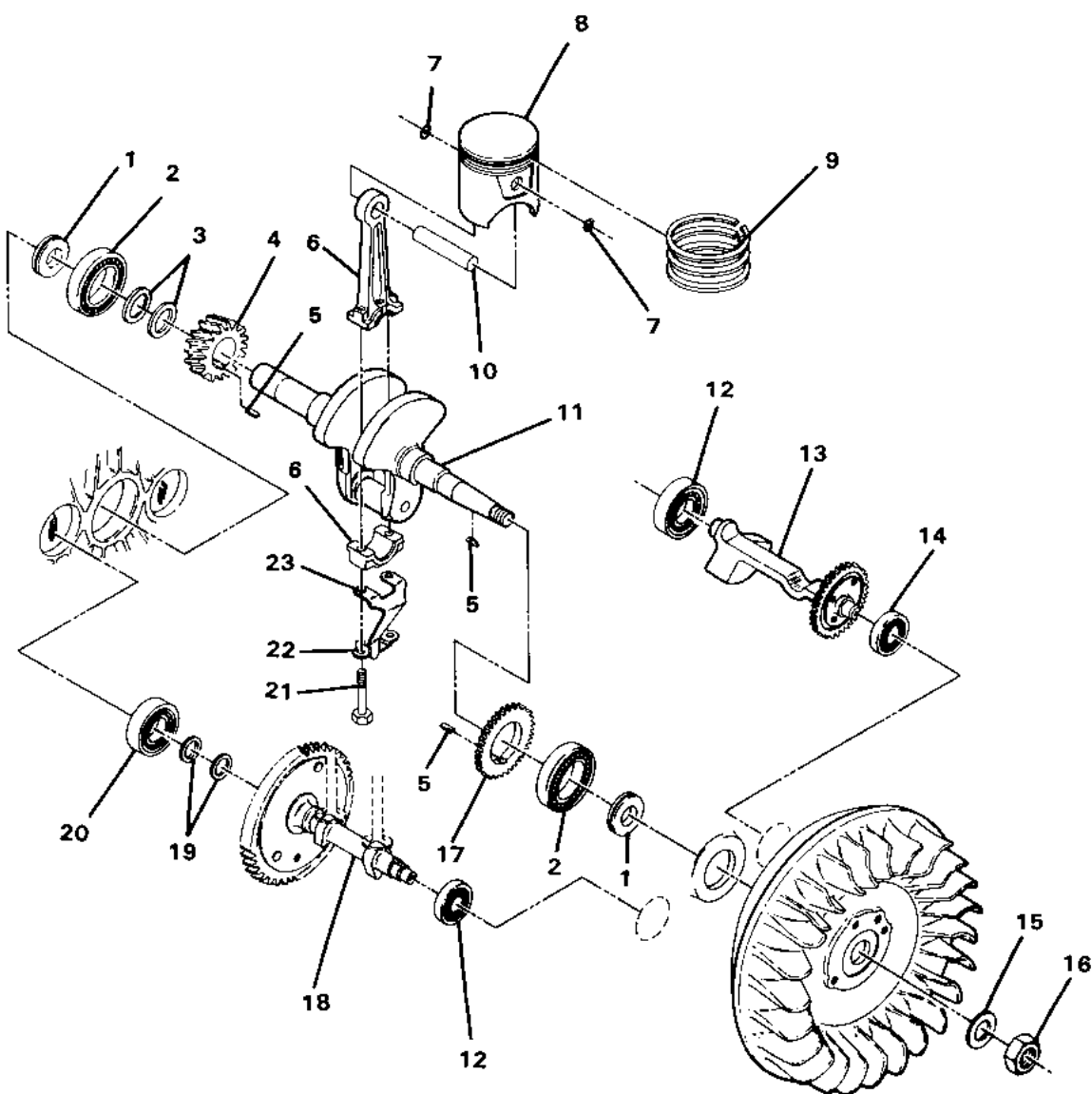


FIGURE 2-1. FINAL ASSEMBLY, ENGINE. SEE LIST 2-1.

FINAL ASSEMBLY, ENGINE

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1 -	NO #		FINAL ASSEMBLY, ENGINE FOR ILLUSTRATION, SEE FIGURE 2-1.			
- 1	1012524	2	SEAL, OIL			
- 2	1012867	2	BEARING, BALL, 6306			
- 3	1012873	A/R	SHIM, t = 1.05MM			
- 3	1012954	A/R	SHIM, t = 1.40MM			
- 3	1012955	A/R	SHIM, t = 1.70MM			
- 4	1012872	1	GEAR, CRANK			
- 5	1012871	3	KEY			
- 6	1012517	1	CONNECTING ROD ASSEMBLY			
- 7	1012878	2	RING, SNAP			
- 8	1012515	1	PISTON, STANDARD			
- 8	1012958	A/R	PISTON, .25MM OVERSIZE			
- 8	1012959	A/R	PISTON, .50MM OVERSIZE			
- 9	1012516	1	PISTON RING SET, STANDARD			
- 9	1012960	A/R	PISTON RING SET, .25MM OVERSIZE			
- 9	1012961	A/R	PISTON RING SET, .50MM OVERSIZE			
- 10	1012879	1	PIN, PISTON			
- 11	1013989	1	CRANK SHAFT ASSEMBLY INCLUDES ITEMS 4, 5 AND 17			
- 12	1012877	2	BEARING, BALL, 6203			
- 13	1013964	1	SHAFT COMPLETE			
- 14	1012884	1	BEARING, BALL, 6202			
- 15	1012886	1	WASHER, 18MM			
- 16	1012885	1	NUT, LEFT HAND, 18MM			
- 17	1013990	1	GEAR, HELICAL			
- 18	1013965	1	CAM SHAFT COMPLETE			
- 19	1012875	A/R	SHIM, t = 1.05MM			
- 19	1012952	A/R	SHIM, t = 1.40MM			
- 19	1012953	A/R	SHIM, t = 1.70MM			
- 20	1012874	1	BEARING, BALL, 6306			
- 21	1012882	2	BOLT, CONNECTING ROD			
- 22	1012881	1	LOCKWASHER			
- 23	1012880	1	ARM, SPLASH			



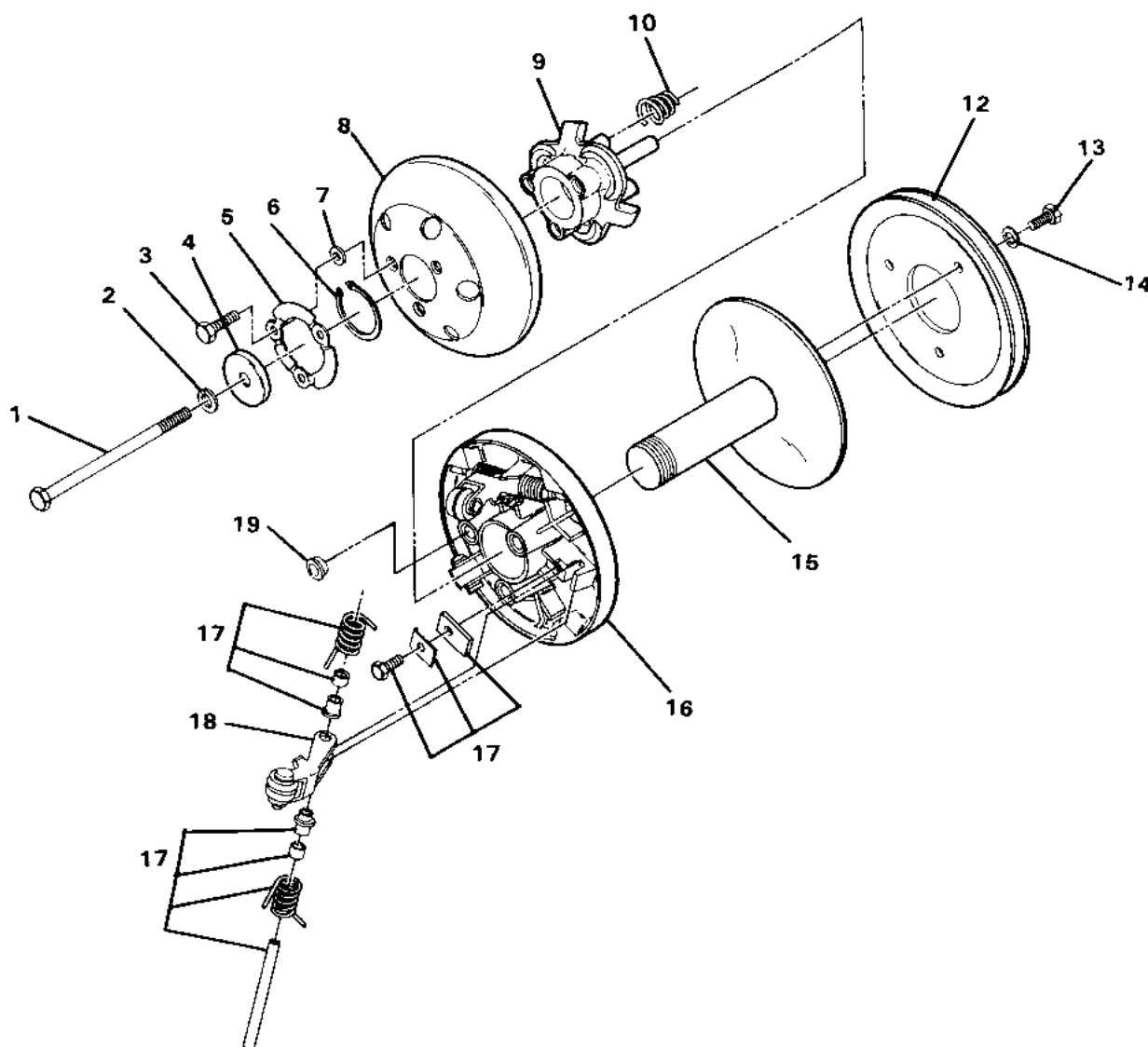


FIGURE 2-2. DRIVE CLUTCH. SEE LIST 2-2.

DRIVE CLUTCH

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
2 -	1012287	1	DRIVE CLUTCH FOR ILLUSTRATION, SEE FIGURE 2-2
- 1	1012441	1	BOLT, HEX HEAD, 3/8-24 X 5-1/2
- 2	357	1	LOCKWASHER, 3/8
- 3	7847	3	BOLT, HEX HEAD, 1/4-20 X 3/4
- 4	1012814	1	WASHER, RETAINING
- 5	1012815	1	RING, SCREW LOCK
- 6	1012816	1	RING, RETAINING
- 7	332	3	FLATWASHER, 1/4
- 8	1012818	1	PLATE, RAMP
- 9	1012819	1	SPIDER
- 10	1012820	3	SPRING, CONICAL
- 11	1012289	1	DRIVE BELT (NOT SHOWN)
- 12	1012824	1	SHEAVE, V BELT
- 13	1012825	3	BOLT, HEX HEAD, 5/16-18 X 5/8
- 14	7174	3	LOCKWASHER, 5/16
- 15	1012823	1	FIXED FACE AND HUB ASSEMBLY
- 16	1012826	1	MOVABLE FACE ASSEMBLY
- 17	1012829	1	RELEASE SPRING KIT
- 18	1012828	1	ROLLER ARM ASSEMBLY KIT
- 19	1012821	3	SEAT, CONICAL SPRING
- 20	1012338	1	STARTER/GENERATOR BELT (NOT SHOWN)

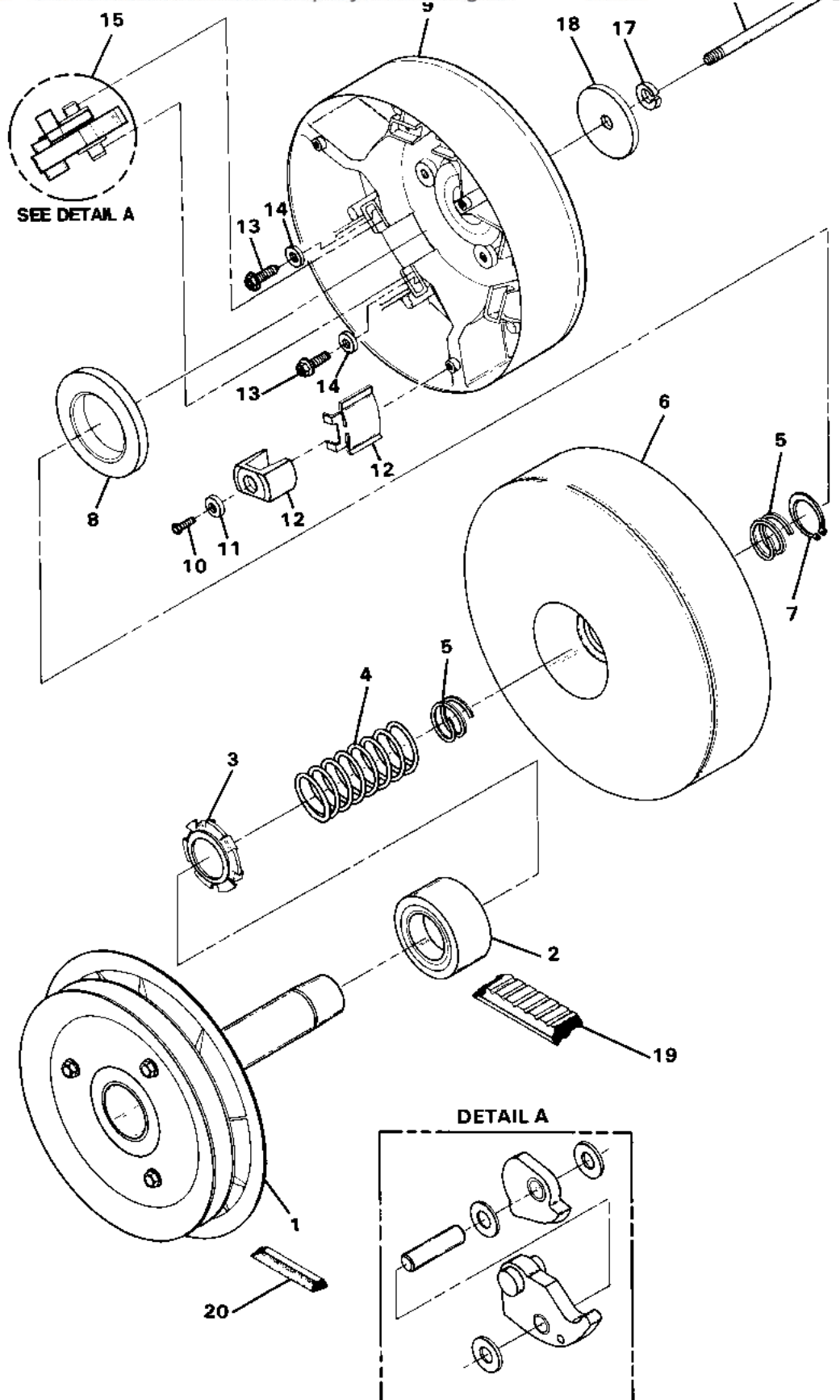


FIGURE 2-2A. DRIVE CLUTCH. SEE LIST 2-2A.

DRIVE CLUTCH

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
2A -	1014449	1	DRIVE CLUTCH FOR ILLUSTRATION, SEE FIGURE 2-2A
- 1	1014451	1	FIXED FACE — DRIVE
- 2	1014049	1	IDLER BEARING
- 3	1014050	1	SPRING RETAINER
- 4	1014051	1	SPRING — DRIVE CLUTCH
- 5	1014056	2	SPIRAL — BACK-UP RING
- 6	1014052	1	MOVABLE FACE
- 7	1014057	1	RETAINING RING
- 8	1014058	1	THRUST WASHER
- 9	1014059	1	DRIVE HUB
- 10	8450	3	#10-24 X 1/2" HEX HEAD SCREW
- 11	183	3	#10 FLATWASHER
- 12	1014453	1	DRIVE CLUTCH BUTTON KIT INCLUDES ITEMS 10 AND 11
- 13	1014063	6	1/4-20 HEX HEAD WASHER FACE SCREW
- 14	1014785	6	CLUTCH WASHER
- 15	1014455	1	DRIVE CLUTCH WEIGHT KIT INCLUDES ITEMS 13 AND 14
- 16	1012441	1	3/8-24 X 5-1/2" HEX BOLT
- 17	357	1	3/8" LOCKWASHER
- 18	808	1	3/8" TYPE B FLATWASHER
- 19	1014081	1	DRIVE BELT
- 20	1014290	1	STARTER/GENERATOR BELT



2-9A



Manual No. 1014475

Effective Serial No. AG8801-135721 thru AG9152-272589



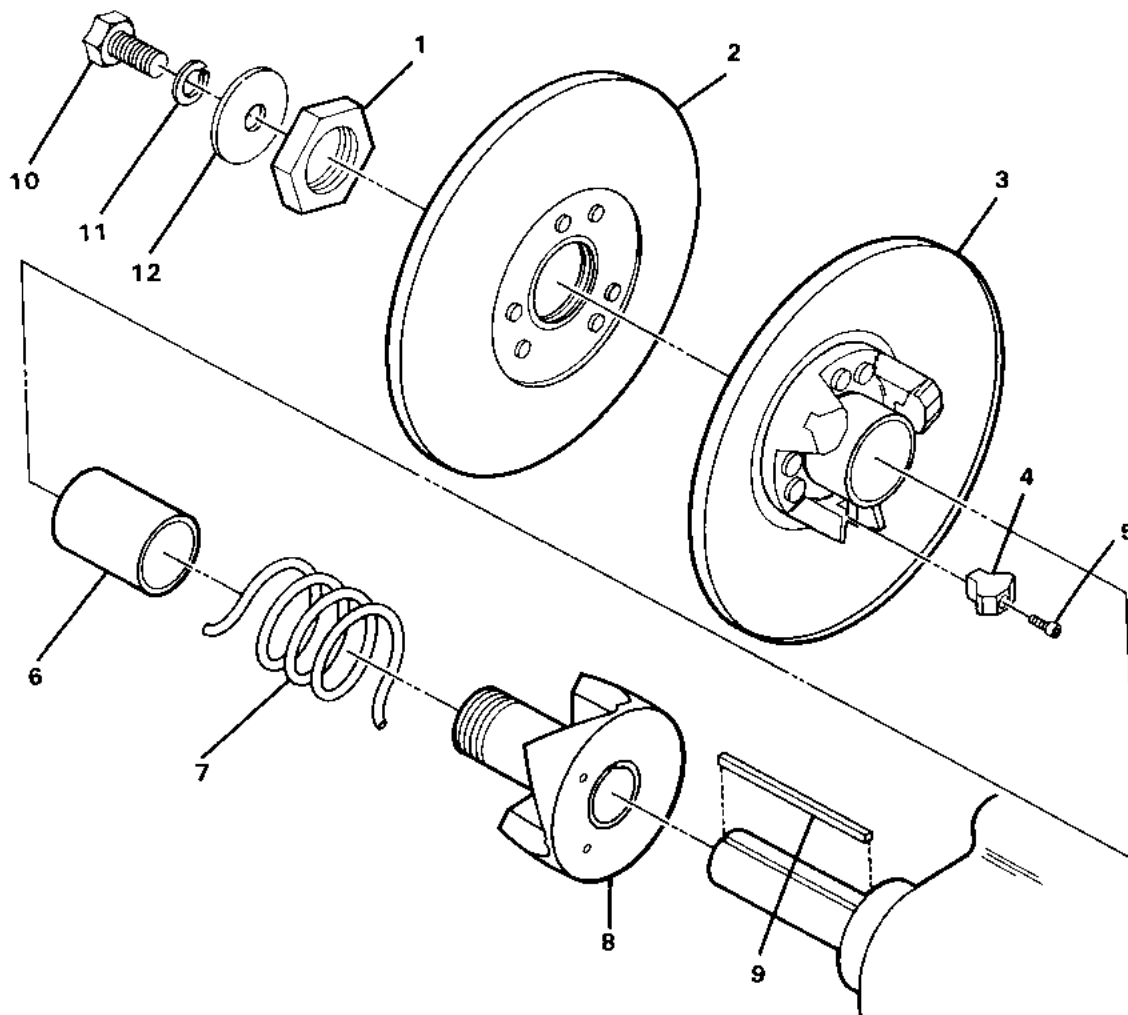


FIGURE 2-3. DRIVEN CLUTCH. SEE LIST 2-3.

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
3 -	1012288	1	DRIVEN CLUTCH FOR ILLUSTRATION, SEE FIGURE 2-3			
- 1	1012831	1	1 1/4"-12 NUT, HEX - LEFT HAND THREADS			
- 2	1012832	1	FIXED FACE ASSEMBLY			
- 3	1012833	1	MOVABLE FACE ASSEMBLY INCLUDES ITEMS 4, 5 AND 6			
- 4	1012982	1	CAM BUTTON KIT INCLUDES ITEM 5			
- 5	1012836	3	SCREW, SOCKET HEAD CAP, #8-32 X 3/4			
- 6	1012834	1	BUSHING			
- 7	1012837	1	SPRING			
- 8	1012838	1	CAM AND HUB ASSEMBLY			
- 9	1012455	1	KEY			
- 10	7173	1	BOLT, HEX HEAD, 5/16-18 X 3/4			
- 11	7174	1	LOCKWASHER, 5/16			
- 12	1012571	1	FLATWASHER, HEAVY, 5/16			

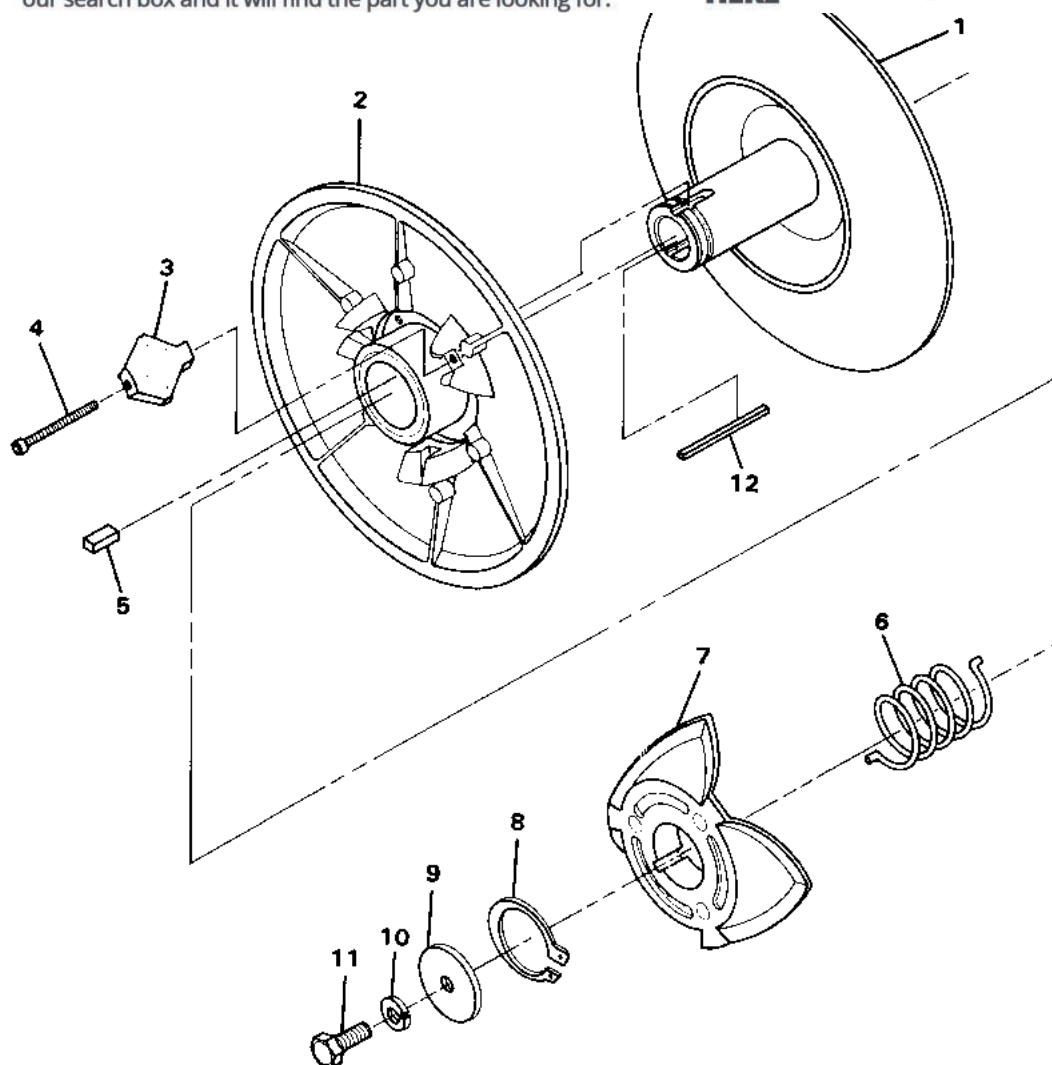


FIGURE 2-3A. DRIVEN CLUTCH. SEE LIST 2-3A.

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM					DESCRIPTION
			1	2	3	4	
3A -	1014450	1					DRIVEN CLUTCH FOR ILLUSTRATION, SEE FIGURE 2-3A
- 1	1014458	1					FIXED FACE — DRIVEN
- 2	1014072	1					MOVABLE FACE
- 3	1014454	1					DRIVEN CLUTCH BUTTON KIT INCLUDES ITEM 4
- 4	1012836	3					#8-32 X 3/4" SOCKET HEAD CAP SCREW
- 5	1014078	1					KEY — SHORT
- 6	1014079	1					SPRING
- 7	1014077	1					CAM
- 8	1014080	1					RETAINING RING
- 9	1012571	1					5/16" HEAVY FLATWASHER
- 10	7174	1					5/16" LOCKWASHER
- 11	7173	1					5/16-18 X 3/4" HEX HEAD BOLT
- 12	1012455	1					SHAFT KEY

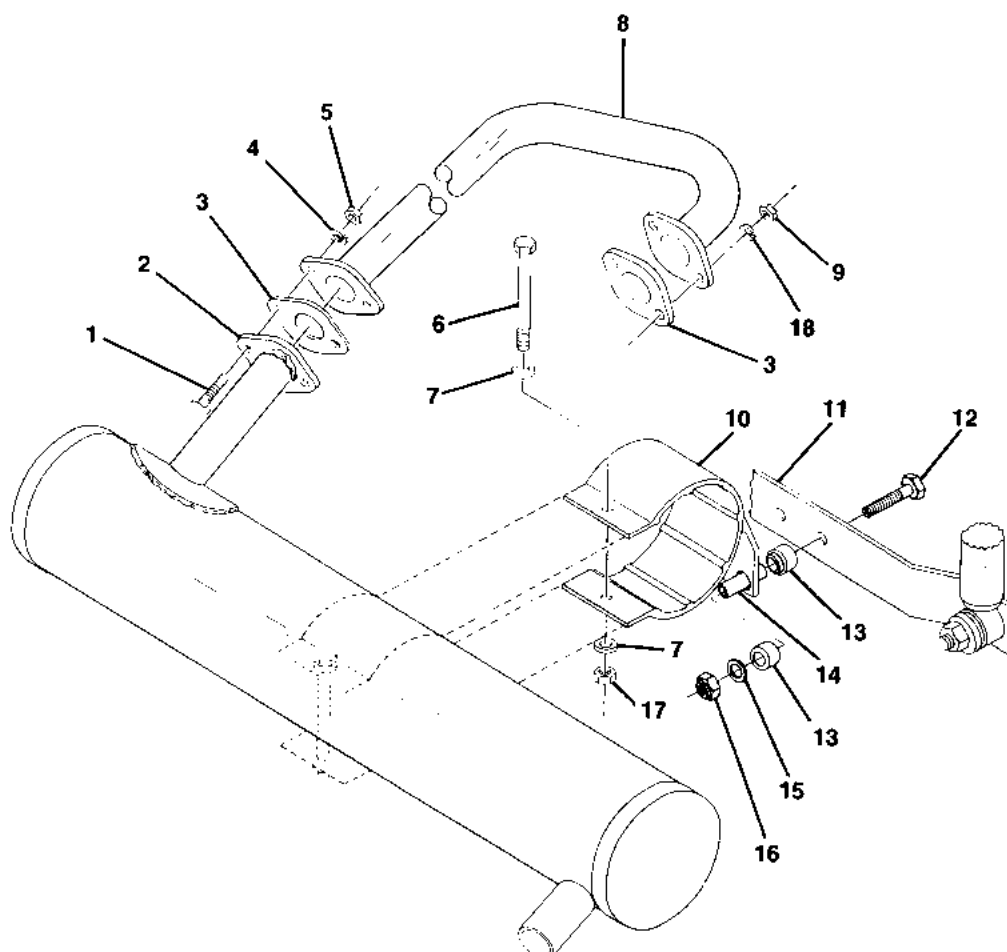


FIGURE 2-4. MUFFLER ASSEMBLY. SEE LIST 2-4.

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
4 -	NO #	REF	MUFFLER ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 2-4			
- 1	1010934	2	BOLT, 5/16-18 HEX			
- 2	1013661	1	MUFFLER			
- 3	1012510	2	EXHAUST GASKET			
- 4	7174	2	LOCKWASHER, 5/16			
- 5	1242	2	NUT, 5/16-18 HEX			
- 6	1012462	1	BOLT, 1/4-20 HEX			
- 7	332	2	FLATWASHER, 1/4			
- 8	1012314	1	EXHAUST HEADER			
- 9	1012528	2	NUT, 8MM HEX			
- 10	1014562	1	MUFFLER CLAMP			
- 11	1012460	1	MUFFLER MOUNTING BAR			
- 12	1010177	2	BOLT, 3/8-16 X 2" HEX			
- 13	1012290	4	BUSHING, RUBBER			
- 14	1012291	2	BUSHING, STEEL			
- 15	808	2	FLATWASHER, 3/8"			
- 16	8754	2	NUT, NYLON LOCK 3/8-16			
- 17	1108	1	DIMPLED LOCKNUT, 1/4-20			
- 18	1013734	2	LOCKWASHER, 8MM			

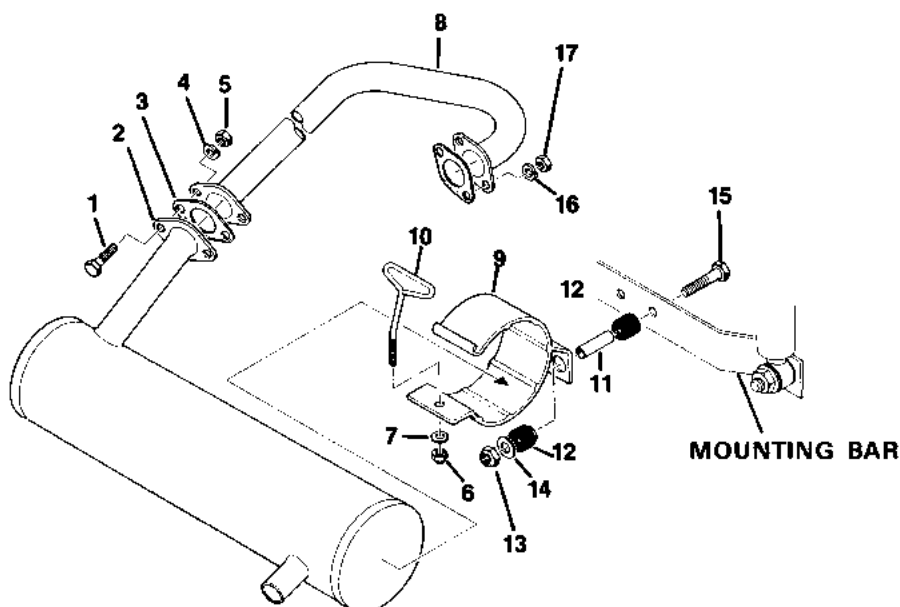


FIGURE 2-4A. MUFFLER ASSEMBLY. SEE LIST 2-4A.

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
4A -	NO #	1	MUFFLER ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 2-4A			
- 1	1010934	2	BOLT, 5/16-18 HEX			
- 2	1013661	1	MUFFLER			
- 3	1012510	2	EXHAUST GASKET			
- 4	7174	2	LOCKWASHER, 5/16			
- 5	1242	2	NUT, 5/16-18 HEX			
- 6	8233	1	1/4-20 NYLON LOCK NUT			
- 7	332	1	FLATWASHER, 1/4			
- 8	1012314	1	EXHAUST HEADER			
- 9	1014744	1	CLAMP, MUFFLER			
- 10	1014743	1	"T" BOLT			
- 11	1012291	2	BUSHING, STEEL			
- 12	1012290	2	BUSHING, RUBBER			
- 13	8754	2	NUT, NYLON LOCK 3/8-16			
- 14	808	2	3/8" TYPE "B" FLATWASHER			
- 15	1010177	2	3/8-16 X 2 HEX BOLT			
- 16	1013734	2	LOCKWASHER, 8MM			
- 17	1012528	2	NUT, 8MM HEX			

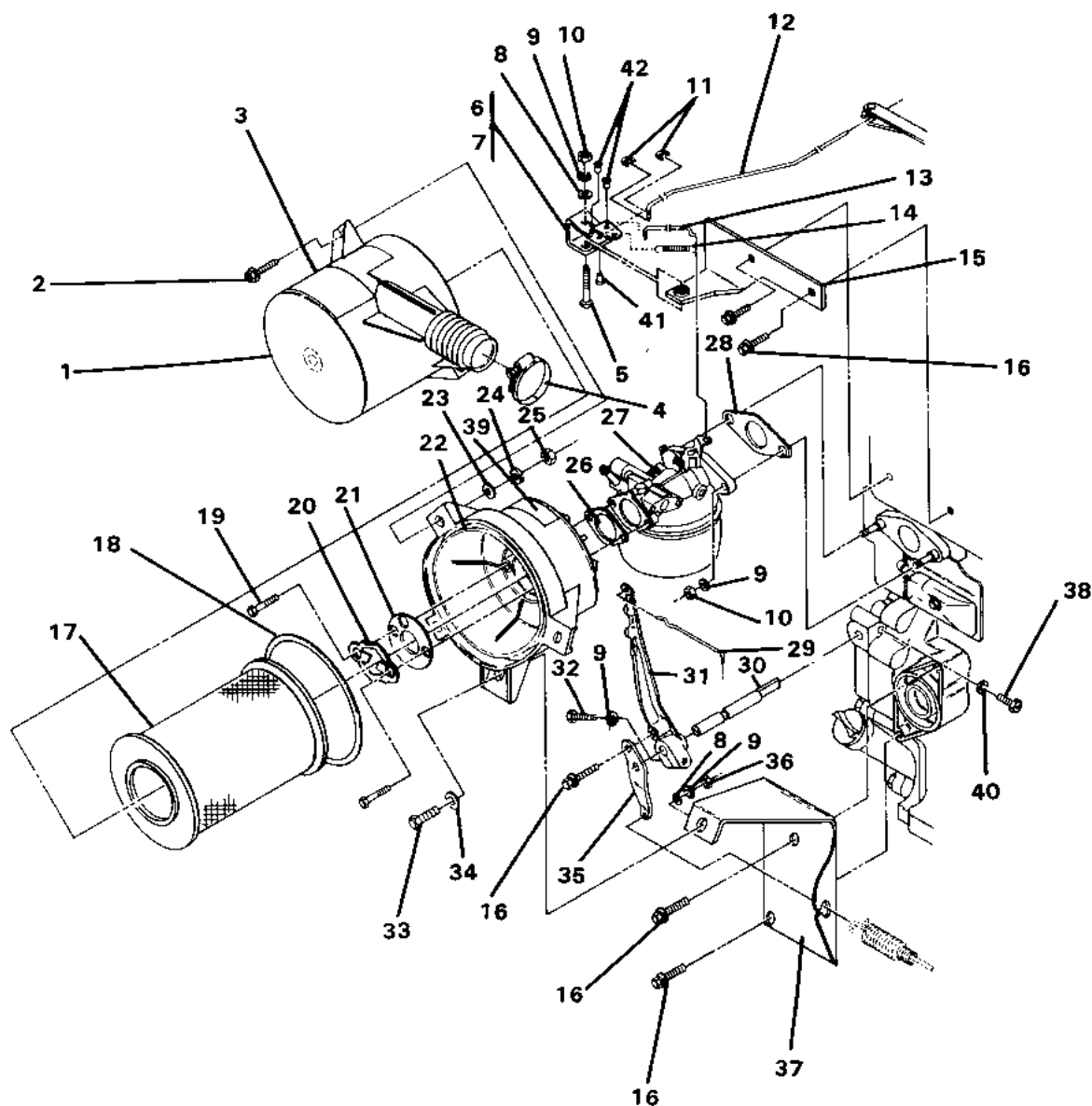


FIGURE 2-5. AIR CLEANER W/CARBURETOR AND LINKAGE. SEE LIST 2-5.

AIR CLEANER WITH CARBURETOR AND LINKAGE

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
5 -	NO #		AIR CLEANER WITH CARBURETOR AND LINKAGE
- 1	1013388	1	FOR ILLUSTRATION, SEE FIGURE 2-5 AIR FILTER INLET COVER INCLUDES ITEM 3
- 2	1012126	3	#10-32 X 5/8" SCREW
- 3	1013393	1	GOVERNOR WARNING DECAL
- 4	1012348	1	HOSE CLAMP, 2"
- 5	1012933	1	BOLT, 6MM
- 6	1012910	1	LEVER ASSEMBLY INCLUDES ITEMS 6, 7, 8, 9, 10 AND 15
- 7	1012930	1	LEVER, THROTTLE PLATE PIVOT INCLUDES ITEMS 41 AND 42
- 8	332	1	FLATWASHER, 1/4"
- 9	451	5	LOCKWASHER, 1/4"
- 10	1012919	3	NUT, 6MM
- 11	1013064	2	E-RING
- 12	1012526	1	GOVERNOR ROD
- 13	1015531	1	GOVERNOR LINKAGE
- 14	1012912	1	SPRING
- 15	1012932	1	BRACKET, THROTTLE PLATE MOUNTING
- 16	1012909	5	BOLT, 6MM X 14MM HEX
- 17	1013379	1	AIR FILTER ELEMENT
- 18	1013380	1	O-RING GASKET
- 19	1012769	2	BOLT, 6MM X 14MM HEX
- 20	1013333	1	LOCKING PLATE
- 21	1013332	1	SUPPORT WASHER
- 22	1013387	1	AIR FILTER HOUSING BASE INCLUDES ITEM 39
- 23	183	3	#10 FLATWASHER
- 24	1016	3	#10 LOCKWASHER
- 25	7893	3	#10-32 HEX NUT
- 26	1012507	1	AIR INTAKE GASKET
- 27	1014541	1	CARBURETOR ASSEMBLY FOR DETAIL BREAKDOWN, SEE FIGURE 2-6.
- 28	1012509	1	CARBURETOR GASKET
- 29	1012907	1	GOVERNOR LINK
- 30	1012922	1	GOVERNOR SHAFT
- 31	1012905	1	GOVERNOR ARM (INSIDE)
- 32	1012908	1	BOLT, 6MM X 22MM HEX
- 33	7847	1	1/4-20 X 3/4 HEX BOLT
- 34	1011697	1	5/16" FLATWASHER
- 35	1012906	1	GOVERNOR ARM (OUTSIDE)
- 36	1028	1	1/4-20 HEX NUT
- 37	1013334	1	AIR FILTER & ACCELERATOR BRACKET
- 38	1012900	1	BOLT-GOVERNOR SHAFT
- 39	1012533	1	SERVICE DECAL
- 40	1012901	1	GASKET, GOVERNOR SHAFT BOLT
- 41	1013991	1	BUSHING
- 42	1012931	2	BUSHING

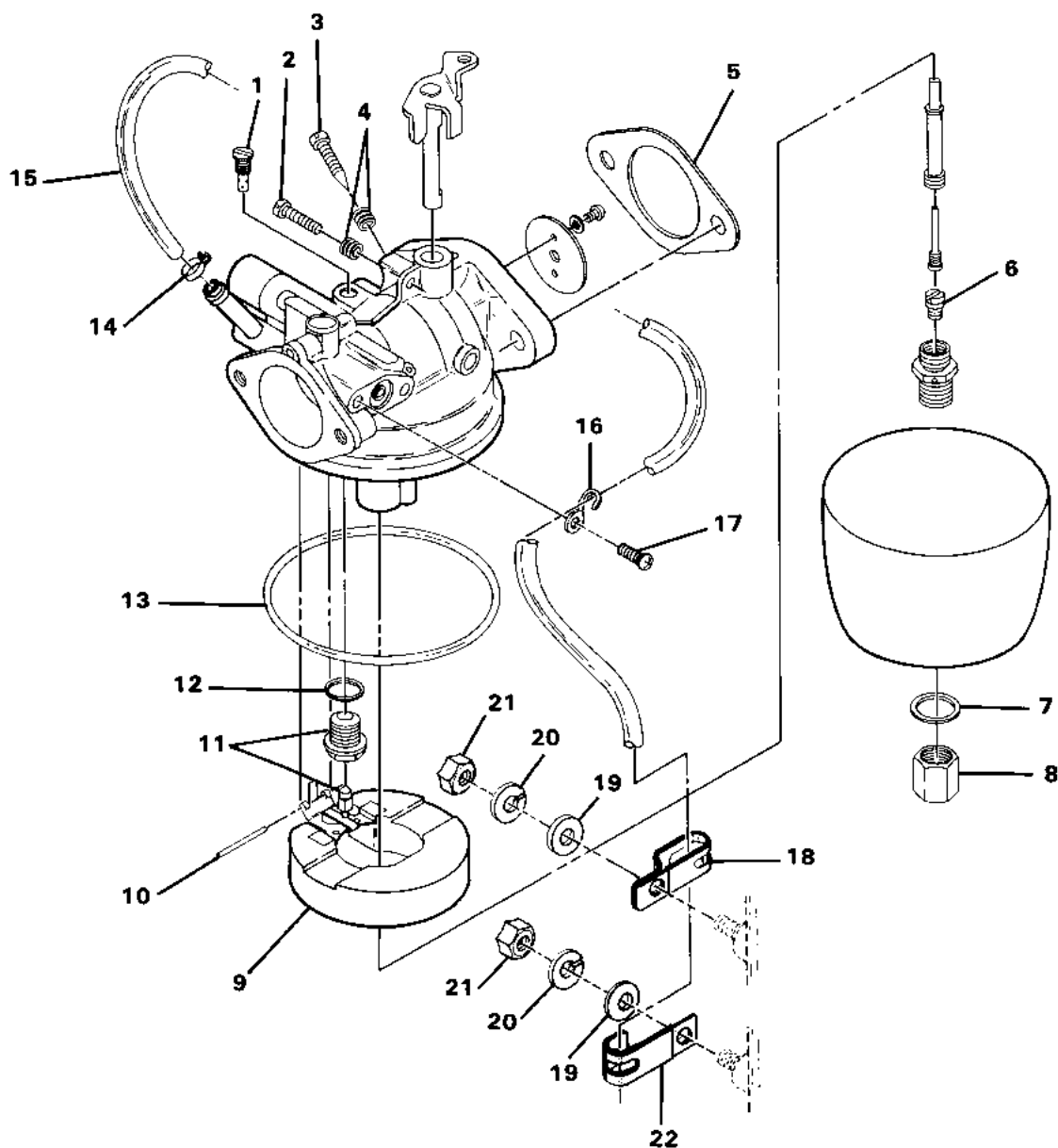


FIGURE 2-6. CARBURETOR ASSEMBLY. SEE LIST 2-6.

CARBURETOR ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	1 2 3 4	DESCRIPTION
6 -		1		CARBURETOR ASSEMBLY
				FOR ILLUSTRATION SEE FIGURE 2-6.
-	1012974	1		CARBURETOR REBUILD KIT
				INCLUDES ITEMS 1 THRU 8, 12 AND 13
- 1	1012786	1		JET, PILOT
- 2	1012787	1		SCREW, IDLE STOP
- 3	1012788	1		SCREW, PILOT
- 4	1012789	2		SPRING
- 5	1012509	1		GASKET
- 6	1012795	A/R		JET, MAIN 92.5
- 6	1012962	A/R		JET, MAIN 90.0
- 6	1012963	A/R		JET, MAIN 87.5
- 6	1012964	A/R		JET, MAIN 85.0
- 6	1013213	A/R		JET, MAIN 82.5
- 6	1013359	A/R		JET, MAIN 80.0
- 6	1013879	A/R		JET, MAIN 77.5
- 7	1012796	1		GASKET
- 8	1012797	1		NUT
- 9	1012794	1		FLOAT
- 10	1012793	1		PIN, FLOAT
- 11	1012791	1		NEEDLE VALVE ASSEMBLY
- 12	1012792	1		GASKET
- 13	1012790	1		GASKET
- 14	1013746	1		HOSE CLAMP, FLAT SPRING TYPE
- 15	1013685	1		HOSE, BLACK
- 16	1013689	1		HOSE CLAMP, CARBURETOR RETAINER
- 17	1013690	1		SCREW, SELF TAP 4MM X 6MM
- 18	1013700	1		CLAMP, HOSE RETAINER — LARGE
- 19	1241	2		5/16 FLATWASHER
- 20	7174	2		5/16 LOCKWASHER
- 21	1012528	2		8MM NUT
- 22	1013701	1		CLAMP, HOSE RETAINER - SMALL

SEE MAINTENANCE AND
SERVICE MANUAL FOR
PROPER JET SELECTION

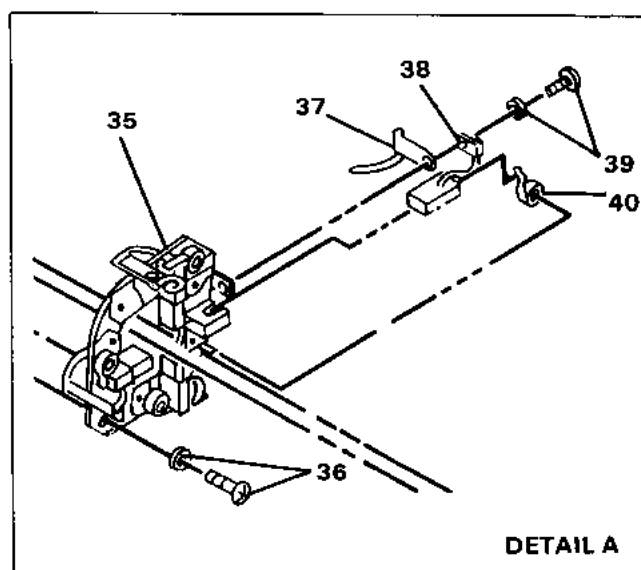
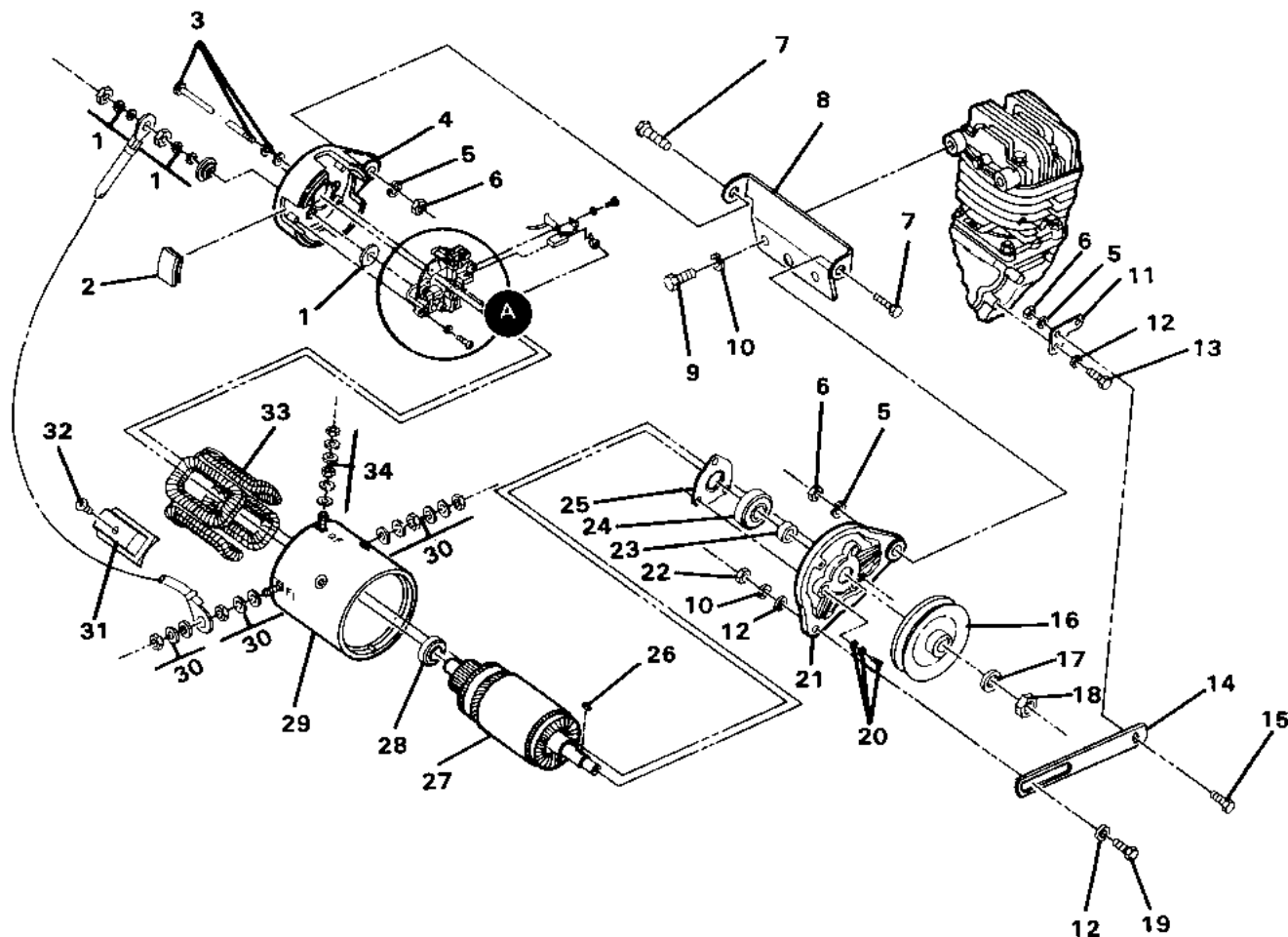


FIGURE 2-7. GENERATOR/STARTER. SEE LIST 2-7.

GENERATOR/STARTER

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
7 -	1012316	1	GENERATOR/STARTER (COMPLETE) FOR ILLUSTRATION, SEE FIGURE 2-7
- 1	1012990	2	TERMINAL HARDWARE KIT (A1 AND A2)
- 2	1012991	4	BRUSH INSPECTION PORT COVER
- 3	1012992	2	BOLT, 6 X 180 CLAMP
- 4	1012993	1	COMMUTATOR END BELL
- 5	357	3	LOCKWASHER, 3/8
- 6	706	3	NUT, 3/8-16 HEX
- 7	705	9	CAP SCREW, 3/8-16 X 1-1/4" HEX HEAD
- 8	1014203	1	STARTER/GENERATOR MOUNTING BRACKET
- 9	1012442	2	CAP SCREW, 8 X 18 HEX HEAD
- 10	7174	2	LOCKWASHER, 5/16
- 11	1012928	1	STARTER/GENERATOR MOUNTING BRACKET (LOWER)
- 12	1241	3	FLATWASHER, 5/16
- 13	1012929	2	BOLT, 8 X 43 HEX HEAD
- 14	1012335	1	STARTER/GENERATOR ADJUSTING BRACKET
- 15	1012463	1	BOLT, 3/8-16 X 7/8 HEX HEAD
- 16	1012341	1	PULLEY-STARTER/GENERATOR (GOLD COLOR) FOR CARS WITH SERIAL NO. AG8801-135720 AND EARLIER)
- 16A	1014289	1	PULLEY-STARTER/GENERATOR (SILVER COLOR) FOR CARS WITH SERIAL NO. AG8801-135721 AND LATER)
- 17	NO #	1	LOCKWASHER, M14, SEE ITEM 41
- 18	NO #	1	NUT, M14 X 1.5 HEX, SEE ITEM 41
- 19	1015932	1	ROUND HEAD SQUARE NECK BOLT
- 20	NO #	3	SCREW, M5 X 18 (CROSS-RECESSED), SEE ITEM 41
- 21	1012999	1	END BELL-OUTPUT SHAFT
- 22	1242	1	NUT, 5/16-18 HEX
- 23	1013000	1	SPACER
- 24	1013001	1	BALL BEARING DOUBLE SEAL
- 25	1013002	1	BEARING RETAINER
- 26	1013003	1	KEY
- 27	1013004	1	ARMATURE ASSEMBLY INCLUDES ITEMS 23, 24, 25, AND 28
- 28	1013005	1	BALL BEARING DOUBLE SEAL
- 29	1013006	1	FRAME ASSEMBLY INCLUDES ITEMS 30 THRU 34
- 30	1013007	2	TERMINAL HARDWARE KIT (F1 AND F2)
- 31	NO #	4	POLE PIECE
- 32	1013009	4	SCREW, POLE PIECE
- 33	1013010	1	FIELD COIL ASSEMBLY
- 34	1013017	1	TERMINAL HARDWARE KIT (DF)
- 35	1013011	1	BRUSH HOLDER
- 36	NO #	2	SCREW, M5 X 16, SEE ITEM 41
- 37	1013013	2	CROSSOVER LEAD
- 38	1014699	1	BRUSH PACKAGE
- 39	1013014	4	SCREW, M4 X 10, SEE ITEM 41
- 40	1013016	4	BRUSH SPRING
- 41	1013018	1	PULLEY NUT AND SCREW KIT INCLUDES ITEMS 17, 18, 20, 36 AND 39



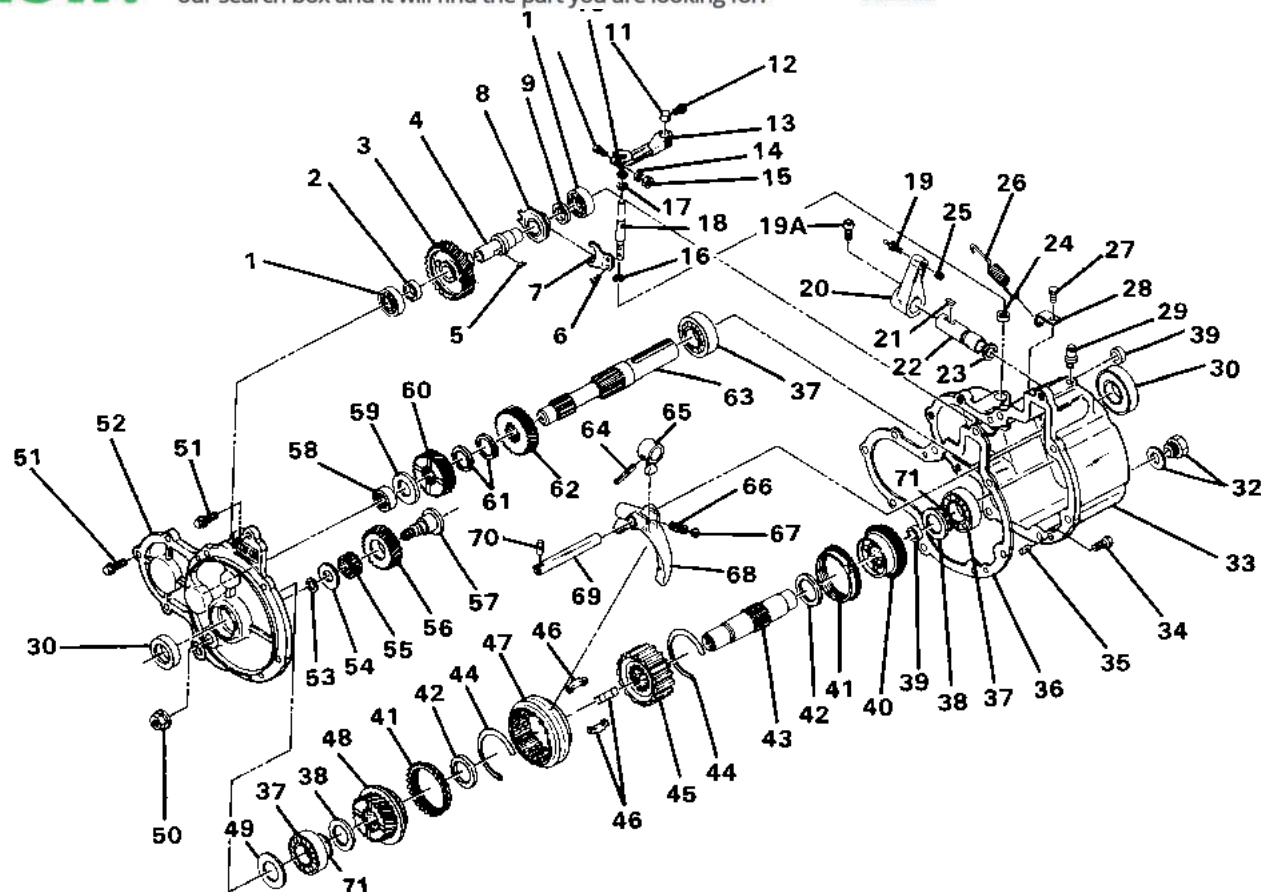


FIGURE 2-8. TRANSMISSION ASSEMBLY. SEE LIST 2-8.

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
8 -	1013624	1	TRANSMISSION ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 2-8			
- 1	1012761	2	BALL BEARING			
- 2	1012759	1	SPACER-THICK			
- 3	1012755	1	GOVERNOR GEAR, 41 TOOTH			
- 4	1012756	1	GOVERNOR SHAFT			
- 5	1012760	1	GOVERNOR SHAFT KEY			
- 6	1012764	2	SCREW, M4 X 0.7 X 6MM			
- 7	1012763	1	GOVERNOR ARM, INTERNAL			
- 8	1012757	1	GOVERNOR SLEEVE			
- 9	1012758	1	SPACER-THIN			
- 10	1012769	1	BOLT, M6 X 1 X 25MM HEX			
- 11	1012772	1	GOVERNOR ARM PIVOT			
- 12	1012773	1	BOLT, M5 X 0.8 X 10MM HEX			
- 13	1012768	1	GOVERNOR ARM, EXTERNAL			
- 14	332	1	WASHER, FLAT			
- 15	1012919	1	NUT, M6 X 1			
- 16	1012766	2	SNAP RING			
- 17	1012765	1	WASHER			
- 18	1012762	1	GOVERNOR ARM SHAFT			
- 19	1010954	1	BALL STUD			

TRANSMISSION ASSEMBLY CONTINUED

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
- 19A	1012602	1	CAP SCREW, SOCKET HEAD, 10-24 X 3/8"			
- 20	1012414	1	TRANSMISSION SHIFTER ARM, OUTSIDE			
- 21	1012753	1	SHIFTER SHAFT KEY			
- 22	1012751	1	SHIFTER SHAFT			
- 23	1012754	1	O-RING			
- 24	1012767	1	OIL SEAL			
- 25	8717	1	LOCKNUT, 1/4-28 NYLON			
- 26	1012776	1	GOVERNOR SPRING			
- 27	1012775	1	BOLT, M6 X 1 X 10MM HEX			
- 28	1012774	1	SPRING BRACKET			
- 29	1012711	1	BREATHER			
- 30	1012714	2	OIL SEAL			
- 32	1013759	1	DRAIN PLUG WITH GASKET			
- 33	1013960	1	GEAR CASE			
- 34	1012719	1	BOLT, M6 X 1 X 14MM HEX			
- 35	1012710	2	DOWEL PIN			
- 36	1012717	1	CASE GASKET			
- 37	7336	3	BALL BEARING			
- 38	1012744	2	THRUST WASHER			
- 39	1012735	2	PLUG			
- 40	1012736	1	GEAR ASSEMBLY, 36 TOOTH			
- 41	1012742	2	SYNCHRONIZER RING			
- 42	1012743	2	THRUST WASHER			
- 43	1012734	1	OUTPUT SHAFT			
- 44	1012741	2	SYNCHRO SPRING			
- 45	1012738	1	CLUTCH HUB			
- 46	1012740	3	SYNCHRO INSERT			
- 47	1012739	1	SLEEVE			
- 48	1012737	1	GEAR ASSEMBLY, 34 TOOTH			
- 49	1012783	A/R	SHIM 0.2MM			
- 49	1012784	A/R	SHIM 0.1MM			
- 50	1012733	1	FLANGE NUT, M12 X 1.25			
- 51	1012718	4	BOLT, M6 X 1 X 20MM HEX			
- 52	1012715	1	COVER			
- 53	1012732	1	O-RING			
- 54	1012730	1	THRUST WASHER			
- 55	1012731	1	NEEDLE BEARING			
- 56	1012729	1	REVERSE IDLER GEAR			
- 57	1012728	1	IDLER SHAFT			
- 58	1012716	1	NEEDLE BEARING			
- 59	1012723	A/R	THRUST WASHER, 3.0MM			
- 59	1012724	A/R	THRUST WASHER, 3.3MM WHITE			
- 59	1012725	A/R	THRUST WASHER, 3.6MM YELLOW			
- 60	1012722	1	GEAR, 25 TOOTH			
- 61	1012727	2	SNAP RING			
- 62	1012721	1	GEAR, 27 TOOTH			
- 63	1012720	1	INPUT SHAFT			
- 64	1012752	1	ROLL PIN			
- 65	1012750	1	SHIFTER ARM LEVER, INSIDE			
- 66	1012748	1	SHIFTER SPRING			
- 67	1012747	1	SHIFTER BALL			
- 68	1012746	1	SLEEVE SHIFT ARM			
- 69	1012745	1	SHIFT ROD			
- 70	1012749	1	ROLL PIN			
- 71	1016338	2	BELLEVILLE SPRING			



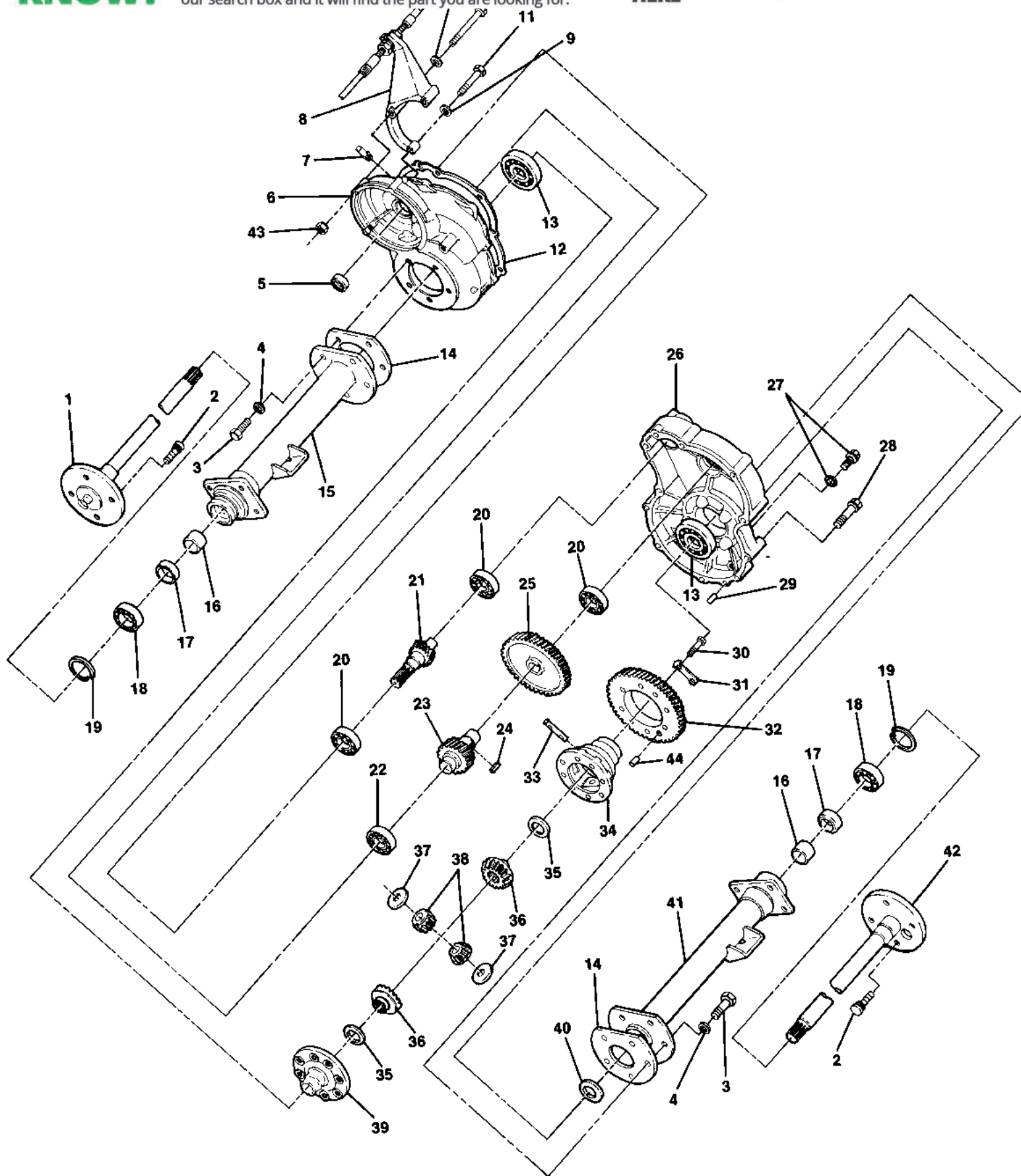


FIGURE 2-9. DRIVE UNIT. SEE LIST 2-9.

DRIVE UNIT

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
9 -	1013664	1	DRIVE UNIT INCLUDES ALL ITEMS EXCEPT 8, 9, 10, 11 AND 43 FOR ILLUSTRATION, SEE FIGURE 2-9
- 1	1013785	1	AXLE ASSEMBLY, RIGHT INCLUDES ITEMS 2, 16, 18 AND 19
- 2	1013787	8	LUG STUD
- 3	1013790	10	BOLT (10 X 30)
- 4	1013791	10	LOCKWASHER
- 5	1013775	1	INPUT SHAFT OIL SEAL
- 6	1013756	1	GEAR CASE — RIGHT HAND
- 7	1012711	1	BREATHING PLUG
- 8	1013866	1	SHIFT CABLE SUPPORT BRACKET KIT INCLUDES ITEMS 9, 10, 11 AND 43
- 9	332	6	1/4" FLATWASHER
- 10	1013872	2	1/4-20 X 4" HEX BOLT
- 11	1012462	1	1/4-20 X 3-1/2" HEX BOLT
- 12	1013758	1	GASKET
- 13	7330	2	INNER AXLE, TUBE BEARING
- 14	1013789	2	GASKET — AXLE TUBE
- 15	1013783	1	AXLE TUBE ASSEMBLY — RIGHT HAND (FOR DRIVE UNIT SERIAL NO. 6100217 AND EARLIER)
- 15A	1014209	1	AXLE TUBE ASSEMBLY — RIGHT HAND (FOR DRIVE UNIT SERIAL NO. 6100218 AND LATER)
- 16	1013788	2	BUSHING (FOR DRIVE UNIT SERIAL NO. 6071277 AND EARLIER)
- 16A	1014207	1	BUSHING WITH GROOVE IN END (FOR DRIVE UNIT SERIAL NO. 6071278 AND LATER)
- 17	1013794	2	AXLE SHAFT OIL SEAL
- 18	1011291	2	OUTER AXLE TUBE BEARING
- 19	1013792	2	CIRCLIP, TYPE-C
- 20	7335	3	INPUT GEAR BEARING
- 21	1013764	1	SHAFT, INPUT
- 22	7336	1	INTERMEDIATE GEAR BEARING
- 23	1013766	1	INTERMEDIATE GEAR — SMALL
- 24	1013780	1	KEY, SUNK
- 25	1013765	1	INTERMEDIATE GEAR — LARGE
- 26	1013757	1	GEAR CASE — LEFT HAND
- 27	1013759	2	FILL PLUG WITH GASKET
- 28	1013763	10	BOLT (6 X 50)
- 29	1012710	2	PIN, DOWEL
- 30	1013779	8	BOLT (8 X 37)
- 31	1013782	4	PLATE, LOCK
- 32	1013767	1	OUTPUT GEAR
- 33	1013772	1	DIFFERENTIAL PIN
- 34	1013768	1	DIFFERENTIAL GEAR CASE — LEFT HAND
- 35	1013773	2	PLATE, THRUST (DIFFERENTIAL GEAR)
- 36	1013771	2	DIFFERENTIAL GEAR
- 37	1013774	2	PLATE, THRUST (IDLER GEAR)
- 38	1013770	2	DIFFERENTIAL IDLER GEAR
- 39	1013769	1	DIFFERENTIAL GEAR CASE — RIGHT HAND
- 40	1013781	A/R	SHIM
- 41	1013784	1	AXLE TUBE ASSEMBLY — LEFT HAND (FOR DRIVE UNIT SERIAL NO. 6100217 AND EARLIER)
- 41A	1014210	1	AXLE TUBE ASSEMBLY — LEFT HAND (FOR DRIVE UNIT SERIAL NO. 6100218 AND LATER)
- 42	1013786	1	AXLE ASSEMBLY, LEFT INCLUDES ITEMS 2, 16, 18 AND 19
- 43	8233	3	1/4-20 NYLON LOCKNUT
- 44	1014193	1	PIN, DOWEL



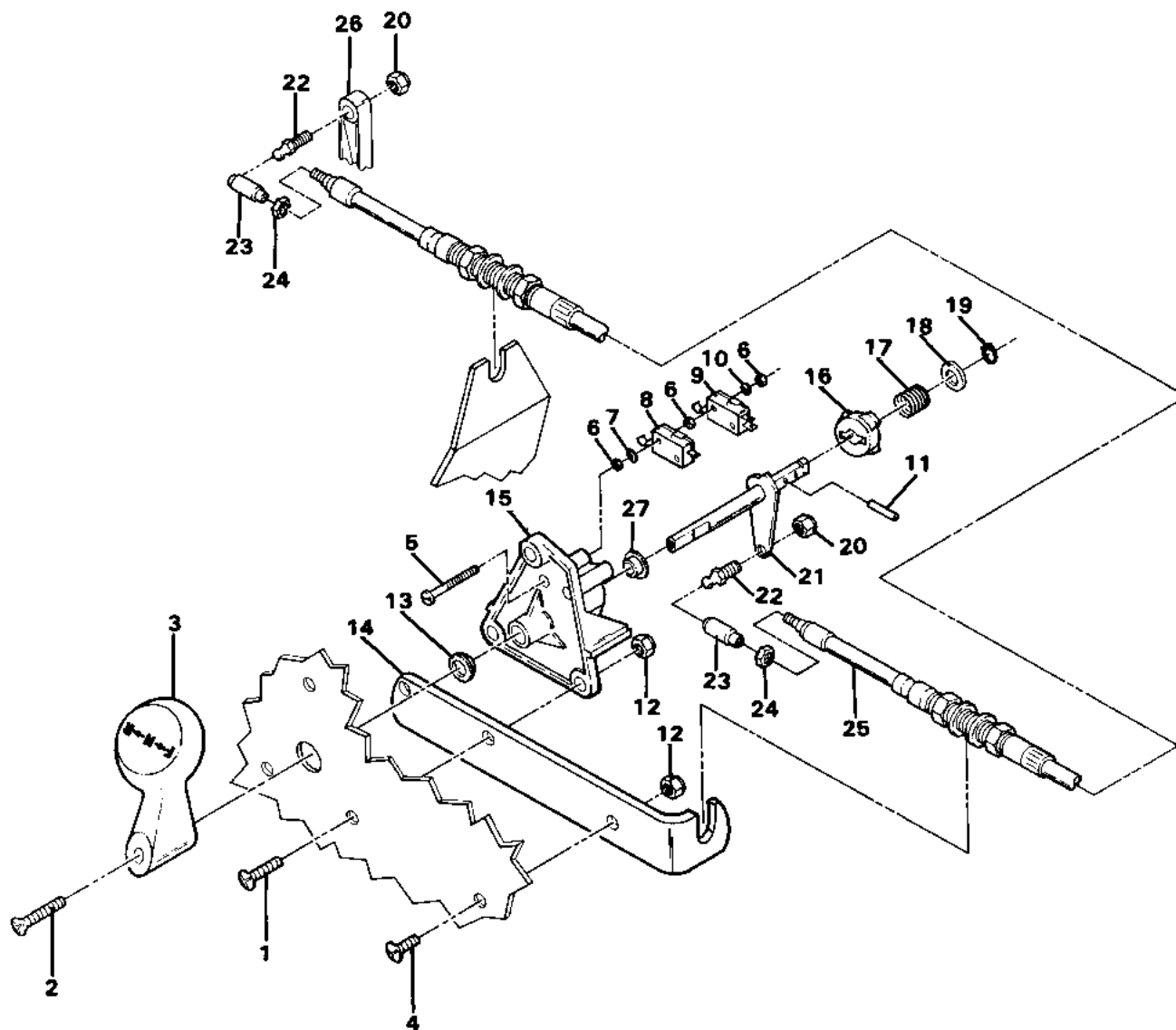


FIGURE 2-10. F&R SHIFTER ASSEMBLY. SEE LIST 2-10.

F&R SHIFTER ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
10 -	NO #	1	F&R SHIFTER ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 2-10
- 1	8251	3	SCREW, 1/4-20 X 1.00" PHILLIPS HEAD
- 2	1013198	1	#8-32 PHILLIPS MACHINE SCREW
- 3	1012987	1	F&R HANDLE
- 4	8248	1	SCREW, 1/4-20 X 3/4" PHILLIPS HEAD
- 5	1012594	2	SCREW, #4-40 X 1.00" MACHINE
- 6	8057	6	NUT, #4-40 UNC HEX
- 7	1012431	2	FLATWASHER, #4
- 8	1014808	1	LIMIT SWITCH
- 9	1014807	1	LIMIT SWITCH
- 10	8058	2	LOCKWASHER, #4
- 11	1013591	1	1/8" ROLL PIN
- 12	8233	4	LOCKNUT, 1/4-20 NYLON
- 13	1032	1	NYLON BUSHING
- 14	1012254	1	CABLE SUPPORT BRACKET
- 15	1013898	1	F&R SHIFTER BASE
- 16	1014089	1	NEUTRAL LOCK-OUT CAM KIT INCLUDES ITEM 18
- 17	1013590	1	SPRING — F&R CAM
- 18	1014065	1	FLATWASHER-DELRIN
- 19	1013589	1	RETAINING RING
- 20	8717	2	LOCKNUT, 1/4-28 NYLON
- 21	1013587	1	F&R BELL CRANK WELDMENT
- 22	1010954	2	BALL STUD, 1/4-28 UNF X .25
- 23	1012333	2	BALL JOINT
- 24	7893	2	NUT, #10-32 UNF HEX
- 25	1013085	1	TRANSMISSION SHIFT CABLE INCLUDES ITEMS 23 AND 24
- 26	1012414	1	TRANSMISSION SHIFT LEVER
- 27	7049	1	NYLON BUSHING

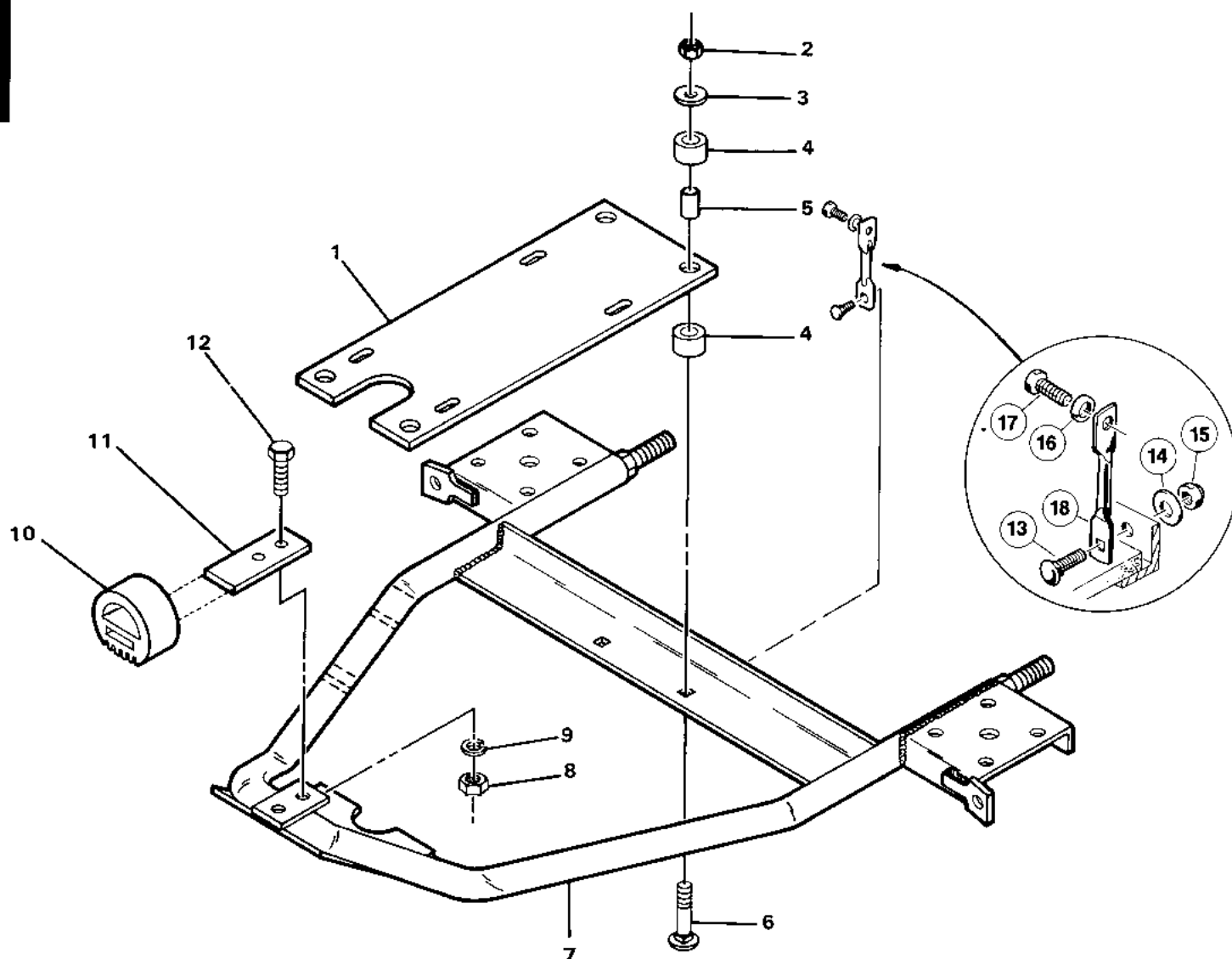


FIGURE 2-11. INNER FRAME ASSEMBLY. SEE LIST 2-11.

INNER FRAME ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
11 -	NO #	1	INNER FRAME ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 2-11
- 1	1012168	1	ENGINE MOUNTING PLATE
- 2	8754	4	LOCKNUT, 3/8-16 NYLON
- 3	808	4	FLATWASHER, 3/8
- 4	1012290	8	ENGINE MOUNT
- 5	1012291	4	STEEL BUSHING
- 6	1012428	4	NECK BOLT, 3/8-16 ROUND HEAD SQUARE
- 7	1012161	1	INNER FRAME WELD ASSEMBLY
- 8	706	2	NUT, 3/8-16 HEX
- 9	357	2	LOCKWASHER, 3/8
- 10	1012164	1	INNER FRAME SNUBBER
- 11	1012593	1	BRACKET SNUBBER
- 12	320	2	BOLT, 3/8-16 HEX
- 13	1015932	1	5/16-18 X 1 ROUND HEAD SQUARE NECK SCREW
- 14	1241	1	5/16" DIAMETER FLATWASHER
- 15	7473	1	5/16-18 NYLON LOCKNUT
- 16	7174	1	5/16" DIAMETER LOCKWASHER
- 17	1010577	1	5/16-18 X 1-1/2" HEX HEAD SCREW
- 18	1016200	1	TRANSMISSION STRAP



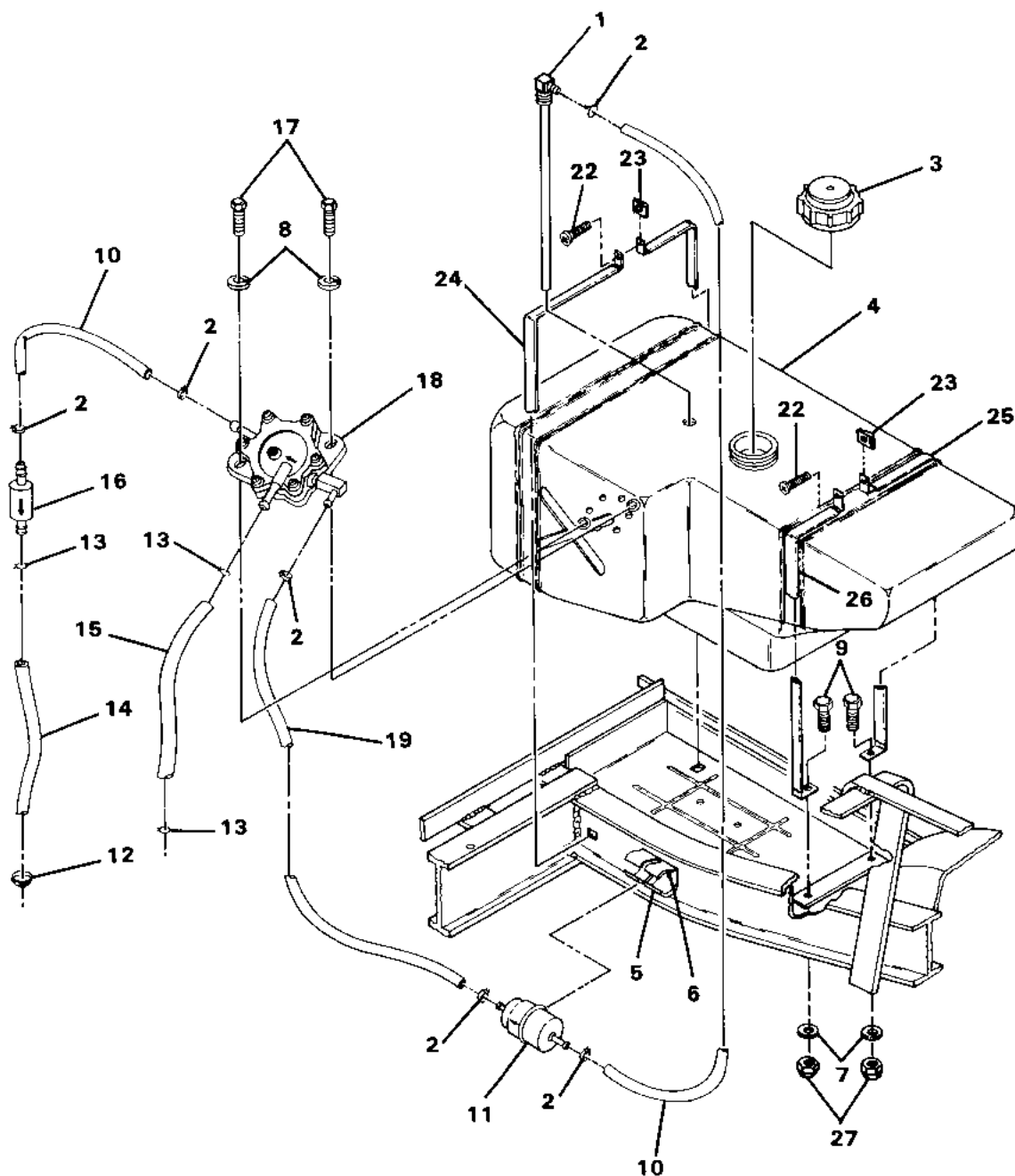
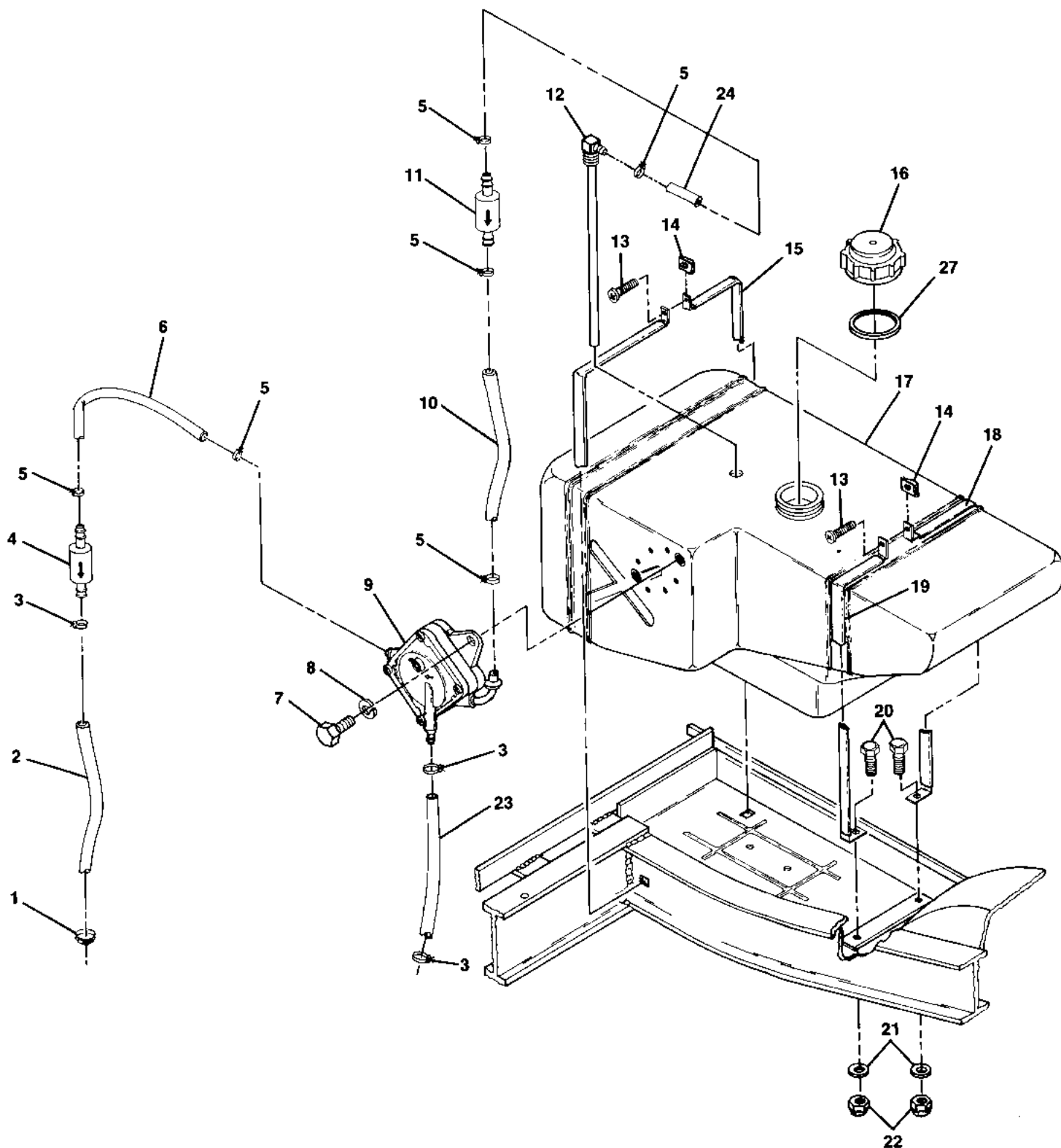


FIGURE 2-12. FUEL SYSTEM ASSEMBLY. SEE LIST 2-12.

FUEL SYSTEM ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
12 -	NO #	1	FUEL SYSTEM ASSEMBLY			
			FOR ILLUSTRATION, SEE FIGURE 2-12			
- 1	1012619	1	TUBE, FUEL PICK-UP			
- 2	1013134	6	CLAMP, HOSE (RED)			
- 3	1012306	1	CAP, FUEL TANK			
- 4	1014159	1	FUEL TANK KIT			
			(FOR CARS WITH SERIAL NO. AG8706-112439 & EARLIER)			
- 4A	1013970	1	FUEL TANK			
			(FOR CARS WITH SERIAL NO. AG8706-112440 & LATER)			
- 5	1012418	1	BRACKET, FUEL FILTER			
- 6	7973	2	RIVET, POP			
- 7	332	2	FLATWASHER, 1/4"			
- 8	451	2	LOCKWASHER, 1/4"			
- 9	7847	2	HEX HEAD BOLT, 1/4-20 x 3/4"			
- 10	NO #	2	LINE, FUEL, 18" (SEE ITEM 20)			
- 11	1012342	1	FUEL FILTER, LARGE			
- 12	1013687	1	CLAMP, HOSE 3/8 "			
- 13	1012649	3	CLAMP, HOSE SINGLE WIRE			
- 14	NO #	1	LINE, FUEL 2-1/4" (SEE ITEM 21)			
- 15	NO #	1	LINE, PULSE 16-1/4" (SEE ITEM 21)			
- 16	1013684	1	FUEL FILTER, SMALL			
- 17	1012124	2	BOLT, 1/4-20 x 1/2" HEX			
- 18	1013630	1	IMPULSE FUEL PUMP			
- 18A	1013762	A/R	IMPULSE FUEL PUMP REBUILD KIT (NOT SHOWN)			
- 19	NO #	1	LINE, FUEL (13") (SEE ITEM 20)			
- 20	1012293	A/R	CLEAR FUEL LINE (ORDER BY FEET ONLY)			
- 21	1013692	A/R	BLACK FUEL LINE (ORDER BY FEET ONLY)			
- 22	1011988	2	SCREW, 1/4-20 x 2" PHILLIPS TRUSS HEAD			
- 23	1014116	2	NUT, 1/4-20 "U" TYPE			
- 24	1013972	1	FRONT FUEL STRAP ASSEMBLY			
- 25	1013975	1	REAR INNER FUEL STRAP ASSEMBLY			
- 26	1013974	1	REAR OUTER FUEL STRAP ASSEMBLY			
- 27	8233	2	NYLON LOCKNUT, 1/4-20			



2-26A

FIGURE 2-12A. FUEL SYSTEM ASSEMBLY. SEE LIST 2-12A.



FUEL SYSTEM ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
12A -	NO #	1	FUEL SYSTEM ASSEMBLY			
			FOR ILLUSTRATION, SEE FIGURE 2-12A			
- 1	1013687	1	CLAMP, HOSE 3/8"			
- 2	NO #	1	LINE, FUEL, 2-1/4" (SEE ITEM 26)			
- 3	1012649	3	CLAMP, HOSE SINGLE WIRE			
- 4	1014522	1	FUEL FILTER, SECONDARY			
- 5	1013134	6	CLAMP, HOSE (RED)			
- 6	NO #	1	LINE, FUEL, 18" (SEE ITEM 25)			
- 7	1012124	2	BOLT, 1/4-20 X 1/2" HEX			
- 8	451	2	LOCKWASHER, 1/4"			
- 9	1014523	1	IMPULSE FUEL PUMP			
- 9A	1014524	A/R	IMPULSE FUEL PUMP REBUILD KIT (NOT SHOWN)			
- 10	NO #	1	LINE, FUEL, 6" (SEE ITEM 25)			
- 11	1013684	1	FUEL FILTER, PRIMARY			
- 12	1012619	1	TUBE, FUEL PICK-UP			
- 13	1011988	2	SCREW, 1/4-20 X 2" PHILLIPS TRUSS HEAD			
- 14	1014116	2	NUT, 1/4-20 "U" TYPE			
- 15	1013972	1	FRONT FUEL STRAP ASSEMBLY			
- 16	1012306	1	CAP, FUEL TANK			
			INCLUDES ITEM 27			
- 17	1013970	1	FUEL TANK			
- 18	1013975	1	REAR INNER FUEL STRAP ASSEMBLY			
- 19	1013974	1	REAR OUTER FUEL STRAP ASSEMBLY			
- 20	7847	2	HEX HEAD BOLT, 1/4-20 X 3/4"			
- 21	332	2	FLATWASHER, 1/4"			
- 22	8233	2	NYLON LOCKNUT, 1/4-20			
- 23	NO #	1	LINE, PULSE (16-1/4") (SEE ITEM 26)			
- 24	NO #	1	LINE, FUEL (2") (SEE ITEM 25)			
- 25	1012293	A/R	CLEAR FUEL LINE (ORDER BY FEET ONLY)			
- 26	1013692	A/R	BLACK FUEL LINE (ORDER BY FEET ONLY)			
- 27	1014535	1	GASKET, FUEL TANK CAP			



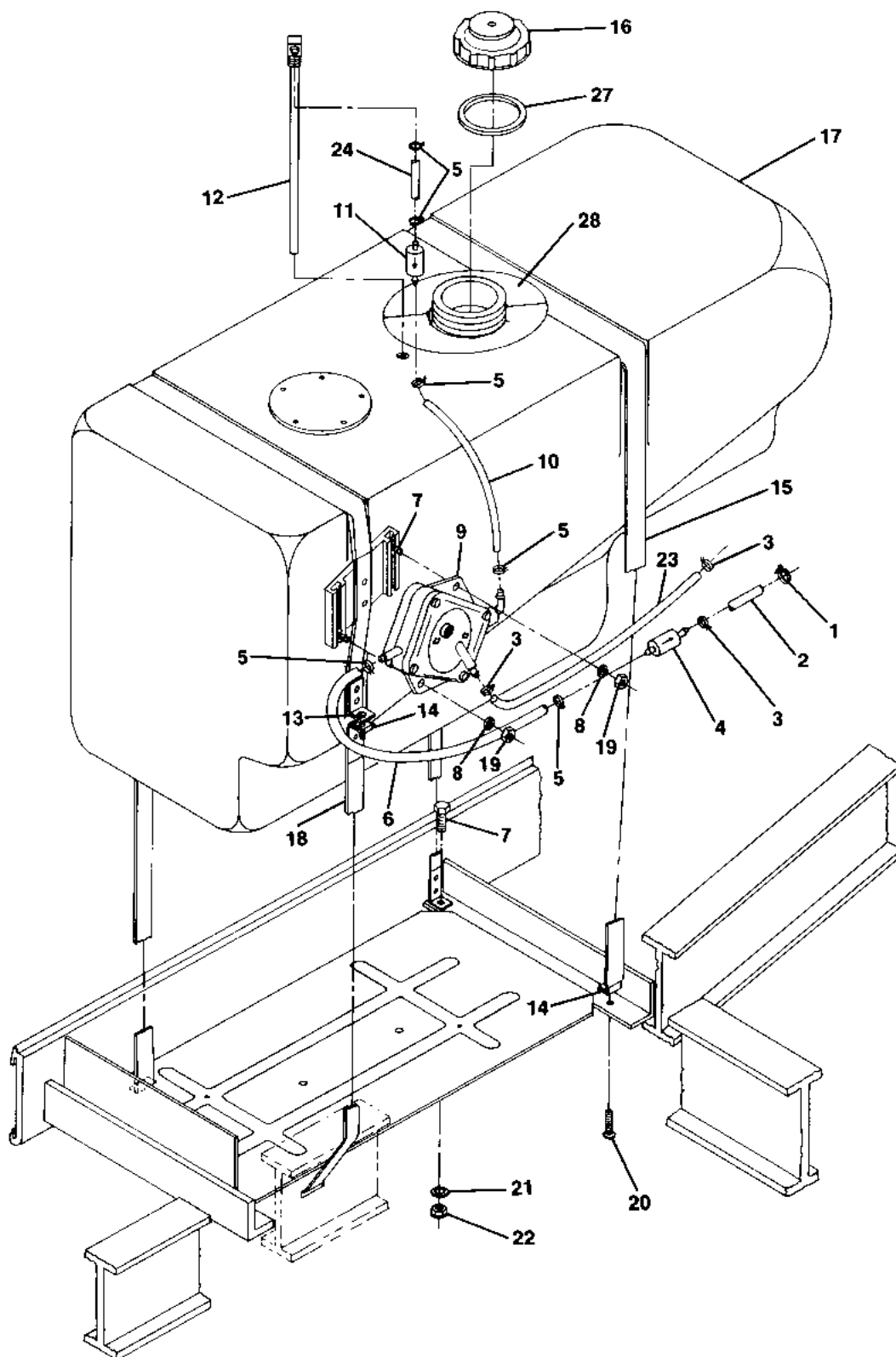
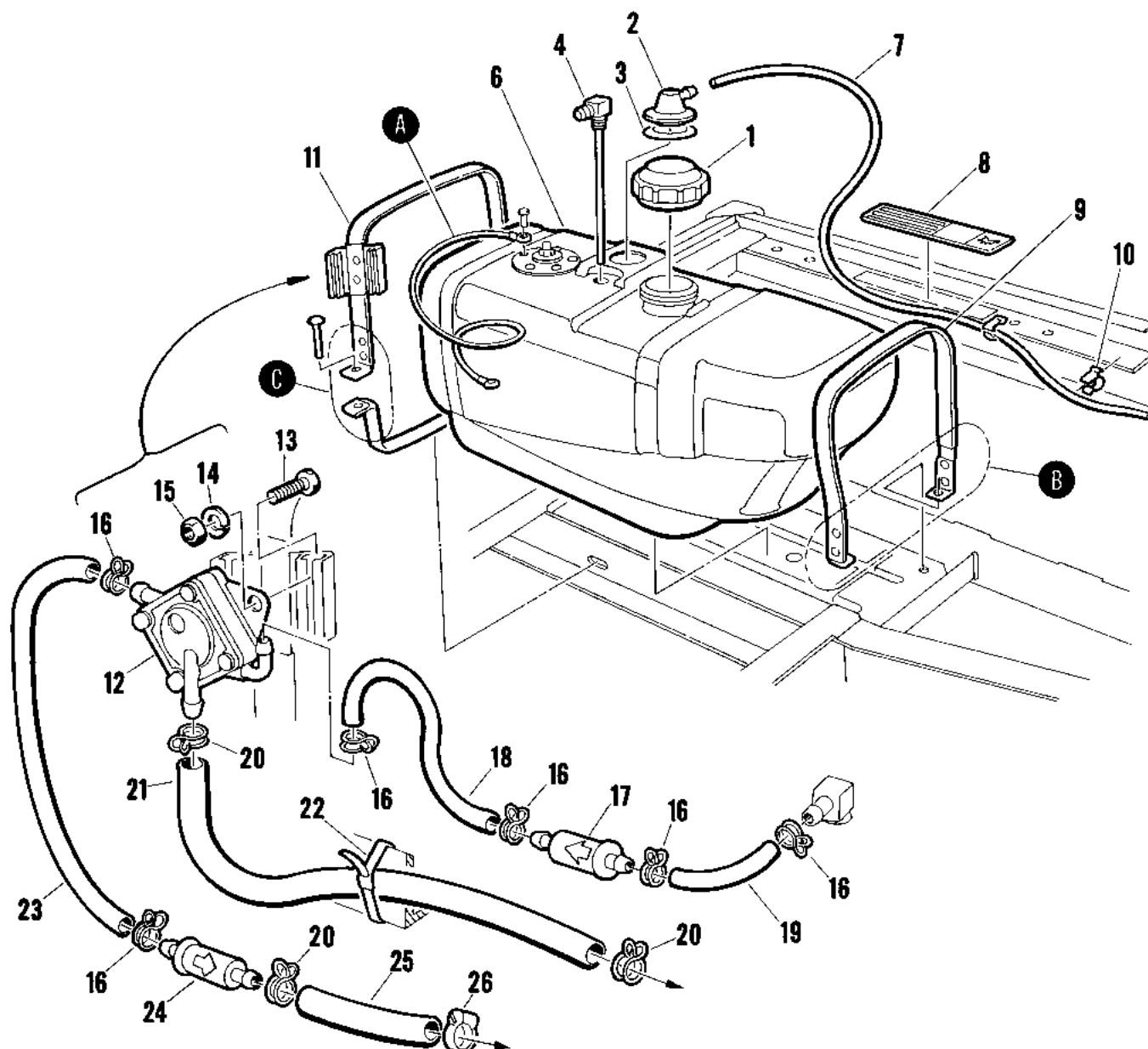


FIGURE 2-12B. FUEL SYSTEM ASSEMBLY. SEE LIST 2-12B.

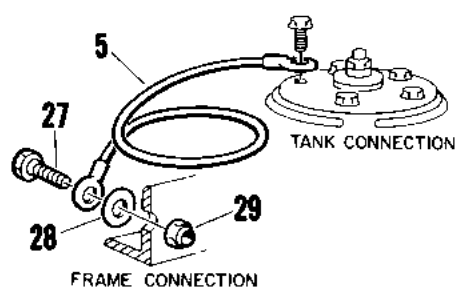
FUEL SYSTEM ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	1 2 3 4	DESCRIPTION
12B -	NO #	1		FUEL SYSTEM ASSEMBLY
				FOR ILLUSTRATION, SEE FIGURE 2-12B
- 1	1013687	1		CLAMP, HOSE 3/8"
- 2	NO #	1		LINE, FUEL, (2-1/4") (SEE ITEM 26)
- 3	1012649	3		CLAMP, HOSE SINGLE WIRE
- 4	1014522	1		FUEL FILTER, SECONDARY
- 5	1013134	6		CLAMP, HOSE (RED)
- 6	NO #	1		LINE, FUEL, 18" (SEE ITEM 25)
- 7	7847	3		BOLT, 1/4-20 X 3/4" HEX
- 8	451	2		LOCKWASHER, 1/4"
- 9	1014523	1		IMPULSE FUEL PUMP
- 9A	1014524	A/R		IMPULSE FUEL PUMP REBUILD KIT (NOT SHOWN)
- 10	NO #	1		LINE, FUEL, 6" (SEE ITEM 25)
- 11	1013684	1		FUEL FILTER, PRIMARY
- 12	1012619	1		TUBE, FUEL PICK-UP
- 13	1011988	2		SCREW, 1/4-20 X 2" PHILLIPS TRUSS HEAD
- 14	1014116	2		NUT, 1/4-20 "U" TYPE
- 15	1014927	1		FRONT FUEL STRAP ASSEMBLY
- 16	1012306	1		CAP, FUEL TANK
				INCLUDES ITEM 27
- 17	1014499	1		FUEL TANK
- 18	1014928	1		REAR FUEL STRAP ASSEMBLY
- 19	1028	2		NUT, 1/4-20 HEX
- 20	1013176	1		1/4-20 X 2.50 PHILLIPS TRUSS HEAD SCREW
- 21	332	1		FLATWASHER, 1/4"
- 22	8233	1		NYLON LOCKNUT, 1/4-20
- 23	NO #	1		LINE, PULSE (16-1/4") (SEE ITEM 26)
- 24	NO #	1		LINE, FUEL (2") (SEE ITEM 25)
- 25	1012293	A/R		CLEAR FUEL LINE (ORDER BY FEET ONLY)
- 26	1013692	A/R		BLACK FUEL LINE (ORDER BY FEET ONLY)
- 27	1014535	1		GASKET, FUEL TANK CAP
- 28	1015216	1		GAS TANK WARNING LABEL

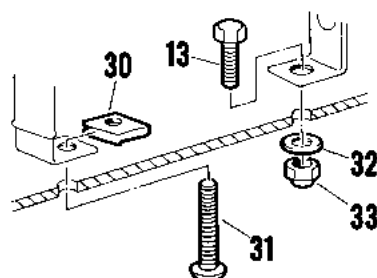




DETAIL A



DETAIL B



DETAIL C

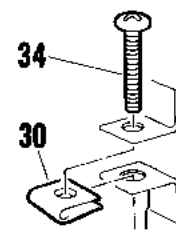


FIGURE 2-12C. FUEL SYSTEM ASSEMBLY. SEE LIST 2-12C.

FUEL SYSTEM ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
12C -	NO #		FUEL SYSTEM ASSEMBLY			
			FOR ILLUSTRATION, SEE FIGURE 2-12C			
- 1	1015188	1	FUEL TANK CAP			
- 2	1015143	1	FUEL TANK VENT			
- 3	1015139	1	INSULATION GROMMET			
- 4	1012619	1	FUEL PICK-UP TUBE			
- 5	1015921	1	WIRE ASSEMBLY, #18 BLACK			
- 6	1015498	1	FUEL TANK ASSEMBLY			
			INCLUDES ITEMS 1 THRU 5 AND FUEL TANK			
- 7	1015501	1	VENT FUEL LINE, 33"			
- 8	1015476	1	DANGER DECAL			
- 9	1014928	1	REAR FUEL STRAP ASSEMBLY			
- 10	1015502	3	CLIP			
- 11	1014927	1	FRONT FUEL STRAP ASSEMBLY			
- 12	1014523	1	FUEL PUMP			
- 13	7847	3	HEX HEAD BOLT, 1/4-20 X 3/4			
- 14	451	2	LOCKWASHER, HEL SP, 1/4" DIAMETER			
- 15	1028	2	HEX NUT, 1/4-20			
- 16	1013134	6	HOSE CLAMP (RED)			
- 17	1013684	1	PRIMARY FUEL FILTER (WHITE)			
- 18	NO #	1	FUEL LINE, 6"			
			SEE ITEM 35			
- 19	NO #	1	FUEL LINE, 2"			
			SEE ITEM 35			
- 20	1012649	3	HOSE CLAMP			
- 21	NO #	1	FUEL LINE, 19-1/4"			
			SEE ITEM 36			
- 22	8639	1	TIE WRAP (IF USED)			
- 23	NO #	1	FUEL LINE, 22"			
			SEE ITEM 35			
- 24	1014522	1	SECONDARY FUEL FILTER (BLUE)			
- 25	NO #	1	FUEL LINE, 2-1/4"			
			SEE ITEM 36			
- 26	1013687	1	HOSE CLAMP, 3/8" DIAMETER			
- 27	7173	1	HEX HEAD BOLT, 5/16-18 X 3/4			
- 28	1011578	1	FLATWASHER, 5/16" DIAMETER			
- 29	7473	1	NYLON LOCKNUT, 5/16-18			
- 30	1014116	2	SPEED NUT, U-TYPE, 1/4-20			
- 31	1013176	1	PH TR HEAD SCREW, 1/4-20 X 2-1/2			
- 32	332	1	FLATWASHER, 1/4" DIAMETER			
- 33	8233	1	NYLON LOCKNUT, 1/4-20			
- 34	1011988	1	PH TR HEAD SCREW, 1/4-20 X 2			
- 35	1012293	A/R	FUEL LINE			
- 36	1013692	A/R	FUEL LINE			
	1014968		FUEL PUMP AND FILTER ASSEMBLY			
			INCLUDES ITEMS 12, 16 THRU 21, AND 23 THRU 26			



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Section III

SUSPENSION AND STEERING GROUP

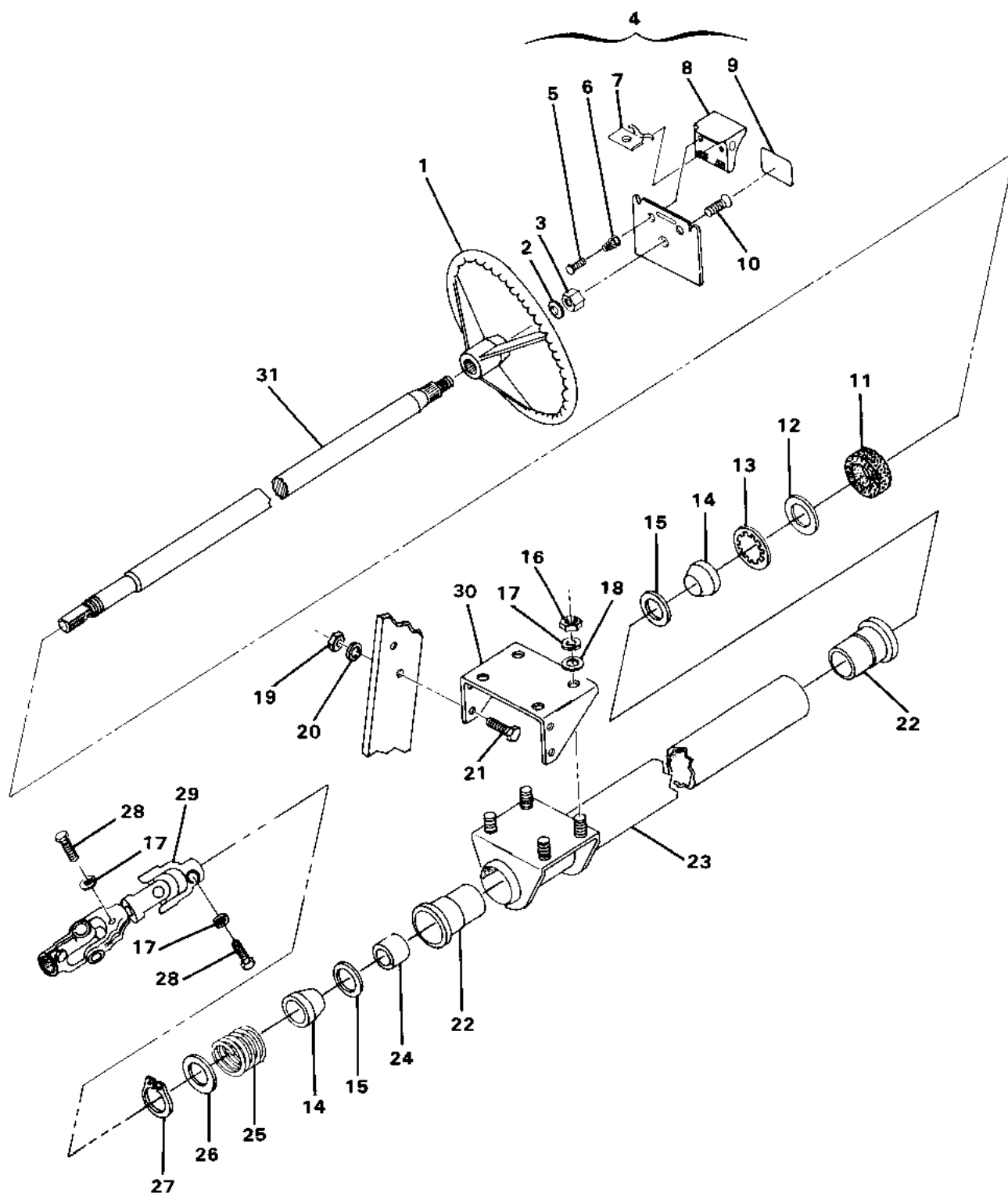


FIGURE 3-1. STEERING COLUMN ASSEMBLY. SEE LIST 3-1.

STEERING COLUMN ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1 -	NO #	1	STEERING COLUMN ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 3-1			
- 1	1012569	1	WHEEL, STEERING			
- 2	1010193	1	FLATWASHER, 5/8"			
- 3	7209	1	NUT, SCORECARD			
- 4	1013434	1	SCORECARD KIT INCLUDES ITEMS 5 THRU 9			
- 5	1012565	2	SCREW, PHILLIPS PAN HEAD, TAPPING			
- 6	1012566	2	SPRING, COMPRESSION			
- 7	1014260	1	CLIP-PENCIL HOLDER			
- 8	1012504	1	PENCIL HOLDER			
- 9	1013389	1	OPERATING INSTRUCTIONS DECAL			
- 10	7216	1	SCREW, FLAT HEAD 5/16-18			
- 11	1012466	1	COVER, DUST			
- 12	1014211	1	SEAL BEARING			
- 13	1014214	1	RING, RETAINING			
- 14	1014125	2	WEDGE			
- 15	1014213	2	BEARING			
- 16	1012528	4	NUT, 8MM X 1-1/4"			
- 17	7174	6	LOCKWASHER, 5/16"			
- 18	1241	4	FLATWASHER, 5/16"			
- 19	8754	4	LOCKNUT, 3/8-16			
- 20	334	4	FLATWASHER, 3/8"			
- 21	320	4	BOLT, HEX, 3/8-16			
- 22	1014126	2	BEARING SEAT			
- 23	1012603	1	COLUMN WELD ASSEMBLY			
- 24	1014212	1	SPACER			
- 25	1014217	1	SPRING			
- 26	1012604	1	WASHER			
- 27	1012605	1	SNAP RING			
- 28	1012830	2	BOLT, HEX, 8MM			
- 29	1013861	1	JOINT YOKE COMPOUND STEERING INCLUDES ITEMS 17 AND 28			
- 30	1013922	1	PLATE, STEERING MOUNTING			
- 31	NO #	1	SHAFT (SEE ITEM 32)			
- 32	1014268	1	STEERING COLUMN AND MOUNTING PLATE ASSEMBLY INCLUDES ITEMS 11 THRU 18, 22 THRU 27, 30 AND 31			
- 33	1014216	A/R	STEERING COLUMN REBUILT KIT INCLUDES ITEMS 11 THRU 15, 22, 24 AND 25			



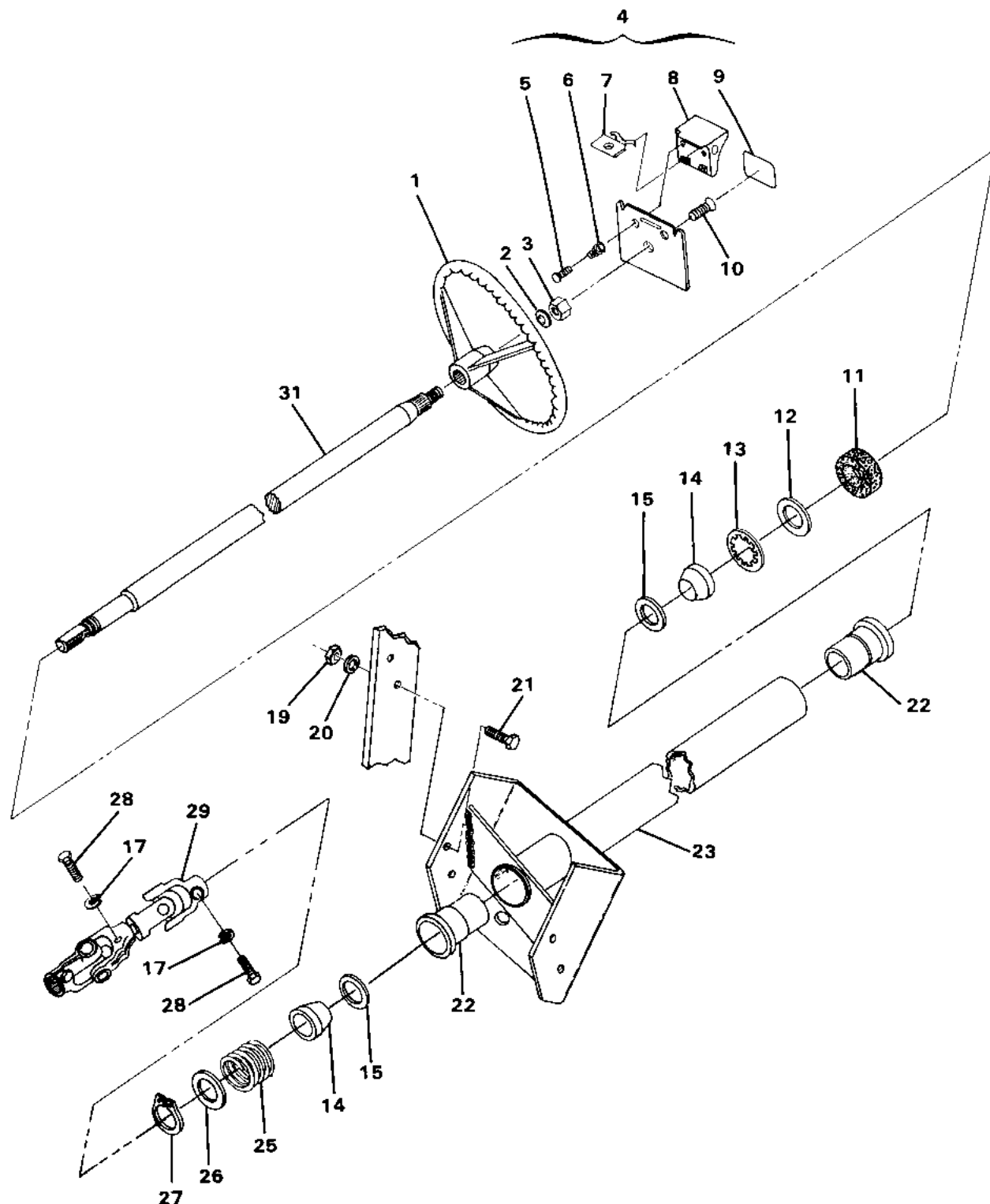


FIGURE 3-1A. STEERING COLUMN ASSEMBLY. SEE LIST 3-1A.

STEERING COLUMN ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1A -	NO #	1	STEERING COLUMN ASSEMBLY			
			FOR ILLUSTRATION, SEE FIGURE 3-1A			
- 1	1012569	1	WHEEL, STEERING			
- 2	1010193	1	FLATWASHER, 5/8"			
- 3	7209	1	NUT, SCORECARD			
- 4	1013434	1	SCORECARD KIT			
			INCLUDES ITEMS 5 THRU 9			
- 5	1012565	2	SCREW, PHILLIPS PAN HEAD, TAPPING			
- 6	1012566	2	SPRING, COMPRESSION			
- 7	1014260	1	CLIP-PENCIL HOLDER			
- 8	1012504	1	PENCIL HOLDER			
- 9	1013389	1	OPERATING INSTRUCTIONS DECAL			
- 10	7216	1	SCREW, FLAT HEAD 5/16-18			
- 11	1012466	1	COVER, DUST			
- 12	1014211	1	SEAL BEARING			
- 13	1014214	1	RING, RETAINING			
- 14	1014125	2	WEDGE			
- 15	1014213	2	BEARING			
- 17	7174	2	LOCKWASHER, 5/16"			
- 19	8754	4	LOCKNUT, 3/8-16			
- 20	334	4	FLATWASHER, 3/8"			
- 21	320	4	BOLT, HEX, 3/8-16			
- 22	1014126	2	BEARING SEAT			
- 23	NO #	1	COLUMN WELD ASSEMBLY			
- 25	1014217	1	SPRING			
- 26	1012604	1	WASHER			
- 27	1012605	1	SNAP RING			
- 28	1012830	2	BOLT, HEX, 8MM			
- 29	1013861	1	JOINT YOKE COMPOUND STEERING			
			INCLUDES ITEMS 17 AND 28			
- 31	NO #	1	SHAFT (SEE ITEM 32)			
- 32	1014268	1	STEERING COLUMN ASSEMBLY			
			INCLUDES ITEMS 11 THRU 15, 22 THRU 27, AND 31			
- 33	1014216	A/R	STEERING COLUMN REBUILT KIT			
			INCLUDES ITEMS 11 THRU 15, 22, 24 AND 25			



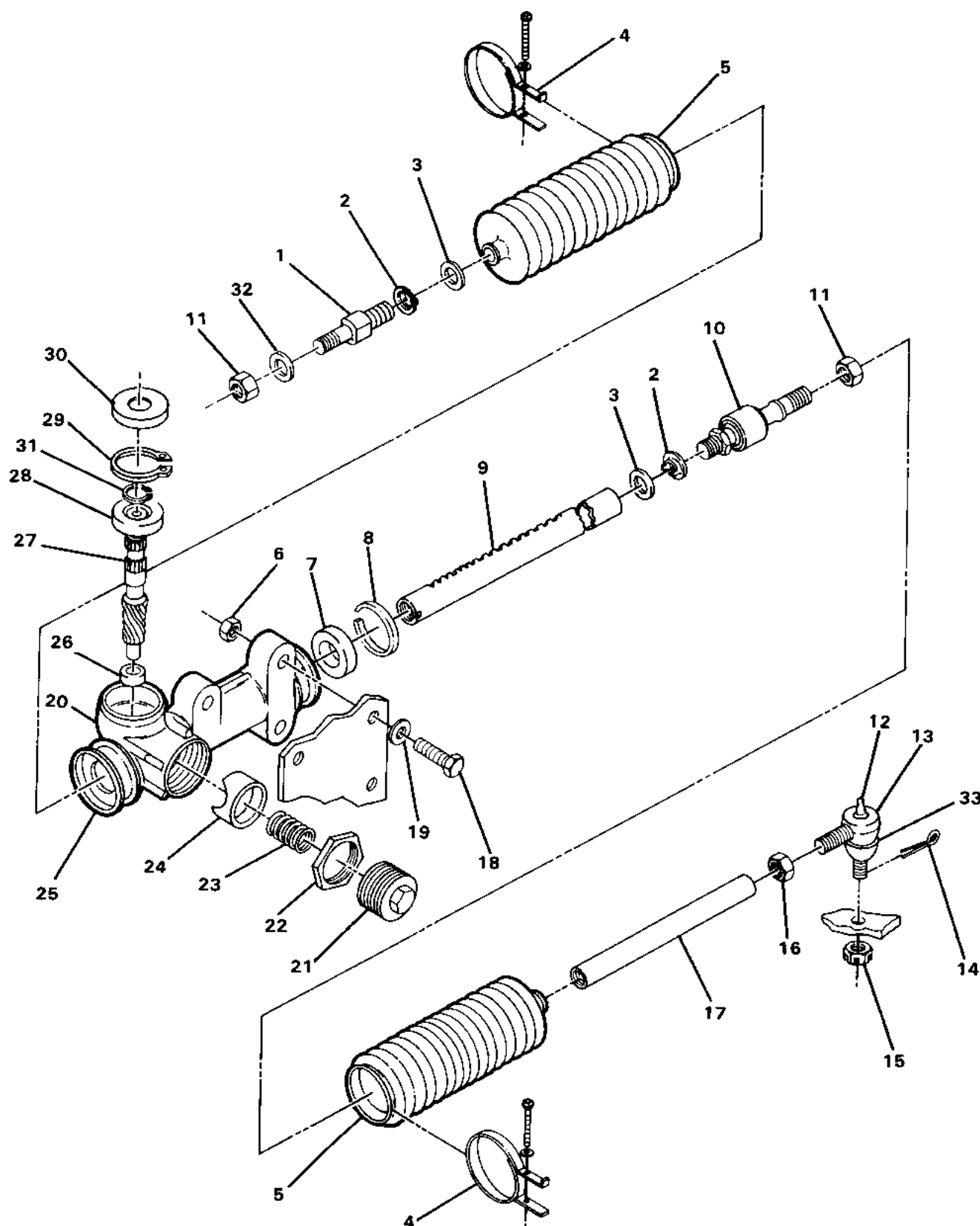


FIGURE 3-1. STEERING ASSEMBLY. SEE LIST 3-1.

STEERING ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	1 2 3 4	DESCRIPTION
1 -	NO #	1		STEERING ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 3-1
- 1	1013053	1		BOLT, STOPPER, 12MM
- 2	1013040	2		LOCKWASHER, TIE ROD
- 3	1013039	2		WASHER, TIE ROD STOPPER
- 4	1013034	2		BAND, BELLOWS
- 5	1013035	2		SEAL, DUST
- 6	1010138	3		LOCKNUT, 3/8-16
- 7	1013036	1		BUSHING, RACK
- 8	1013037	1		RING, SNAP
- 9	NO #	1		RACK, STEERING (SEE ITEM 20)
- 10	1013041	1		END, RACK
- 11	1013042	2		NUT, HEX, 12MM
- 12	1010116	1		FITTING, GREASE
- 13	7540	1		SOCKET, VERTICAL, LEFT HAND INCLUDES ITEMS 12 AND 15
- 14	1035	1		PIN, COTTER
- 15	7602	1		NUT, HEX, SLOTTED, 3/8-24
- 16	7555	1		NUT, LEFT HAND, JAM, 1/2-20
- 17	1012467	1		LINK, DRAG
- 18	1624	3		BOLT, HEX, 3/8-16
- 19	334	3		FLATWASHER, 3/8
- 20	1012452	1		STEERING GEAR BOX ASSEMBLY INCLUDES ITEMS 1 THRU 5, 7 THRU 11 AND 21 THRU 30
- 21	1013043	1		SCREW, RACK GUIDE
- 22	1013044	1		LOCKNUT, RACK SCREW
- 23	1013045	1		SPRING, RACK GUIDE PRESSURE
- 24	1013046	1		GUIDE, STEERING RACK
- 25	1013047	1		BOX, STEERING GEAR
- 26	1013048	1		BUSHING, PINION
- 27	NO #	1		PINION, STEERING (SEE ITEM 20)
- 28	1012884	1		BALL BEARING
- 29	1013051	1		RING-RETAINING, INTERNAL
- 30	1013052	1		DUST SEAL, STEERING PINION
- 31	1013031	1		RING-RETAINING, EXTERNAL
- 32	1013030	1		WASHER, END
- 33	1011930	1		DUST SEAL



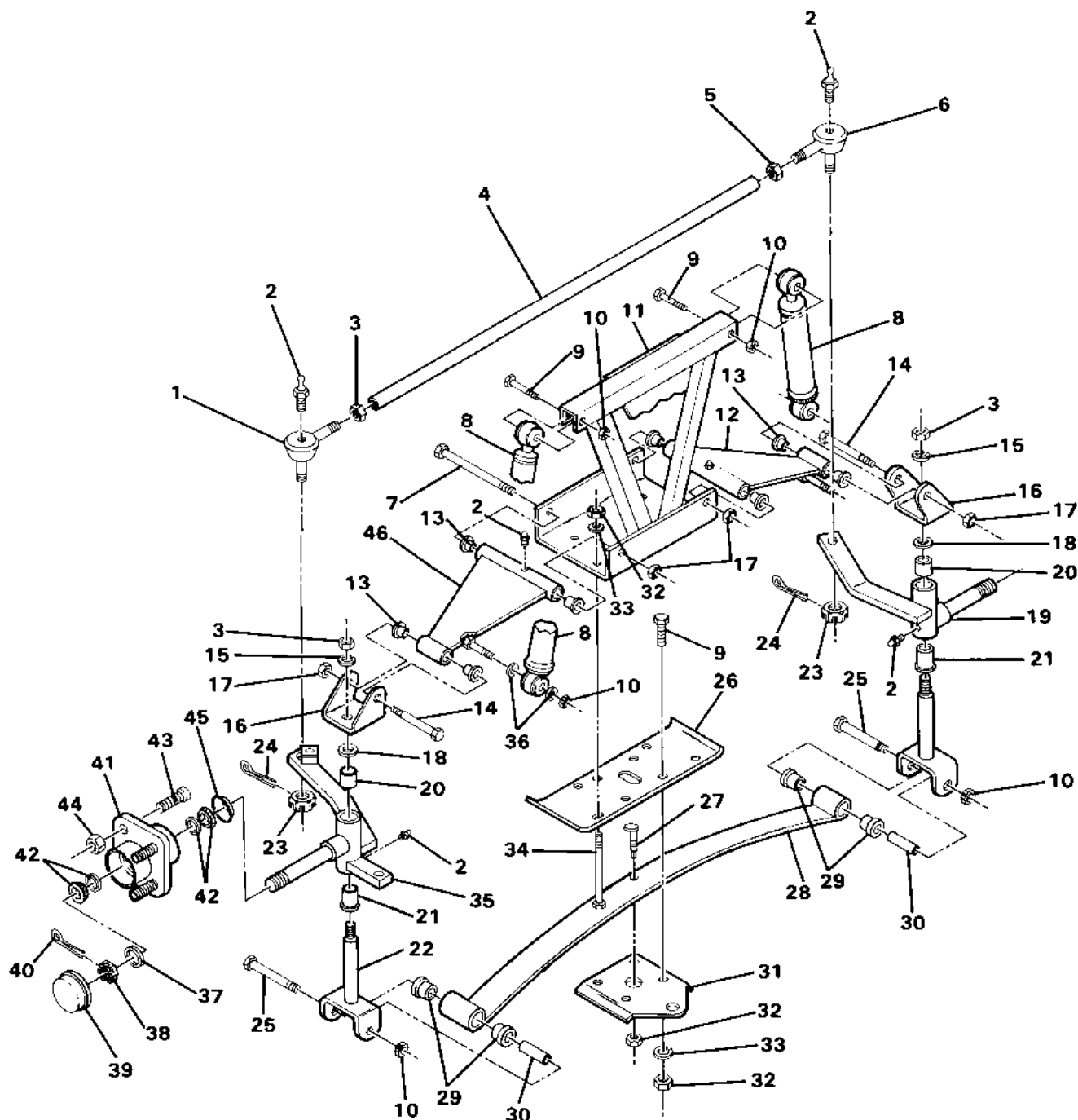


FIGURE 3-2. FRONT SUSPENSION ASSEMBLY. SEE LIST 3-2.

FRONT SUSPENSION ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
2 -	NO #	1	FRONT SUSPENSION ASSEMBLY
- 1	7539	1	FOR ILLUSTRATION, SEE FIGURE 3-2
- 2	1015597	5	JOINT, RIGHT HAND BALL
- 3	1308	3	INCLUDES ITEM 23
- 4	1010219	1	1/4-28 THREAD FORMING GREASE FITTING
- 5	7555	1	NUT, 1/2-20 HEX
- 6	7540	1	ROD, TIE
- 7	1010126	2	NUT, 1/2-20 LEFT HAND HEX
- 8	1014233	2	JOINT, LEFT HAND BALL
- 9	1624	6	INCLUDES ITEM 23
- 10	1010138	6	BOLT, 3/8-16 SHOULDER HEX
- 11	1012496	1	ABSORBER, SHOCK
- 12	1015589	1	BOLT, 3/8-16 HEX
- 13	7719	4	LOCKNUT, 3/8-16
- 14	1010125	2	SHOCK SUPPORT WELD ASSEMBLY
- 15	209	2	"A" PLATE SUBASSEMBLY (LEFT HAND)
- 16	1010117	2	INCLUDES ITEMS 2 AND 13
- 17	8754	4	BUSHING, BRONZE
- 18	1010150	2	BOLT, 3/8-16 SHOULDER HEX
- 19	1010348	1	LOCKWASHER, 1/2
- 20	8067	2	CLEVIS, UPPER
- 21	7048	2	LOCKNUT, 3/8-16 NYLON
- 22	1010121	2	WASHER, THRUST
- 23	7602	2	SPINDLE LEFT HAND ASSEMBLY
- 24	1035	2	INCLUDES ITEMS 2, 20, AND 21
- 25	8755	2	BUSHING, SPINDLE
- 26	1010124	1	BUSHING, 3/4 BRONZE
- 27	8745	1	KING PIN ASSEMBLY
- 28	1013867	1	NUT, 3/8-24 SLOTTED HEX
- 29	1015583	4	PIN, COTTER 3/32 X 1"
- 30	1012303	2	BOLT, 3/8-16 HEX
- 31	1014276	1	PLATE, FRONT SPRING MOUNTING
- 32	706	9	ADJUSTER, FRONT SPRING ECCENTRIC
- 33	357	8	SPRING, FRONT
- 34	1010200	4	INCLUDES ITEMS 27 AND 32
- 35	1010347	1	BUSHING, URETHANE
- 36	334	4	BUSHING, 3/8 STEEL
- 37	1010005	2	PLATE, FRONT SPRING RETAINER
- 38	7840	2	NUT, 3/8-16 HEX
- 39	1011887	2	LOCKWASHER, 3/8
- 40	7910	2	BOLT, 3/8-16
- 41	1011894	2	SPINDLE RIGHT HAND ASSEMBLY
- 42	1011393	4	INCLUDES ITEMS 2, 20 AND 21
- 43	1011304	8	FLATWASHER, 3/8
- 44	1011390	8	FLATWASHER, SPECIAL
- 45	1013135	2	NUT, 3/4-16 SLOTTED HEX
- 46	1015586	1	COVER, DUST
			PIN, COTTER 5/32 X 1"
			HUB ASSEMBLY
			INCLUDES ITEMS 42 AND 43
			BEARING, HUB PACKAGE (2 PIECES)
			STUD, LUG
			NUT, LUG
			SEAL, DUST
			"A" PLATE ASSEMBLY, RIGHT HAND
			INCLUDES ITEMS 2, 13 AND 29



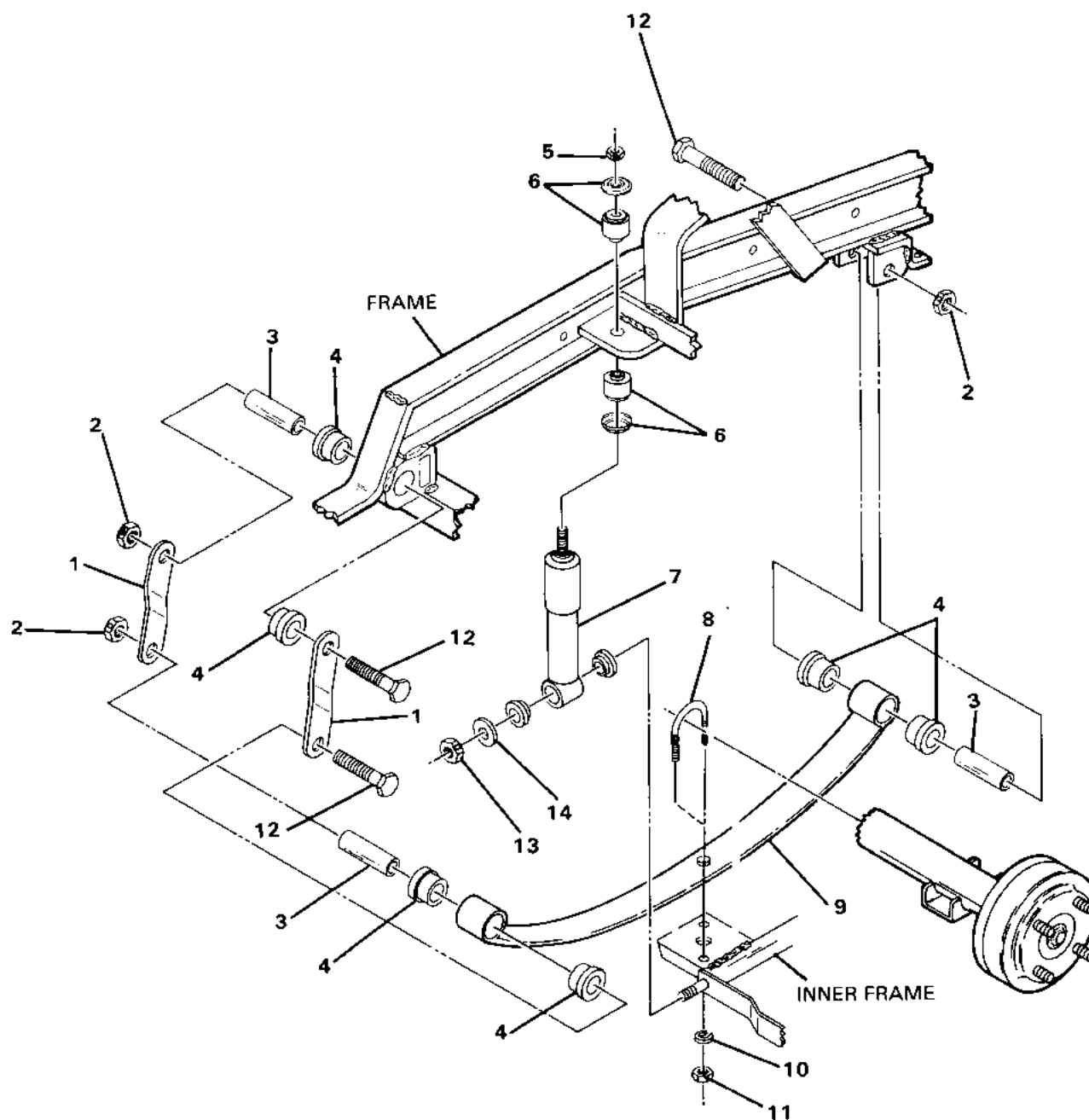


FIGURE 3-3. REAR SUSPENSION ASSEMBLY. SEE LIST 3-3.

REAR SUSPENSION ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
3 -	NO #	1	REAR SUSPENSION ASSEMBLY FOR ILLUSTRATION, SEE FIGURE 3-3
- 1	1012304	4	REAR SPRING SHACKLE
- 2	1010138	6	DIMPLED LOCKNUT, 3/8-16 UNC
- 3	1012303	4	STEEL BUSHING
- 4	1015583	12	URETHANE BUSHING
- 5	1010145	2	NUT, 3/8-24 UNC HEX
- 6	1011415	2	SHOCK ABSORBER CUSHION KIT
- 7	1012781	1	SHOCK ABSORBER KIT INCLUDES ITEM 6
- 8	1012180	2	"U" BOLT
- 9	1012324	2	REAR SPRING
- 10	357	4	LOCKWASHER, 3/8
- 11	706	8	NUT, 3/8-16 UNC HEX
- 12	8755	6	BOLT, HEX, 3/8-16 UNC X 3-3/8"
- 13	1010188	2	DIMPLED LOCKNUT, 5/8-11
- 14	1010193	2	FLATWASHER, 5/8



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Section IV

BRAKE SYSTEM AND PEDAL GROUP

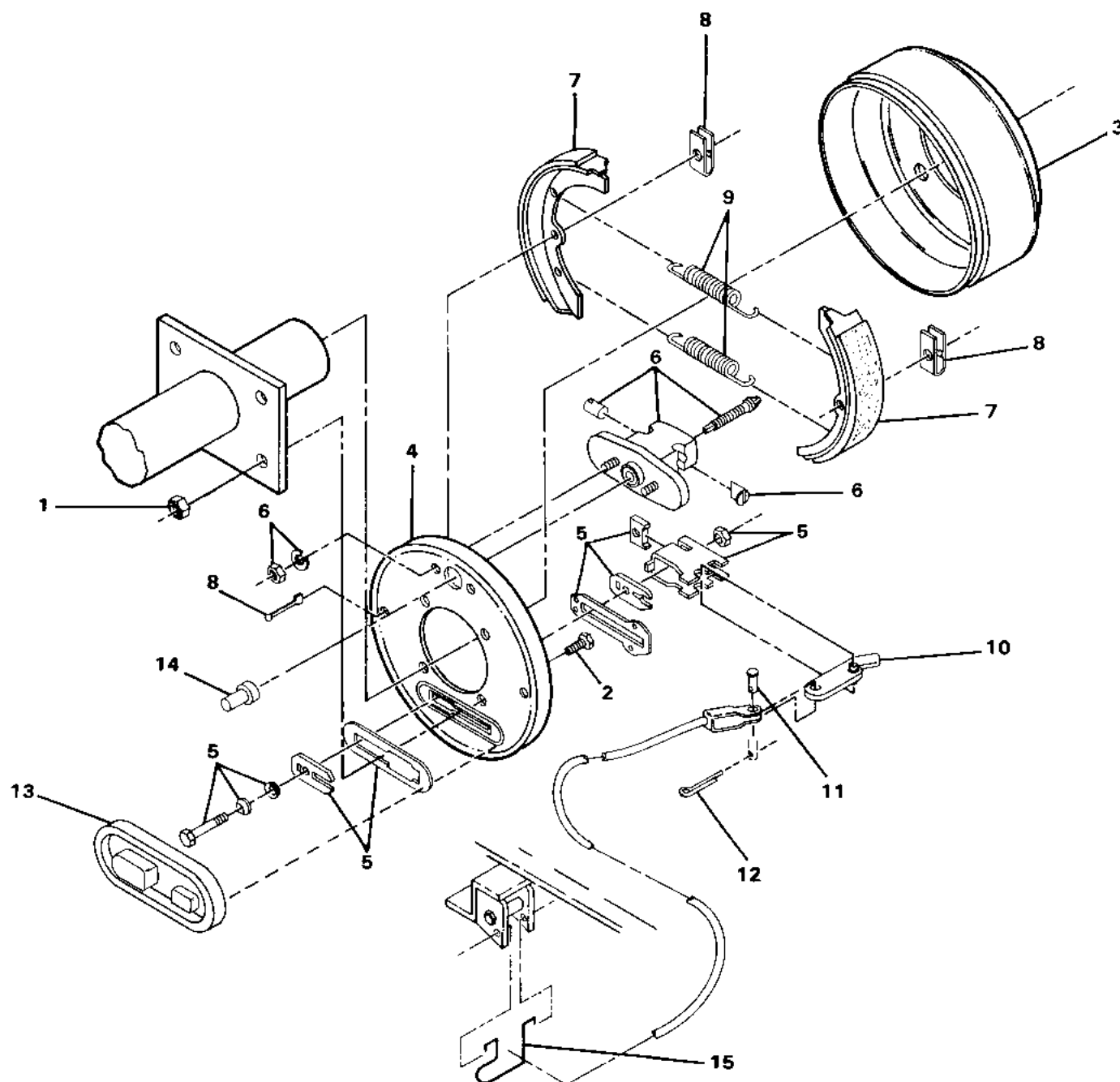


FIGURE 4-1. BRAKE CLUSTER, RIGHT HAND AND LEFT HAND. SEE LIST 4-1.

BRAKE CLUSTER, RIGHT HAND AND LEFT HAND

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1 -	1011145	1	RIGHT HAND BRAKE CLUSTER COMPLETE INCLUDES ITEMS 4 THRU 14			
	1011146	1	LEFT HAND BRAKE CLUSTER COMPLETE INCLUDES ITEMS 4 THRU 14 FOR ILLUSTRATION SEE FIGURE 4-1			
- 1	1013924	8	LOCKNUT, 5/16-24, GRADE 8			
- 2	1013923	8	BOLT, HEX HEAD, 5/16-24, GRADE 8 (FOR CARS WITH DRIVE UNIT SERIAL NO. 6100217 AND EARLIER)			
- 2	1014153	8	BOLT, BRAKE CLUSTER MOUNTING (FOR CARS WITH DRIVE UNIT SERIAL NO. 6100218 AND LATER)			
- 3	1011137	2	DRUM, BRAKE			
- 4	1011494	1	PLATE BACKING, LEFT HAND			
- 4	1011154	1	PLATE BACKING, RIGHT HAND			
- 5	1011465	1	BRAKE ACTUATOR KIT			
- 6	1011467	1	ANCHOR BODY KIT INCLUDES ITEM 16			
- 7	1011463	1	BRAKE SHOE PACKAGE (4 PIECES)			
- 8	1011468	1	SHOE RETAINER KIT			
- 9	1011464	1	BRAKE SPRING PACKAGE			
- 10	1011297	2	ARM, BRAKE LEVER			
- 11	1010829	2	PIN, 5/16" CLEVIS			
- 12	1035	2	PIN, COTTER			
- 13	1010850	2	COVER, DUST			
- 14	1011303	2	CAP, ADJUSTMENT BOLT			
- 15	1013207	2	BRAKE CABLE HANGER			



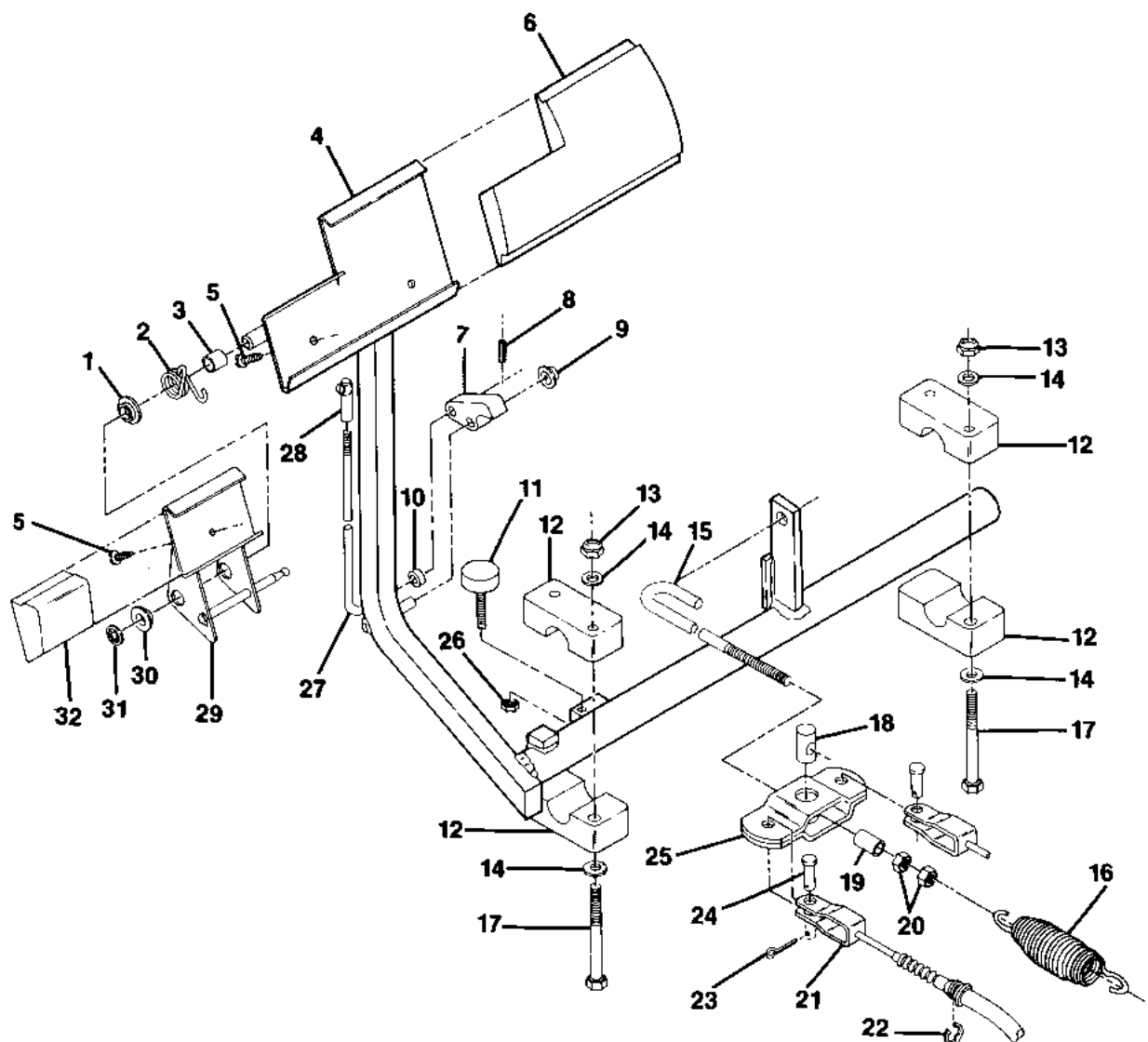


FIGURE 4-2. BRAKE PEDAL AND CABLE ASSEMBLY. SEE LIST 4-2.

BRAKE PEDAL AND CABLE ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
2 -	NO #	1	BRAKE PEDAL AND CABLE ASSEMBLY FOR ILLUSTRATION SEE FIGURE 4-2			
- 1	1032	2	NYLON BUSHING			
- 2	1010933	1	TORSION SPRING			
- 3	1010927	1	HILL BRAKE SPACER			
- 4	1011406	1	BRAKE PEDAL KIT INCLUDES ITEMS 5 & 6			
- 5	7716	6	SCREW, NO. 10-16 SHEET METAL			
- 6	1013869	1	BRAKE PEDAL PAD			
- 7	1016173	1	HILL BRAKE ROD AND PAWL KIT INCLUDES ITEMS 7 8, 9, 10 AND 27			
- 8	1013591	1	1/8" ROLL PIN			
- 9	1010877	1	NUT, 5/16 PUSH			
- 10	1010805	1	HILL BRAKE ROD SLEEVE			
- 11	1010878	1	BRAKE STOP			
- 12	1011402	1	BRAKE MOUNTING BLOCK PACKAGE			
- 13	7473	4	NUT, 5/16-18 NYLON LOCK			
- 14	1241	8	WASHER, 5/16 FLAT			
- 15	1010808	1	EQUALIZER ROD			
- 16	1013532	1	SPRING, BRAKE RETURN TORSION			
- 17	1010921	4	BOLT, 5/16-18 HEX			
- 18	1010814	1	PIN, EQUALIZER PIVOT			
- 19	1013855	1	SPACER EQUALIZER			
- 20	1242	2	NUT, 5/16-18 HEX			
- 21	1011403	2	BRAKE CABLE KIT INCLUDES ITEMS 22, 23, 24			
- 22	1011779	4	RING, "E"			
- 23	1035	2	PIN, COTTER			
- 24	1010829	2	PIN, 5/16 CLEVIS			
- 25	1010809	1	EQUALIZER WELD ASSEMBLY			
- 26	1028	1	NUT, 1/4-20 HEX			
- 27	1010804	1	ROD, HILL BRAKE			
- 28	1010932	1	BALL JOINT, 1/4-28			
- 29	1011418	1	HILL BRAKE KIT INCLUDES ITEMS 1, 5, 29, 30, 31			
- 30	1013876	1	NUT, 3/8 PUSH			
- 31	1013870	1	PAD, HILL BRAKE			

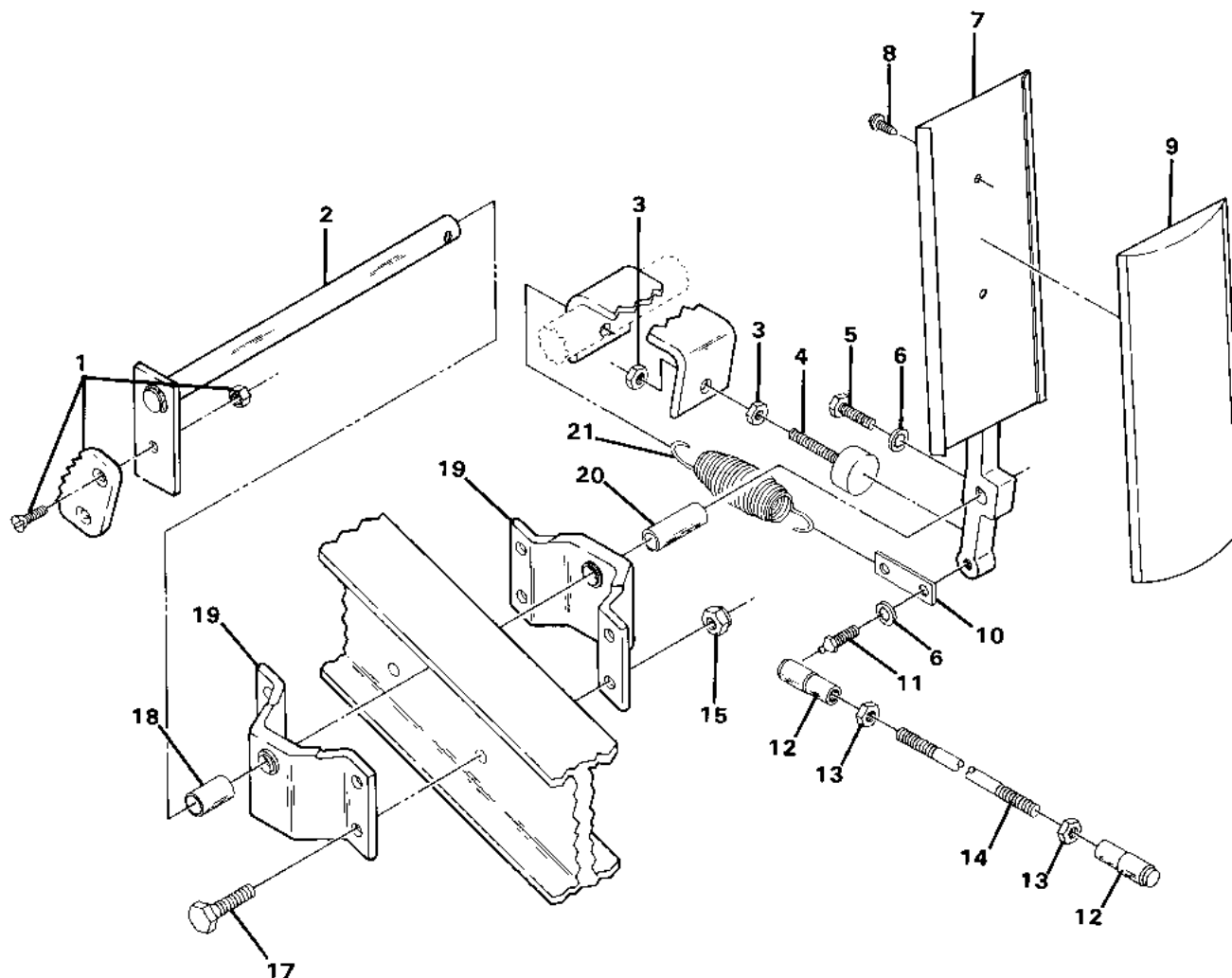


FIGURE 4-3. ACCELERATOR PEDAL ASSEMBLY. SEE LIST 4-3.

ACCELERATOR PEDAL ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
3 -	NO #	1	ACCELERATOR PEDAL ASSEMBLY			
			FOR ILLUSTRATION SEE FIGURE 4-3			
- 1	1011877	1	LATCH, HILL BRAKE			
- 2	1016116	1	ROD, ACCELERATOR PIVOT			
- 3	1028	2	NUT, 1/4-20 HEX			
- 4	1010878	1	STOP, BRAKE			
- 5	403	1	BOLT, 1/4-20 HEX			
- 6	8304	1	WASHER, 1/4" INT TOOTH LOCK			
- 7	1010969	1	ACCELERATOR PEDAL, ASSEMBLY			
			INCLUDES ITEMS 8, 9, 10, 11			
- 8	7716	4	SCREW, #10-16 SHEET METAL			
- 9	1013871	1	PAD, ACCELERATOR			
- 10	1011691	1	HANGER, ACCELERATOR PEDAL SPRING			
- 11	1010954	1	BALL STUD, 1/4-28			
- 12	1011734	2	BALL JOINT, 1/4-28 SPRING LOADED			
- 13	1011084	2	NUT, 1/4-28 JAM			
- 14	1012319	1	ROD, ACCELERATOR			
- 15	8233	4	LOCKNUT, 1/4-20 NYLON			
- 16	1012075	1	SPRING, EXTENSION			
- 17	7479	4	BOLT, 1/4-20 HEX			
- 18	1011699	1	SPACER, 1/2			
- 19	1011694	2	BRACKET, ACCELERATOR BEARING			
- 20	1011700	1	SPACER, ACCELERATOR			



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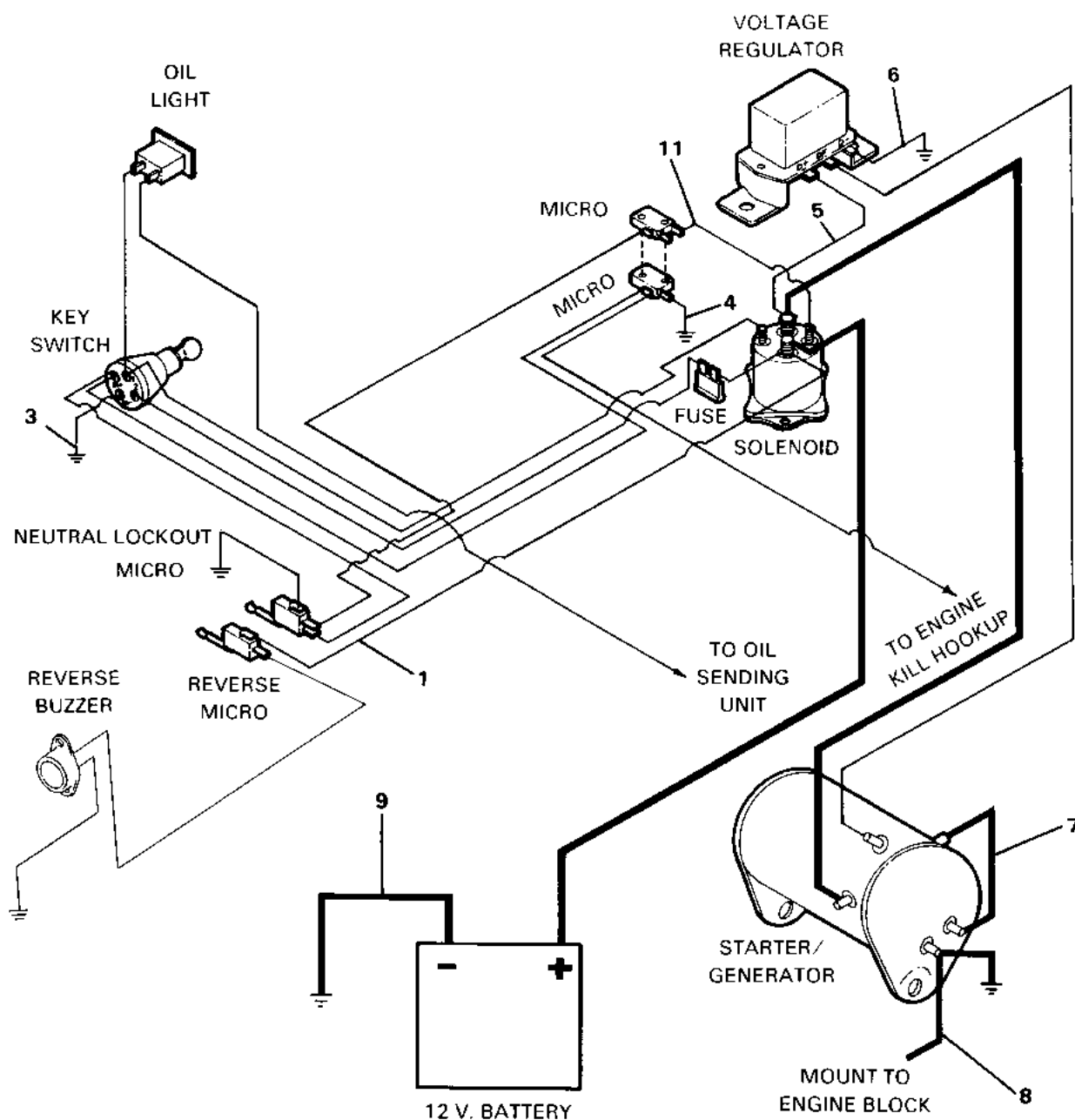
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Section V

ELECTRICAL SYSTEM



**NOTE: ALL WIRES NOT LISTED ARE INCLUDED
IN WIRE HARNESS P/N 1014118**

FIGURE 5-1. FINAL ASSEMBLY, WIRING DIAGRAM, GAS CAR. SEE LIST 5-1.

FINAL ASSEMBLY, WIRING DIAGRAM, GAS CAR

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1 -	NO #	1	FINAL ASSEMBLY WIRING DIAGRAM, GAS CAR FOR ILLUSTRATION SEE FIGURE 5-1			
- 1	1014118	1	WIRE HARNESS			
- 3	1012396	1	WIRE ASSEMBLY, #18 BLACK			
- 4	1012397	1	WIRE ASSEMBLY, #18 BLACK			
- 5	1012386	1	WIRE ASSEMBLY, #10 RED			
- 6	1012388	1	WIRE ASSEMBLY, #10 BLACK			
- 7	1012384	1	WIRE ASSEMBLY, #6 BLACK			
- 8	1012385	1	WIRE ASSEMBLY, #6 BLACK			
- 9	1012382	1	WIRE ASSEMBLY, #6 BLACK			
- 11	1013600	1	WIRE ASSEMBLY, #18 ORANGE			

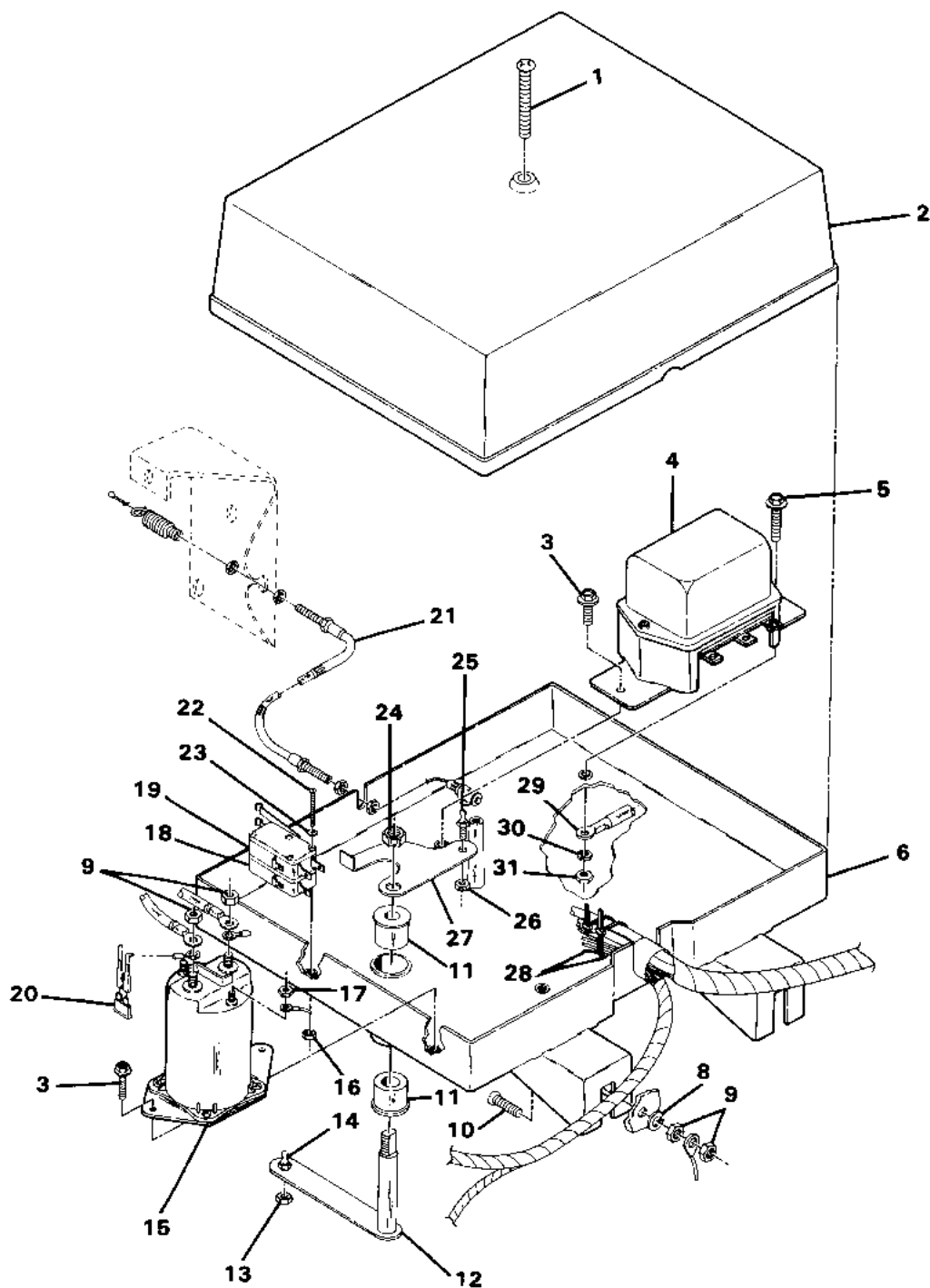


FIGURE 5-2. ELECTRICAL COMPONENT BOX ASSEMBLY. SEE LIST 5-2.

ELECTRICAL COMPONENT BOX ASSEMBLY

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
2 -	NO #	1	ELECTRICAL COMPONENT BOX WITH WIRE HARNESS INCLUDES ALL ITEMS EXCEPT 8, 9, 10 AND 21 FOR ILLUSTRATION SEE FIGURE 5-2			
- 1	1013176	1	SCREW PHILLIPS TRUSS HEAD, 1/4-20 X 2-1/2			
- 2	1012274	1	ELECTRICAL COMPONENT TRAY COVER			
- 3	1012285	3	1/4-20 UNC X 5/8 THREAD ROLLING SCREW			
- 4	1012422	1	VOLTAGE REGULATOR			
- 5	1013662	1	1/4-20 X 1-1/4 THREAD FORM SCREW			
- 6	1013073	1	ELECTRICAL COMPONENT BOX INCLUDES ITEM 11			
- 8	7174	2	LOCKWASHER, 5/16			
- 9	1242	6	HEX NUT, 5/16-18			
- 10	1010435	2	CARRIAGE BOLT, 5/16-18 X 1.00			
- 11	7719	2	BRONZE BUSHING, 1/2 ID X 5/8 OD X 3/4 LONG			
- 12	1012269	1	ELECTRICAL BOX BELL CRANK SHAFT			
- 13	8717	1	INSERT LOCKNUT, 1/4-28 UNF NYLON			
- 14	1010954	1	BALL STUD, 1/4-28 UNF			
- 15	1013609	1	12 VOLT SOLENOID			
- 16	8057	2	HEX NUT, #4-40			
- 17	7893	2	HEX NUT, #10-32			
- 18	1014808	1	LIMIT SWITCH			
- 19	1014807	1	LIMIT SWITCH			
- 20	1012295	1	10 AMP FUSE			
- 21	1013158	1	ACCELERATOR CABLE			
- 22	1012594	2	MACHINE SCREW, #4-40 X 1-1/2			
- 23	8058	2	LOCKWASHER, #4			
- 24	1010138	1	DIMPLED LOCKNUT, 3/8-16 UNC			
- 25	1012353	1	BALL STUD, 1/4-28 UNF			
- 26	8449	1	DIMPLED LOCKNUT, 1/4-28			
- 27	1012272	1	ELECTRICAL BOX UPPER BELLCRANK			
- 28	8990	1	TIE WRAP			
- 29	1013663	1	GROUND WIRE ASSEMBLY			
- 30	451	1	1/4 LOCKWASHER			
- 31	1028	1	1/4-20 HEX NUT			



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Section VI

ACCESSORIES

ACCESSORIES INDEX

ACCESSORIES ILLUSTRATED

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Figure 6-13. Light Duty Tow Bar	6-22
Figure 6-14. Lighting Package	6-24

ACCESSORIES NOT ILLUSTRATED

DESCRIPTION	PART NO.
Sandbucket Kit (Tan)	1013173
Sandbucket Kit (Black)	1016049
Number Decal - Rectangular	1012173
Ice Chest	1011933
Ashtray Kit	1011230
Woodgrain Decal Kit	1012091
Metallic Gold Pin Stripe Kit (50' Roll)	1011179
Bagwell Protector Kit	1014725
Rear View Mirror Kit	1011524
Information Holder	1014825
Snap-On Tee Holder	1013122
Hubodometer and Mounting Bracket	1010282
Hourmeter Kit, 12 Volt	1013578
Enclosure, Std. Car	1013132
Enclosure, 4-Passenger	1011517
Scuffguard Kit	1014851
Ball Picker Brace	1015807
Sand Bottle Installed (Beige)	1015023-02
Sand Bottle Installed (White)	1015023-04

FIGURE 6-1A. WHEEL COVER (FLAT).

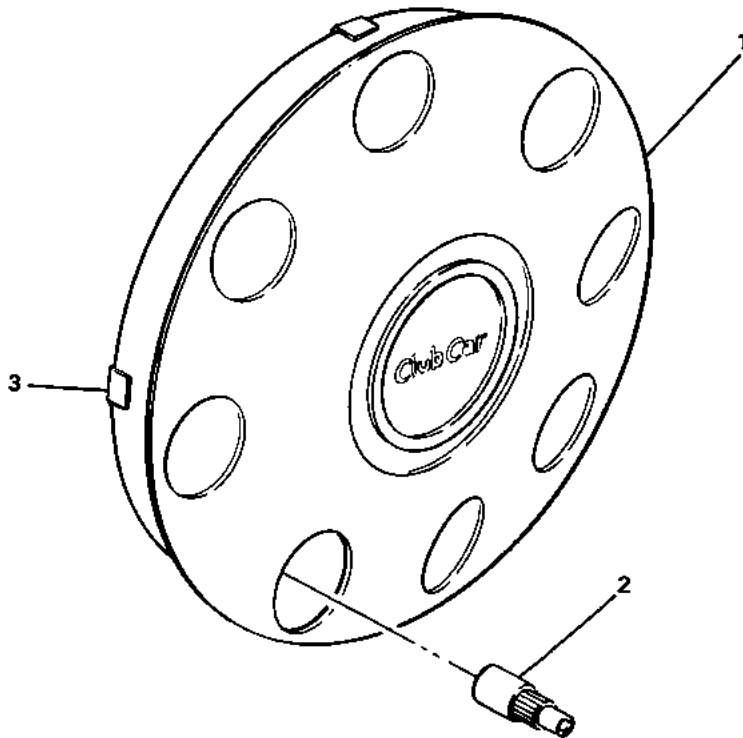
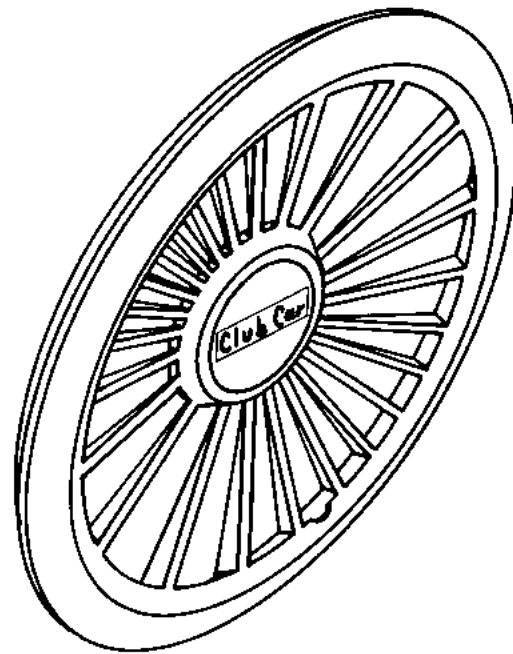


FIGURE 6-1B. WHEEL COVER (RIBBED SPORT).



FIGURES 6-1A AND 6-1B. WHEEL COVERS (FLAT AND RIBBED SPORT). SEE LISTS 6-1A AND 6-1B.

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1A -	1012642	4	FLAT WHEEL COVER KIT			
- 1	NO #	1	INCLUDES ITEMS 1 AND 2			
- 2	1012641	1	FLAT WHEEL COVER			
- 3	1014452	A/R	AIR VALVE EXTENSION			
			HUBCAP CLIP			
1B -	1014964	4	WHEEL COVER (RIBBED SPORT)			

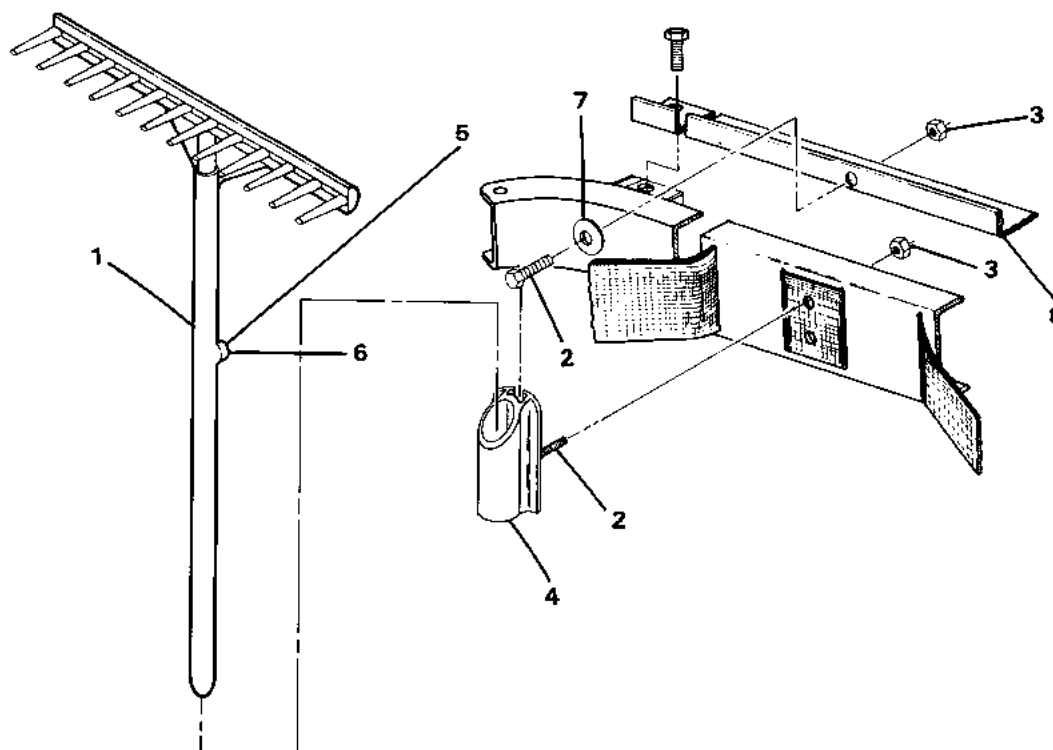


FIGURE 6-2. RAKE HOLDER. SEE LIST 6-2.

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
2 -	1010408		RAKE AND RAKE HOLDER KIT INCLUDES ITEMS 1 THRU 4
- 1	1010236	1	RAKE ASSEMBLY
- 2	7847	2	BOLT 1/4-20 UNC x 3/4 HEX HEAD
- 3	8233	2	NUT, 1/4-20 LOCK
- 4	1013665	1	RAKE HOLDER KIT INCLUDES ITEMS 2 AND 3
- 5	1012565	1	#12 PHILLIPS HEAD SCREW
- 6	1010237	1	RAKE HANDLE STOP
- 7	1011697	1	FLATWASHER, WIDE
- 8	1014402	1	MOUNTING BRACKET

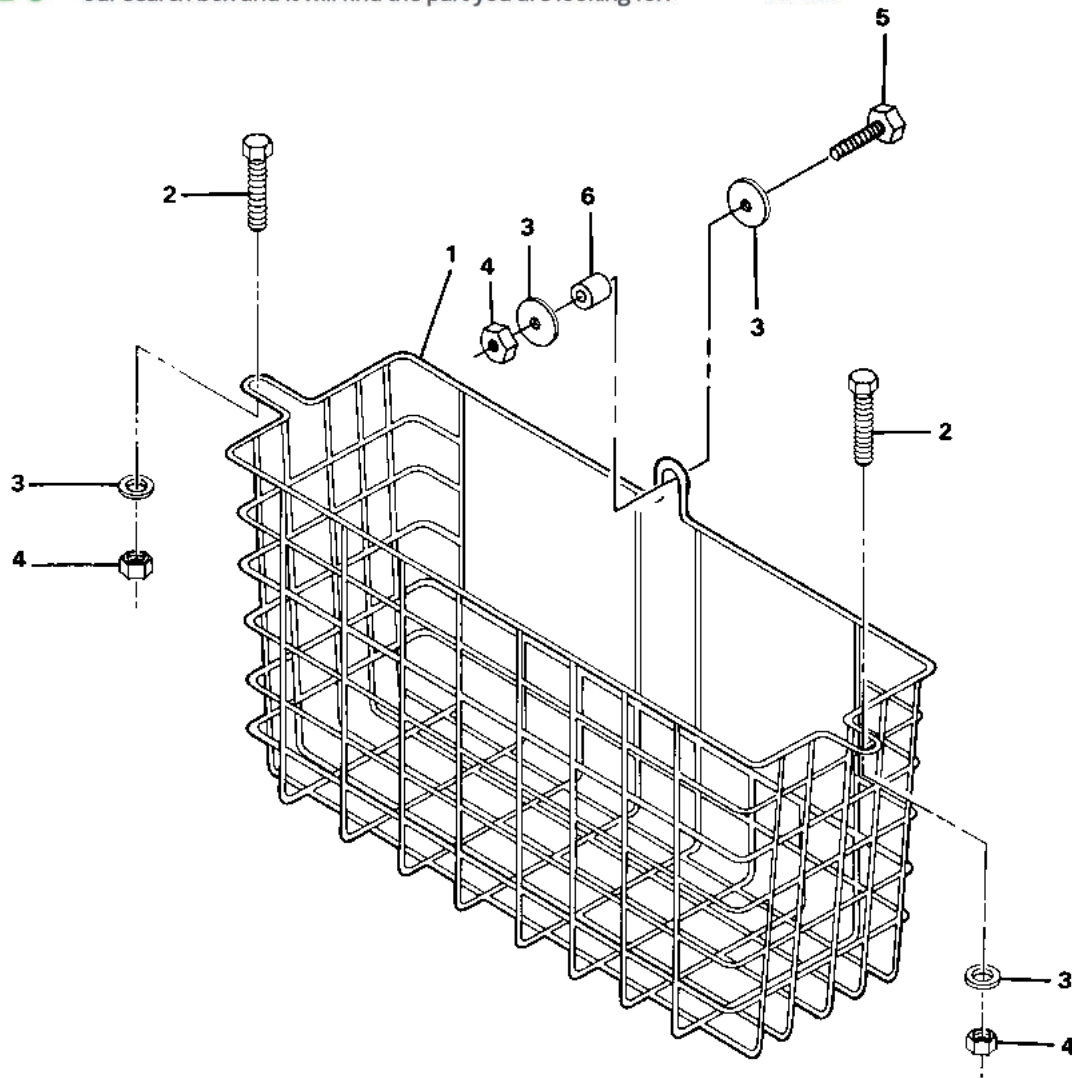


FIGURE 6-3. SWEATER BASKET. SEE LIST 6-3.

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
3 -	1014460		SWEATER BASKET KIT INCLUDES ITEMS 1 THRU 6			
- 1	NO #	1	SWEATER BASKET			
- 2	304	2	BOLT, HEX HEAD 1/4-20 x 1"			
- 3	1011697	4	FLATWASHER, WIDE			
- 4	8233	3	LOCKNUT, NYLON, 1/4-20			
- 5	8418	1	BOLT, HEX HEAD 1/4-20 x 1 1/2"			
- 6	1014482	1	SPACER			

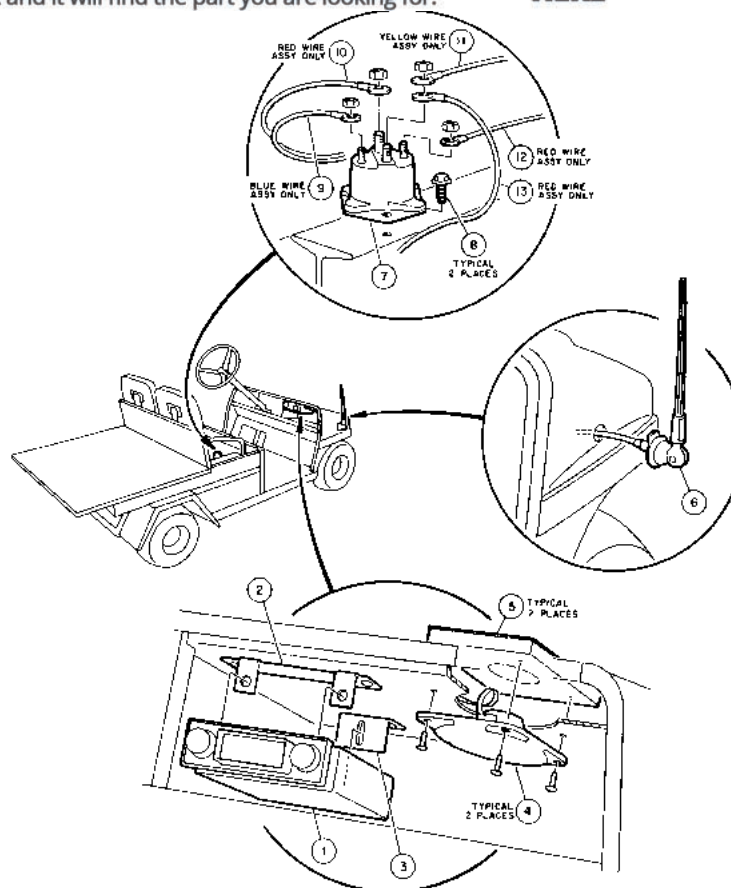


FIGURE 6-4. AM/FM STEREO RADIO. SEE LIST 6-4.

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
4 -	1011658	1	AM/FM STEREO RADIO KIT INCLUDES ITEMS 1 THRU 23
- 1	1015204	1	RADIO
- 2	1015178	1	FRONT MOUNTING BRACKET
- 3	1015176	1	REAR MOUNTING BRACKET
- 4	1014534	1	SPEAKERS INCLUDES 2 SPEAKERS WITH MOUNTING HARDWARE
- 5	1011696	2	SPEAKER INSULATION
- 6	1016508	1	RADIO ANTENNA INCLUDES MOUNTING HARDWARE
- 7	8016	1	SOLENOID
- 8	1012285	2	HEX WASH HEAD SCREW, 1/4-20 X 5/8"
- 9	1015206	1	BLUE WIRE ASSEMBLY, 63"
- 10	1015183	1	RED WIRE ASSEMBLY, 62"
- 11	1015184	1	YELLOW WIRE ASSEMBLY, 62"
- 12	1015205	1	RED WIRE ASSEMBLY, 12"
- 13	1015207	1	RED WIRE ASSEMBLY, 36"
- 14	NO #		MISC. INSTALLATION HARDWARE NOT SHOWN ON ILLUSTRATION
- 15	1015185	2	WIRE NUT
- 16	8104	2	SLOT ROUND HEAD SCREW, #10-32 X 3/4"
- 17	183	3	FLATWASHER, #10
- 18	8049	2	INTERNAL TOOTH LOCKWASHER, #10
- 19	7893	2	HEX NUT, #10-32
- 20	8248	2	PHILLIPS TRUSS HEAD SCREW, 1/4-20 X 3/4"
- 21	1014306	2	WIDE FLATWASHER, 1/4" DIAMETER
- 22	451	2	LOCKWASHER, 1/4" DIAMETER
- 23	1028	2	HEX NUT, 1/4-20
- 23	8990	4	WIRE TIE

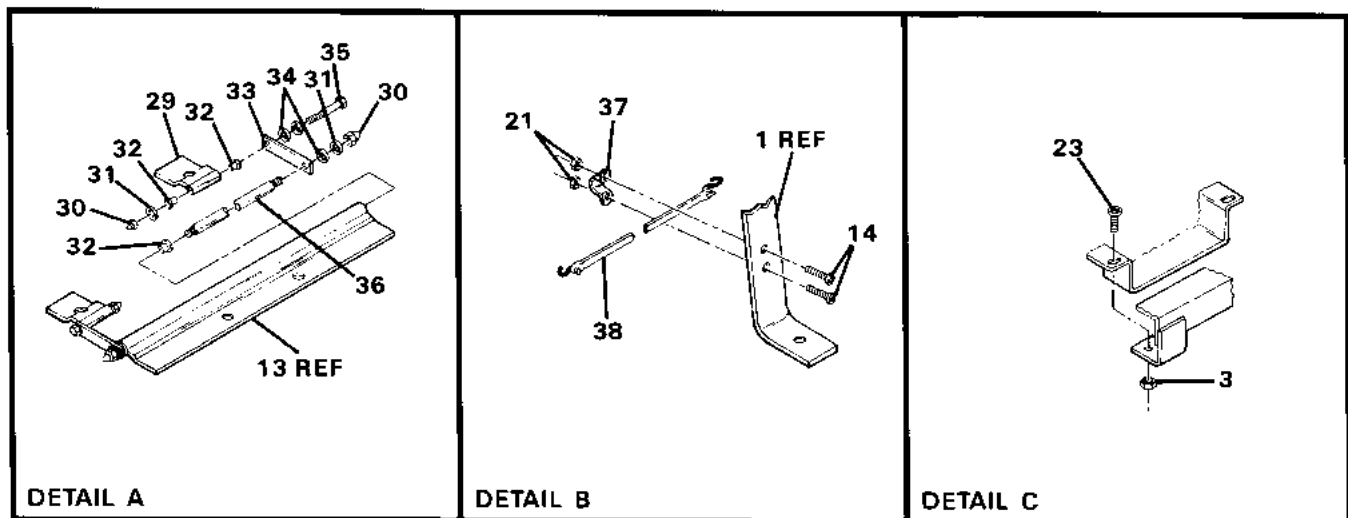
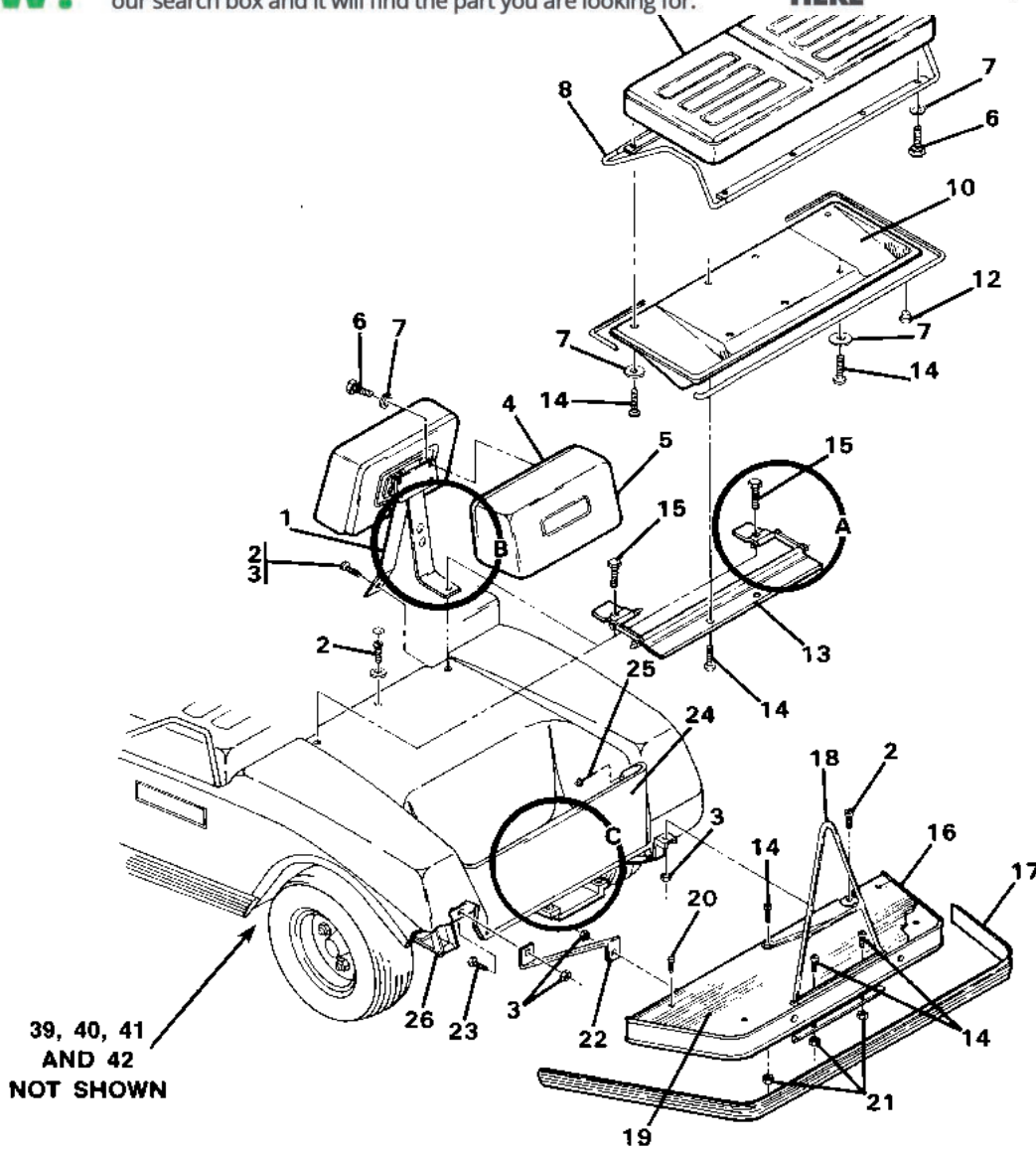


FIGURE 6-5. FOUR PASSENGER CONVERSION KIT. SEE LIST 6-5.

FOUR PASSENGER CONVERSION KIT

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
5 -	1014183	1	FOUR-PASSENGER CONVERSION KIT (BUFF SEAT)			
-	1011513	1	FOUR-PASSENGER CONVERSION KIT (WHITE SEAT)			
- 1	1011182	2	SEAT BACK SUPPORT ASSEMBLY			
- 2	7410	2	SCREW, PHILLIPS TRUSS HEAD, 5/16-18 x 1-1/4"			
- 3	7473	12	LOCKNUT, NYLON, 5/16-18			
- 4	1013938	4	SEAT BACK CAP (TAN)			
- 4	1011231	4	SEAT BACK CAP (BEIGE)			
- 4	1013335	4	SEAT BACK CAP (BLACK)			
- 5	1015651-01	4	SEAT BACK ASSEMBLY (BUFF WITH TAN CAP)			
- 5	1015651-02	4	SEAT BACK ASSEMBLY (WHITE WITH BLACK CAP)			
- 5	1015651-03	4	SEAT BACK ASSEMBLY (NON-STANDARD WITH BLACK CAP)			
- 5	1015651-04	4	SEAT BACK ASSEMBLY (WHITE WITH BEIGE CAP)			
- 6	304	20	BOLT, HEX HEAD, 1/4-20 x 1"			
- 7	8304	20	LOCKWASHER, INTERNAL TOOTH, 1/4"			
- 8	1015671	1	ARMREST ASSEMBLY, SEAT BOTTOM KIT			
- 9	1015648-01	1	SEAT BOTTOM ASSEMBLY (BUFF)			
- 9	1015648-02	1	SEAT BOTTOM ASSEMBLY (WHITE)			
- 9	1015648-03	1	SEAT BOTTOM ASSEMBLY (NON-STANDARD)			
- 10	1011210	1	SEAT SUPPORT			
- 12	1011389	1	RUBBER BUMPER PACKAGE			
- 13	1011220	1	HINGE (LONG)			
- 14	8251	14	SCREW, PHILLIPS TRUSS HEAD, 1/4-20 x 1"			
- 15	1010577	2	BOLT, HEX HEAD, 5/16-18 x 1-1/2"			
- 16	1011190	1	FOOTREST WELD ASSEMBLY			
- 17	1011207	1	BUMPER GUARD			
- 18	1011309	1	HANDRAIL			
- 19	1014998	1	FOOTREST MAT			
- 20	1010434	4	PLASTIC BARRELS			
- 21	8233	7	LOCKNUT, NYLON 1/4-20			
- 22	1011204	2	CONNECTING BAR			
- 23	1218	8	BOLT, HEX HEAD, 5/16-18 x 1-1/4"			
- 24	1011348	1	REAR PANEL			
- 25	7532	4	POP RIVET, 3/16"			
- 26	1014675	2	SPRING REAR (CRI, 4 PASS)			
- 29	1011221	2	HINGE (SHORT)			
- 30	1010628	4	NUT, CENTERLOCK CAP			
- 31	1010695	6	CURVED SPRING WASHER			
- 32	8028	6	NYLON BUSHING			
- 33	1011224	2	HINGE LINKAGE ARM			
- 34	332	2	FLATWASHER, 1/4"			
- 35	1012159	2	BOLT, HEX HEAD, 1/4-20 x 2-3/4"			
- 36	1011222	1	HINGE PIN (LONG)			
- 37	1011235	2	CORD RETAINER			
- 38	1011238	1	BUNGIE CORD — DIPPED			
- 39	1014902	2	U-BOLT			
- 40	1014549	2	BUMPER MOUNT			
- 41	1014552	2	BUMPER			
- 42	1014901	2	SPACER			
- 43	1016072	1	36 VOLT SOLENOID (NOT INCLUDED IN KIT) {NOT SHOWN}			
- 44	1241	12	5/16" FLATWASHER			

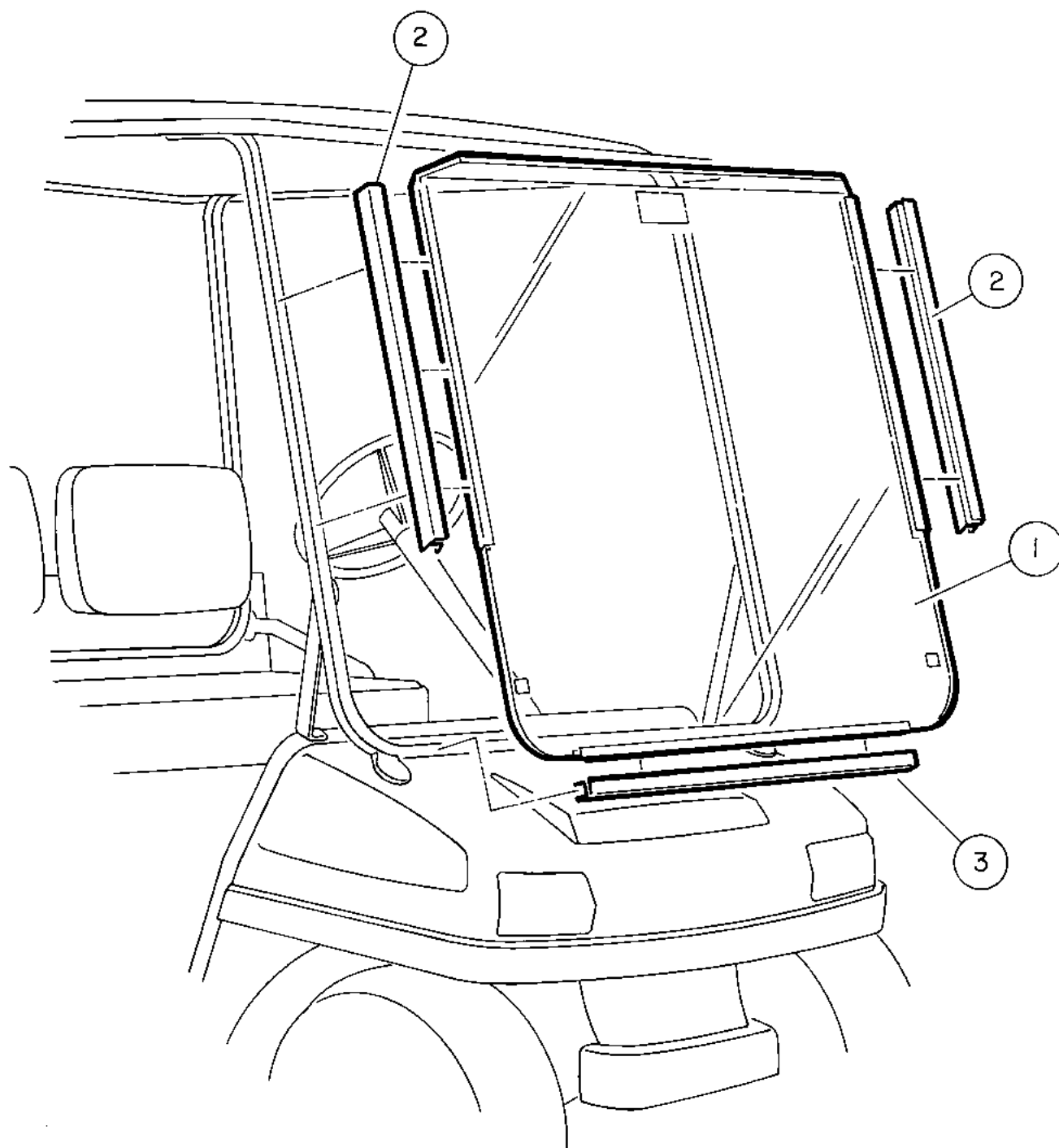


FIGURE 6-6. SPORTS CANOPY WINDSHIELD. SEE LIST 6-6.

SPORTS CANOPY WINDSHIELD

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
6 -	1014435	1	SPORTS CANOPY WINDSHIELD KIT			
- 1	NO #	1	INCLUDES ITEMS 1 THRU 5			
- 2	1014441	2	WINDSHIELD			
- 3	1014437	1	WINDSHIELD CHANNEL (SIDES)			
- 4	1011897	2	WINDSHIELD CHANNEL (BOTTOM)			
- 5	NO #	1	BUMPER			
- 6	1014436	A/R	VINYL SEALANT 30" (SEE ITEM 7)			
- 7	NO #	2	VINYL TRIM EXTRUSION (ORDER BY FEET ONLY)			
			VINYL SEALANT 23" (SEE ITEM 7)			



CANOPY (4-PASSENGER)

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
7 -	1014434	1	FOUR PASSENGER CANOPY KIT (BEIGE)			
	1014898	1	FOUR PASSENGER CANOPY KIT (WHITE)			
- 1	1014423	1	CANOPY AND TRIM ASSEMBLY (BEIGE)			
- 1	1014899	1	CANOPY AND TRIM ASSEMBLY (WHITE)			
- 2	1014419	1	REAR CANOPY BRACE			
- 3	1011868	1	WINDSHIELD FRAME ASSEMBLY			
- 4	1011938	2	REAR CANOPY BRACE			
- 5	1011862	1	KNEE BRACE — RIGHT			
- 6	1011865	1	KNEE BRACE — LEFT			
- 7	1011878	4	CAPPED TEENUT			
- 8	1010237	4	BUSHING			
- 9	1011964	4	1/4" FLATWASHER			
- 10	1703	4	1/4-20 X 1.5 HEX HEAD BOLT			
- 11	1011965	4	1/4" LOCKWASHER			
- 12	1014420	1	4-PASSENGER MOUNTING HARDWARE KIT (* INDICATES ITEMS IN KIT)			



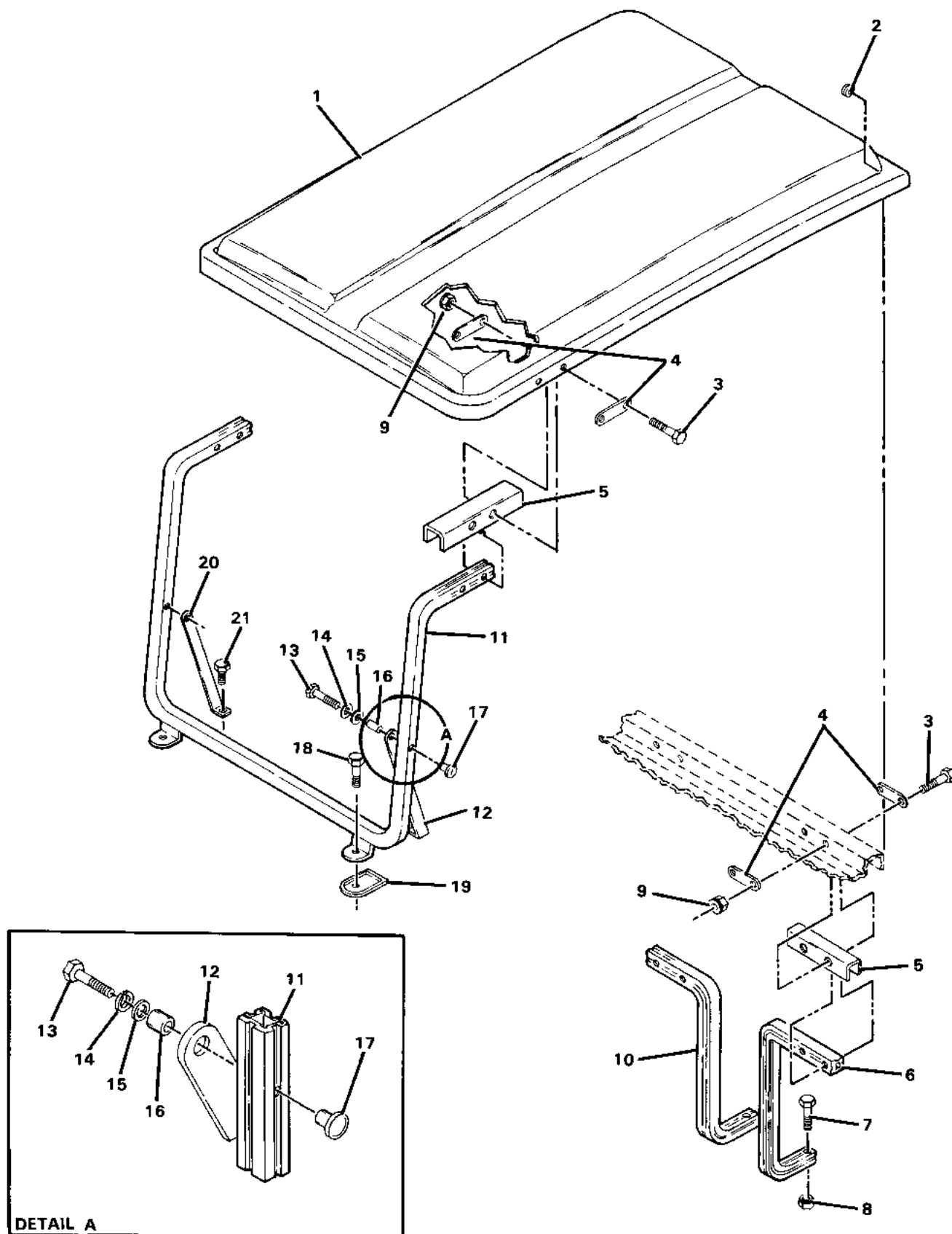


FIGURE 6-8. SPORTS CANOPY (STANDARD DS). SEE LIST 6-8.

SPORTS CANOPY (STANDARD DS)

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
8 -	1011886 1014538		SPORTS CANOPY (DS) KIT (BEIGE) SPORTS CANOPY (DS) KIT (WHITE) DOES NOT INCLUDE ITEMS 7 AND 8 FOR ILLUSTRATION, SEE FIGURE 6-10			
- 1	1011871	1	CANOPY ASSEMBLY (BEIGE)			
- 1	1014558	1	CANOPY ASSEMBLY (WHITE)			
- 2	1011942	2	MODIFIED GROMMET			
- 3	7311	8	BOLT, HEX HEAD, 1/4-20 x 2"			
- 4	1011852	8	CANOPY TRIM PLATE			
- 5	1012008	4	SIDE CANOPY SUPPORT			
- 6	1011855	1	LEFT REAR BRACE			
- 7	8916	2	BOLT, HEX HEAD, 5/16-18 x 2"			
- 8	7473	2	LOCKNUT, NYLON, 5/16-18			
- 9	8233	8	LOCKNUT, NYLON, 1/4-20			
- 10	1011856	1	RIGHT REAR BRACE			
- 11	1011868	1	WINDSHIELD FRAME ASSEMBLY			
- 12	1011865	1	KNEE BRACE — LEFT			
- 13	1703	2	BOLT, HEX HEAD, 1/4-20 x 1-1/2"			
- 14	1011964	2	LOCKWASHER, 1/4, STAINLESS STEEL			
- 15	1011965	2	FLATWASHER, 1/4, STAINLESS STEEL			
- 16	1010237	2	BUSHING			
- 17	1011878	2	CAPPED TEENUT			
- 18	1011937	2	BOLT, HEX HEAD, W/NYLON PATCH, 5/16-18 x 1-1/4"			
- 19	1011883	2	WINDSHIELD FRAME MOUNTING PAD			
- 20	1011862	1	KNEE BRACE — RIGHT			
- 21	1218	2	BOLT, HEX HEAD, 5/16-18 x 1-1/4"			



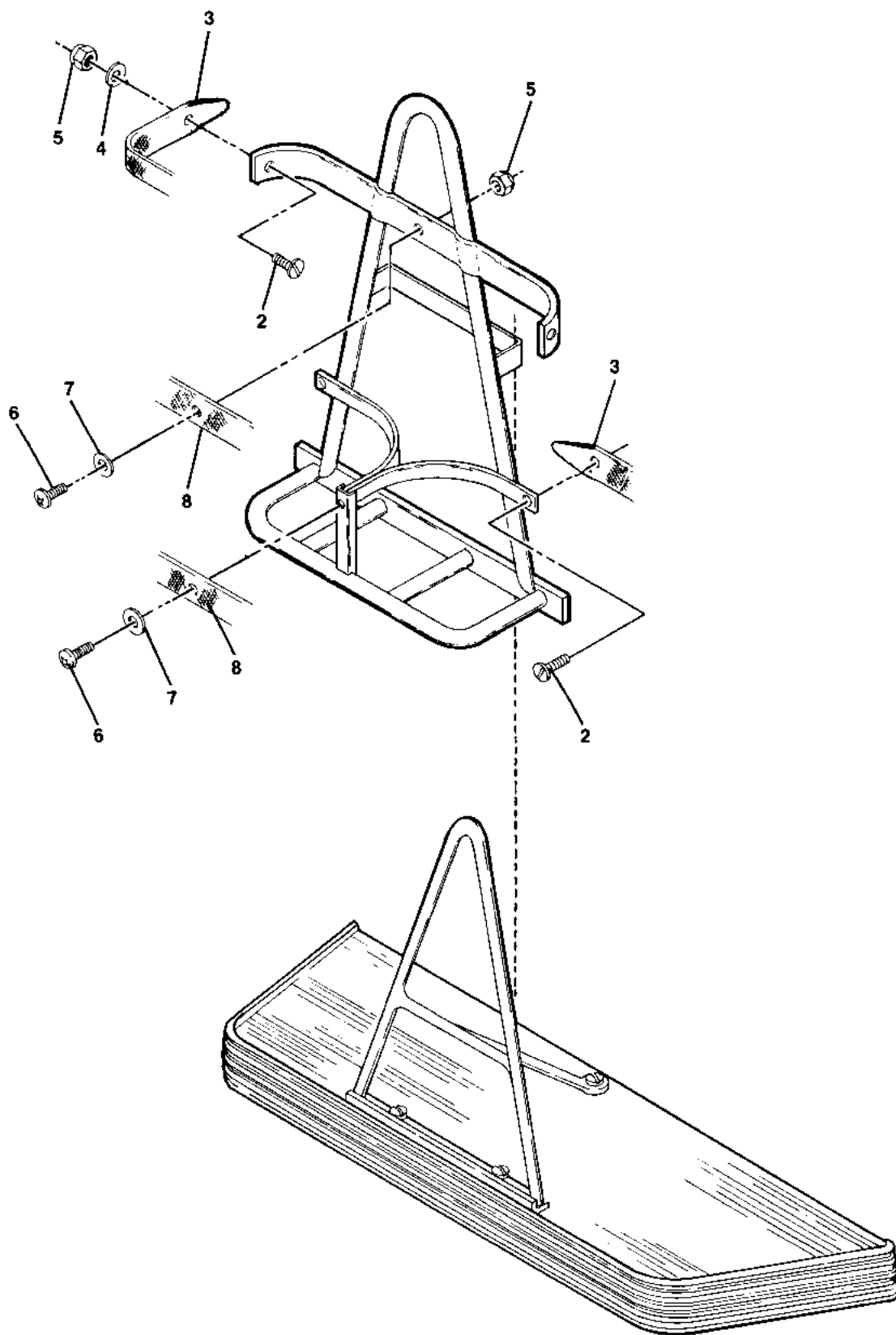


FIGURE 6-9. 2-BAG ATTACHMENT KIT (4-PASSENGER). SEE LIST 6-9.

2-BAG ATTACHMENT KIT (4-PASSENGER)

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
9 -	1011519		2-BAG ATTACHMENT KIT (4-PASSENGER) INCLUDES ALL ITEMS FOR ILLUSTRATION, SEE FIGURE 6-9			
- 1	1011563	1	2-BAG ATTACHMENT WELD ASSEMBLY			
- 2	1107	4	SCREW, FLAT HEAD, 1/4-20			
- 3	7935	4	BAG RACK STRAP			
- 4	332	4	FLATWASHER, 1/4			
- 5	8233	6	LOCKNUT, NYLON, 1/4-20			
- 6	8419	2	SCREW, PHILLIPS, 1/4-20			
- 7	1011578	2	FLATWASHER, 1/4			
- 8	8463	2	LONG BAG STRAP			



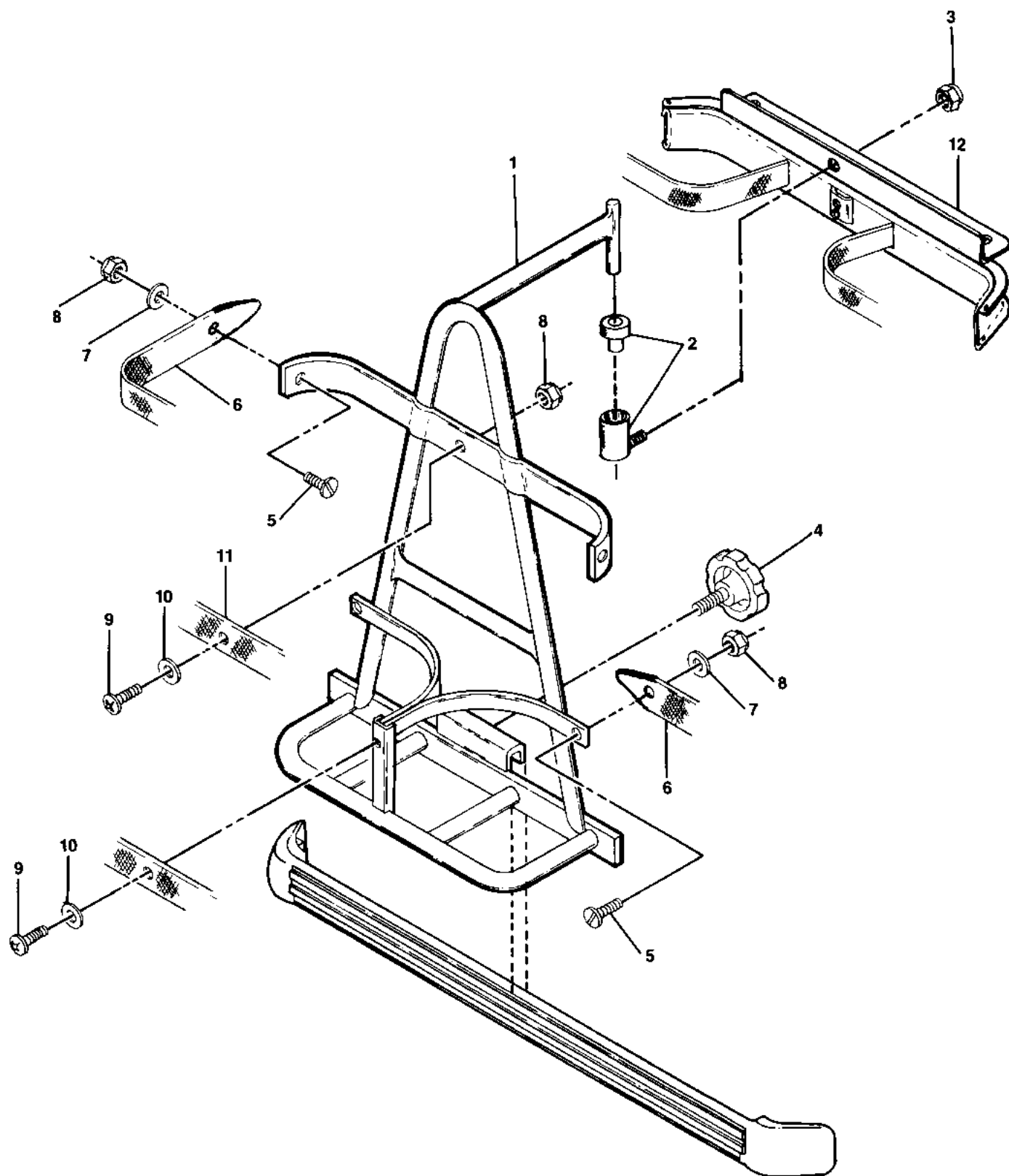


FIGURE 6-10. 4-BAG ATTACHMENT KIT (2-PASSENGER). SEE LIST 6-10.

4-BAG ATTACHMENT KIT (2-PASSENGER)

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
10 -	1011907		4-BAG ATTACHMENT KIT (2-PASSENGER)			
			INCLUDES ALL ITEMS			
			FOR ILLUSTRATION, SEE FIGURE 6-10			
- 1	NO #	1	4-BAG ATTACHMENT WELD ASSEMBLY			
- 2	1011910	1	STEM CAVITY AND BUSHING ASSEMBLY			
			INCLUDES ITEM 3			
- 3	8233	1	LOCKNUT, NYLON, 1/4-20			
- 4	1011761	1	KNOB			
- 5	1107	4	SCREW, FLAT HEAD, 1/4-20			
- 6	7935	4	BAG RACK STRAP			
- 7	332	4	FLATWASHER, 1/4			
- 8	8233	6	LOCKNUT, NYLON, 1/4-20			
- 9	8419	2	SCREW, PHILLIPS, 1/4-20			
- 10	1011578	2	FLATWASHER, 1/4			
- 11	8463	2	LONG BAG STRAP			
- 12	1014402	1	MOUNTING BRACKET			



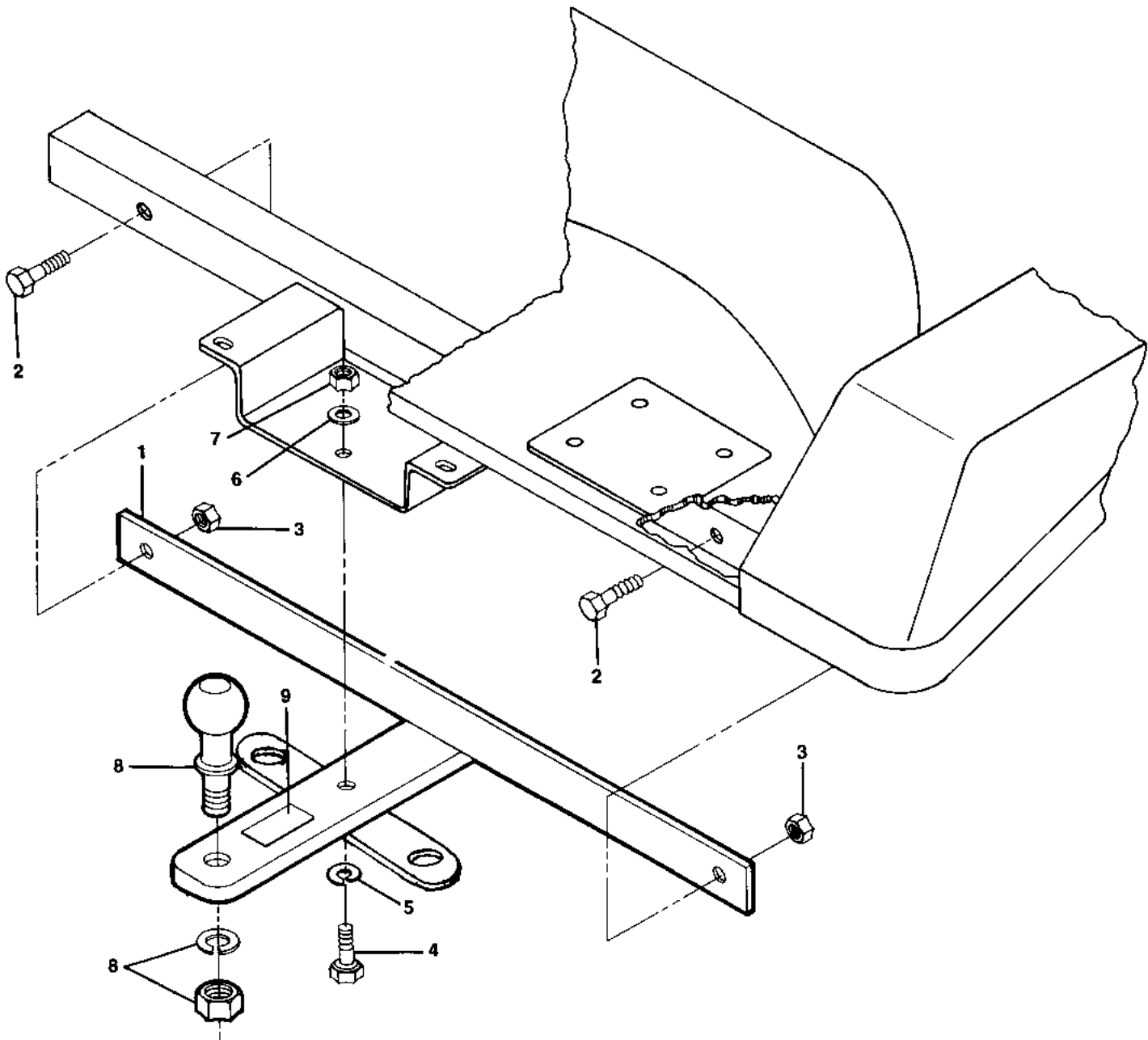


FIGURE 6-11. TRAILER HITCH. SEE LIST 6-11.

TRAILER HITCH

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
11 -	1011522		TRAILER HITCH KIT INCLUDES ITEMS 1 THRU 9 FOR ILLUSTRATION, SEE FIGURE 6-11			
- 1	1011550	1	TRAILER HITCH WELD ASSEMBLY			
- 2	1218	2	BOLT, HEX HEAD, 5/16-18 x 1-1/4"			
- 3	7473	2	LOCKNUT, NYLON, 5/16-18			
- 4	1624	1	BOLT, HEX HEAD, 3/8-16 x 1-1/2"			
- 5	357	1	LOCKNUT, 3/8			
- 6	808	1	FLATWASHER, 3/8			
- 7	706	1	NUT, HEX, 3/8-16			
- 8	1011546	1	TRAILER BALL W/NUT AND LOCKWASHER			
- 9	1011553	1	TRAILER HITCH DECAL			



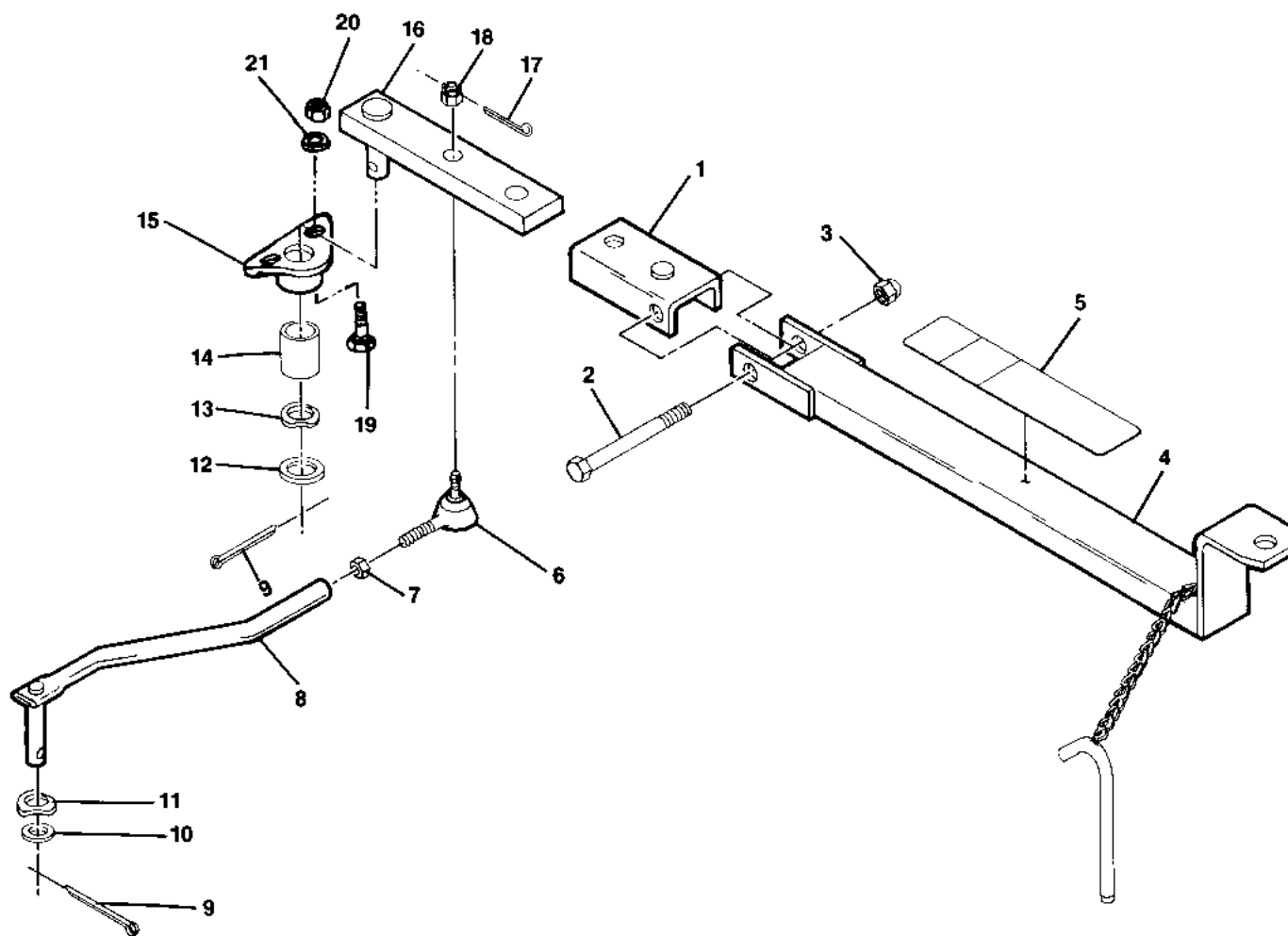


FIGURE 6-12. 1980 PERMANENT TYPE TOWING. SEE LIST 6-12.

PERMANENT TYPE TOWING

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
12 -	1010037	1	TOW BAR ASSEMBLY			
			INCLUDES ITEMS 1 THRU 5			
-	1014378	1	PERMANENT TOWING INSTALLATION KIT			
			INCLUDES ITEMS 6 THRU 21			
- 1	1010034	1	CHANNEL WELD ASSEMBLY			
- 2	8755	1	BOLT, HEX HEAD, 3/8-16 x 3"			
- 3	8754	1	LOCKNUT, NYLON, 3/8-16 UNC			
- 4	1010032	1	TOW BAR WELD ASSEMBLY			
- 5	1010038	1	TOW BAR LABEL			
- 6	7539	1	SOCKET ASSEMBLY, RIGHT HAND			
			INCLUDES ITEM 18			
- 7	1308	1	NUT, HEX, 1/2-20 UNF			
- 8	1010029	1	STEERING ARM WELD ASSEMBLY			
- 9	7910	2	PIN, COTTER, 5/32 x 1"			
- 10	1010028	1	FLATWASHER, 1/2"			
- 11	1010039	1	WAVE SPRING WASHER, 1/2"			
- 12	1010005	1	FLATWASHER, 3/4"			
- 13	1010040	1	WAVE SPRING WASHER, 3/4"			
- 14	1014282	1	BRONZE BEARING			
- 15	1014278	1	PERMANENT TOWING ATTACHMENT			
			INCLUDES ITEM 14			
- 16	1010035	1	TOWING LUG WELD ASSEMBLY			
- 17	1036	1	PIN, COTTER, 3/32" x 1"			
- 18	7602	1	NUT, SLOTTED HEX, 3/8-24 UNF			
- 19	320	2	SCREW, 3/8-16 X 1.00 HEX HEAD			
- 20	706	2	NUT, HEX 3/8"			
- 21	357	2	LOCKWASHER, 3/8"			



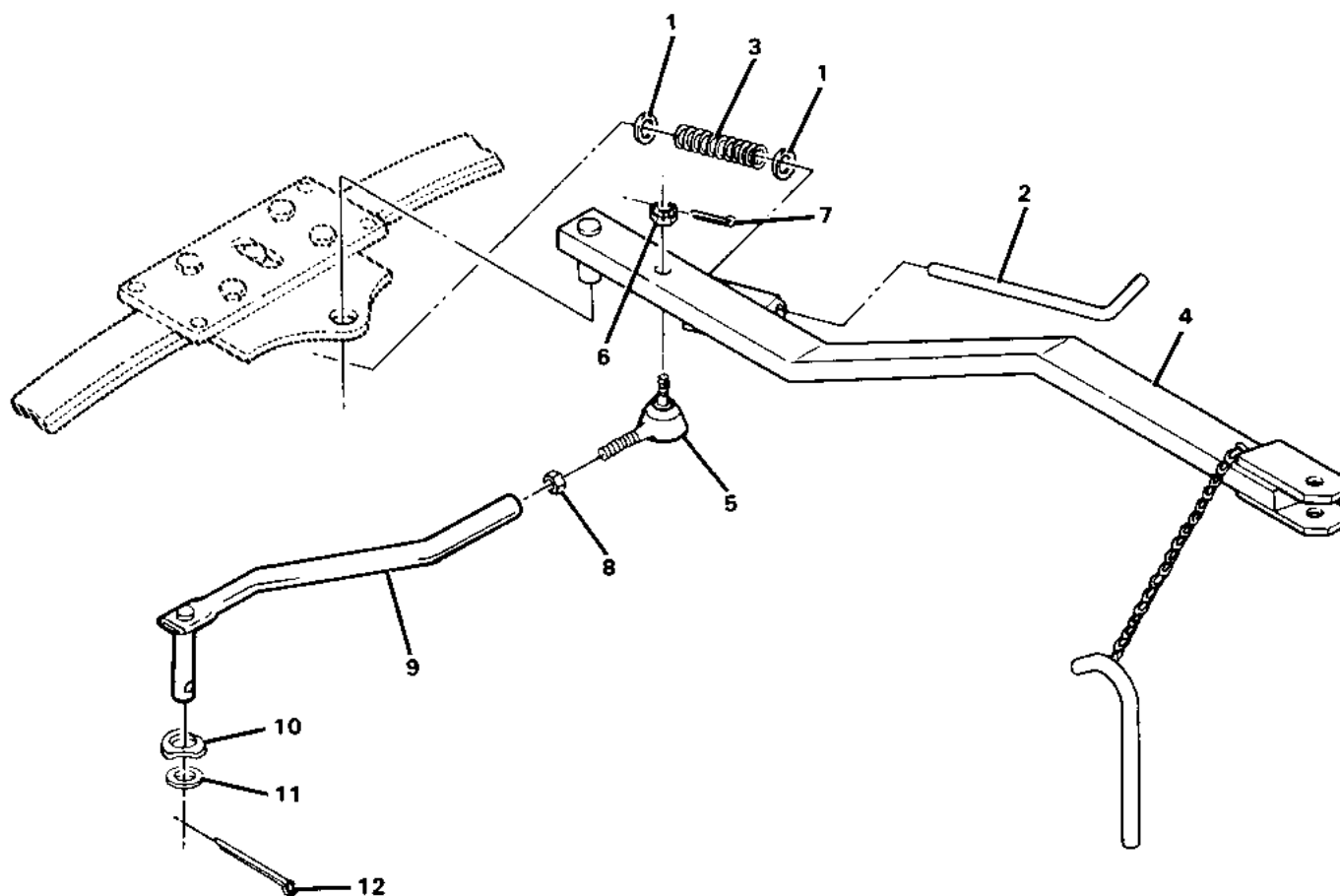


FIGURE 6-13. LIGHT DUTY TOW BAR. SEE LIST 6-13.

LIGHT DUTY TOW BAR

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
13 -	8708		LIGHT DUTY TOW BAR COMPLETE INCLUDES ITEMS 1 THRU 12 FOR ILLUSTRATION, SEE FIGURE 6-13			
- 1	334	2	FLATWASHER, 3/8 (SPECIAL)			
- 2	8726	1	SAFETY PLUNGER			
- 3	1010317	1	COMPRESSION SPRING			
- 4	8701	1	TOW BAR BODY SUB ASSEMBLY			
- 5	7539	1	SOCKET ASSEMBLY, RIGHT HAND INCLUDES ITEM 6			
- 6	7602	1	NUT, SLOTTED HEX, 3/8-24 UNF			
- 7	1035	2	PIN, COTTER, 3/32 x 1"			
- 8	1308	1	NUT, HEX, 1/2-20			
- 9	1010029	1	STEERING ARM WELD ASSEMBLY			
- 10	1010039	1	WAVE SPRING WASHER			
- 11	1010028	1	WASHER			
- 12	7910	1	PIN, COTTER, 5/32 x 1"			



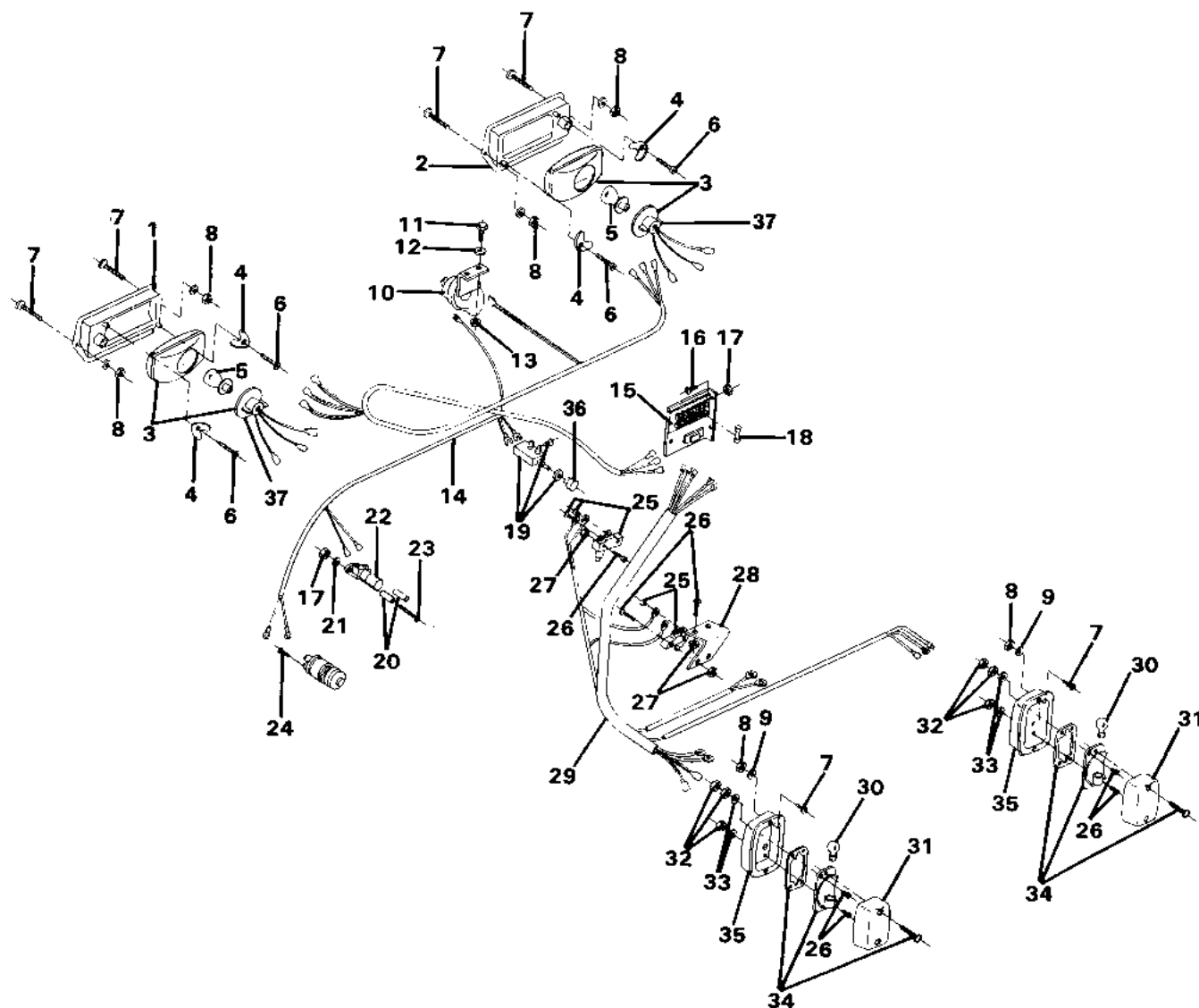


FIGURE 6-14. LIGHTING PACKAGE. SEE LIST 6-14.

LIGHTING PACKAGE

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION
14 -	1013804	1	LIGHTING PACKAGE — COMPLETE
- 1	1014176	1	BEZEL & REFLECTOR ASSEMBLY — LEFT
- 2	1014177	1	BEZEL & REFLECTOR ASSEMBLY — RIGHT
- 3	1014167	2	HEADLAMP INCLUDES ITEMS 5 AND 37
- 4	1014156	4	BRACKET — LAMP MOUNTING
- 5	1014180	2	BULB — HEADLAMP
- 6	1010715	4	SCREW — #10-14 TRI-LOB TRUSS HEAD
- 7	1011498	8	SCREW — #8-32 OVAL COUNTERSUNK HEAD MACHINE
- 8	1011571	8	NUT — #8-32 HEX
- 9	1011610	5	FLATWASHER — #8
- 10	4029	1	HORN AND BRACKET ASSEMBLY
- 11	304	2	BOLT, HEX HEAD, 1/4-20 UNC x 1"
- 12	332	2	FLATWASHER, 1/4"
- 13	8233	2	LOCKNUT, 1/4-20 NYLON
- 14	1013795	1	WIRE HARNESS HEADLIGHT
- 15	1011502	1	TERMINAL BLOCK AND FUSE PANEL ASSEMBLY
- 16	8104	2	SCREW, ROUND HEAD, #10-32 x 3/4"
- 17	7893	4	NUT, HEX, #10-32
- 18	8106	3	FUSE, 20 AMP
- 19	4034	1	LIGHT SWITCH INCLUDES ITEM 36
- 20	1010910	2	STAND OFF DIMMER SWITCH
- 21	8049	2	LOCKWASHER, #10 INTERNAL TOOTH
- 22	1010889	1	DIMMER SWITCH
- 23	1010909	2	SCREW, ROUND HEAD, #10-32 x 1-1/4"
- 24	1013443	1	HORN BUTTON — FLOOR MOUNTED
- 25	1011439	2	OVERTRAVEL PLUNGER SWITCH
- 26	1011557	10	SCREW, SLOTTED PAN HEAD, #6-32 x 1"
- 27	1011229	6	LOCKNUT, "K", #6-32 UNC
- 28	1011742	1	BRAKE LIGHT SWITCH BRACKET
- 29	1015516	1	WIRE HARNESS TAILLIGHT
- 30	1011582	2	TAILLIGHT BULB
- 31	1011843	2	TAILLIGHT LENS
- 32	1011558	6	NUT, HEX HEAD, #6-32 UNC
- 33	7591	4	FLATWASHER, #6
- 34	1016618	2	TAILLIGHT INCLUDES ITEMS 30 AND 31
- 35	1011497	2	TAILLIGHT BEZEL
- 36	1013857	1	KNOB — LIGHT SWITCH
- 37	1015575	2	HEADLAMP SOCKET
- 38	8990	9	TIE WRAP
- 39	1014179		HEADLIGHT ASSEMBLY — LEFT INCLUDES ITEMS 1, 2, 3, 4, AND 6
- 40	1014178		HEADLIGHT ASSEMBLY — RIGHT INCLUDES ITEMS 2, 3, 4, AND 6

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Section VII

MAINTENANCE SERVICE TOOLS

DESCRIPTION	PART NO.
Internal Retaining Pliers	1013593
Battery Load Tester, 12 Volt	1012807
Clutch Torsion Spring Tool	1012806
Brake Adjusting Tool	1013582
Fiberglass Repair Kit	1012093
Volt Ohm Meter	1011480
Continuity Tester	1011273
Retaining Ring Pliers (45° External)	1012549
Retaining Ring Pliers (90° Internal)	1012560
Keyswitch Tool	1012801
Seal Puller	1012809
Bearing Puller	1012811
Bearing Puller Wedge Attachment	1012812
Tachometer	1012800
Flywheel Puller	1012802
Drive Clutch Puller	1012803
Clutch Alignment Tool	1012805
Touch-Up Paint - Beige	1011981
Touch-Up Paint - White	1013145
Transmission Tool Kit	1014115
Drive and Driven Clutch Tool Kit	1014114
Drive Unit Pinion Seal Tool	1014161
Drive Unit Axle Seal Tool	1014162
Throttle Pivot Bushing Tool	1014163
Steering Column Bearing Press Tool	1014261
Steering Column Retaining Ring Tool	1014259
Battery Terminal Protector	1014305
Dry Graphite Lubricant	1012151
Governor Guard	1016048
Flexible Cowl Repair Kit	1014963
Flexible Cowl Paint Repair Kit	1015491

Please refer to the appropriate Maintenance and Service Manual for proper tool application.

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